MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

Registered Office & Works: At- Hehal, Post - Barkakana - 829103, Dist.- Ramgarh (Jharkhand) CIN:U26941JH2004PTC010665 ramgarh jh@rediffmail.com

OIC

MCCIPL/046/2023-24

To,

The Additional Principal Chief Conservator of Forests (C), Government of India, Ministry of Environment, Forest & Climate Change, Integrated Regional Office (Eastern Central Zone), 2nd Floor, Headquarter-Jharkhand State Housing Board, Harmu Chowk, Ranchi, Jharkhand- 834002

- Sub:-Regarding compliance for the period October, 2022 to March, 2023 to the conditions of Environment Clearance for Expansion of Sponge Iron Plant to mini Steel plant for production of 67,500 TPA rolled product by installation of 2X12 Ton induction furnace with billet caster, Iron ore crushing & beneficiation and 15 MW Captive Power Plant.
- Ref: Environment Clearance Letter No. F.NO.J 11011/215/2016 IA.II (I) dated 07/08/2019.

Dear Sir,

In reference to the above subject matter & reference letter, the point wise Half Yearly compliance status for the period of October, 2022 to March, 2023 is being submitted for your kind perusal please.

Hope you will find this in order and oblige.

Thanking you.

Yours faithfully

For Maa Chhinnmastika Cement & Ispat Pvt Ltd.

Sontan lumur landy

Director

Enclosures: Compliance status Report.

Cc to:-

- 1) The Zonal office Incharge, Central Pollution Control Board, Southernd Conclave, Block 502, 5th & 6th Floors, 1582 Rajdanga Main Road, Kolkata - 700 107 (W. B.).
- 2) The Member Secretary, Jharkhand State Pollution Control Board, T.A. Division Building (Ground Floor), HEC Campus, P.O. Dhurwa, Ranchi - 834004, Jharkhand.
- 3) Regional Officer, Regional Office, State Pollution Control Board, Hazaribagh, Jharkhand.

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27/06/2023



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	General						
			Ge	neral Detail	s		
	Industry Name:				MAA CHHINNMAS	STIKA CEMENT N I	ISPAT PRIVATE LIMITED
	Industry Addres	55:			VILL- HEHAL, P.C	- BARKAKANA, R	AMGARH
	Industry Pin:				829103		
	Industry S.T.D.	Code(Phone):			06553		
	Industry Phone	No:			226846		
A	Industry E-Mail	Address:			cementispat@red	liffmail.com	
	Occupier Name:				SANTOSH KUMAR	R GUPTA	
-	Occupier Design	nation:			Director		
	Occupier Addres	55:			HEHAL, BARKAKA	NA, DIST-RAMGA	RH (JHARKHAND)
	Occupier Pin:				829103		
	Occupier Mobile	No:			000000000		
	Occupier Email	Address:			cementispat@red	liffmail.com	
	Industry Catego	ory:			RED		
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	NO.	Name	Name on	grant	Invironment Cleara (I) Dated- 07/08/2	ance letter issued vio 019 from MOEF&CC,	de F. NO. J-11011/215/2016 , New Delhi.

General Condition:	View
Specific Condition:	View

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Environment Clearance Compliance Status Period from October 2022 to March 2023

Name of	Maa Chhinnmastika Cement & Ispat Pvt. Ltd.	
Project:		
Capacity:	Expansion of Sponge Iron Plant to mini Steel plant for production of 67,500 TPA rolled product by installation of 2X12 Ton induction furnace with billet caster, Iron ore crushing & beneficiation and 15 MW Captive Power Plant.	
Location:	Village - Hehal, P.O – Barka kana, Distt. – Ramgarh, Jharkhand.	
EC letter No.	F. NO. J-11011/215/2016-IA.II (I) Dated- 07/08/2019.	

A. SPECIFIC CONDITION:

Sl.No	CONDITION	COMPLIANCE
1.	Particulate matter in the Stack emissions shall not exceed 30 mg/Nm3.	Being complied.
2.	Water for its plant operations shall be sourced by the project proponent from Damodar River, and no ground water shall be abstracted by them.	Being complied.
3.	Project proponent shall undertake rain water harvesting and recharge, and the quantum of water so channelized shall be more than the water consumption in the project area.	Being complied. Unit has constructed 2 nos of Rain Water Harvesting pits within plant area. Report enclosed as Annexure – 1 .
4.	The CER activities shall be implemented within a period of 3 years utilizing the earmarked funds of Rs. 1.45 crores.	Being complied on regular basis. Unit has installed 2 nos of hand pumps in Hehal village & purchases one number of Ambulance (24X7) for nearby villagers. Photographs of Hand pump & Ambulance is enclosed as Annexure – 2.

B. GENERAL CONDITION:

S1.No	CONDITION	COMPLIANCE
Ι	Statutory compliance :	
1.	The project proponent shall obtain Consent to Establish/Operate under the provisions of Air (Prevention & Control of Pollutions) Act, 1981 and the Water (Prevention & Control Pollution) Act, 1974 from the concerned State Pollution Control Boards/Committee	Being complied.

2.	The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water/from the competent authority concerned in case of drawl of surface water required for the project.	Agree with. Water drawl agreement executed with DVC for drawl of water from Damodar River.
3.	The project proponent shall obtain authorization under the Hazardous and other Waster Management Rules, 2016 as amended from time to time.	Being complied. Copy of authorization under the Hazardous and other Waster Management Rules, 2016 is enclosed as Annexure – 3 .
II.	Air Quality monitoring and preservation:	
1.	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R 277 (E) dated 31 st March 2012 (applicable to IF/EAF) as amended from time to time ; S.O. 3305(E) dated 7 TH December 2015(Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Being complied. Online monitoring systems are installed for monitoring of PM & SO2 emission of stack and it is connected online with Central Pollution Control Board and Jharkhand State Pollution Control Board URL server.
2.	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Being complied on regular basis. Fugitive monitoring report is enclosed as Annexure – 4 .
3.	The project proponent shall install system carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOX in reference to SO2 and NOX emissions) within and outside the plant area(at least at four locations one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.	As per direction of Jharkhand State Pollution Control Board vide letter no B-19 issued on 28/02/2019, we have installed Continuous Ambient Air Quality Monitoring Station for PM 10 parameter and it is connected online with Jharkhand State Pollution Control Board URL server. JSPCB submitted copy regarding installation with commissioning of PM10 analyzer is enclosed as Annexure – 5. Further Unit has successful installed PM2.5, SO2 & NOx parameter to vendor M/s Vasthi Instrument Private Limited on 23/05/2023. Data of above AAQMS parameters

		are being updated on JSPCB server & CPCB server data will be uploaded within 1-2 weeks. Photographs enclosed as Annexure – 6.
4.	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality/fugitive emissions to Regional Office of MoEF& CC, Zonal office of CPCB and Regional Office of SPCB along with six monthly monitoring report.	Noted.
5.	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources.	Being complied. Unit has installed 4 nos of ESP, 10 nos of Bag filters at each transfer points and Fifty nos of water sprinklers at various places within plant premises to control fugitive emission & stack emission. Unit has already installed bag filter at raw material handling area and all conveyor belts are covered.
6.	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Being complied.
7.	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clan plant roads, shop floors roofs, regularly.	Adequate arrangement of cleaning and sprinkling of water has been made.
8.	Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/agglomeration.	Agree with.
9.	The project proponent shall use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.	Being complied.
10.	The project proponent shall provide covered sheds for raw materials like scrap and sponge iron, lump ore, coke, coal, etc.	Units has provided covered storage shed have been provided for all raw materials like coal, Iron ore etc.
11.	The project proponent shall provide primary and secondary fume extraction system at all melting furnaces.	Complying with.
12	Design the ventilation system for adequate air changes as per ACGIH document for all tunnels, motor houses, Oil Cellars.	Complying with.

III.	Water quality monitoring and preservation :	
1.	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment(Protection)Rules 1986 vide G.S.R 277 (E) dated 31 st March 2012 (applicable to IF/EAF) as amended from time to time; S.O. 3305(E) dated 7 th December 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Complying with.
2.	The project proponent shall monitor regularly ground water quality at least twice a year (pre and post monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment(Protections) Act, 1986 and NABL accredited laboratories.	Being Complied on regular basis. Ground water quality monitoring testing & Piezometer reading report are enclosed as Annexure – 7.
3.	The project proponent shall submit monthly summary report of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to Regional Office of MoEF& CC, Zonal office of CPCB and Regional Office of SPCB along with six monthly monitoring report.	Noted, Report is enclosed as Annexure – 7 .
4.	Adhere to 'Zero Liquid Discharge'	Agree with.
5.	Sewage Treatment Plant shall be provided for treatment of domestic waste water to meet the prescribed standards.	For domestic waste, we are using septic tank with soak pit.
6.	The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277(E) 31 st March 2012 (applicable to IF/EAF) as amended from time to time.	Noted.
7.	Garland drains and collection pits shall be provided for each stock pile to arrest the run- off in the event of heavy rains and to check the water pollution due to surface run off.	Noted.
8.	The project proponent shall practice rainwater harvesting to maximum possible extent.	Being complied. Unit has constructed 2 nos of Rain Water Harvesting pits within plant area. Report enclosed as Annexure – 1 .
9.	The project proponent shall made efforts to minimize water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Being complied.

IV.	Noise monitoring and prevention:	
1.	Noise level survey shall be carried as per the prescribed guidelines and report in this regards shall be submitted to Regional Officer of the Ministry as a part of six monthly compliance report.	Being complied. Noise Monitoring Report is enclosed as Annexure – 8 .
2.	The ambient noise levels should conform to the standards proscribed under E(P) A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.	Being complied.
V .	Energy Conservation measures	
1.	The project proponent shall provide waste heat recovery system (pre-heating of combustion air) at the flue gases of reheating furnaces.	Complying with.
2.	Practice hot charging of slabs and billets/blooms as far as possible.	Complying with.
3.	Ensure installation of regenerative type burners on tall reheating furnaces.	Complying with.
4.	Practice hot charging of slabs and billets/blooms as far as possible.	Complying with.
5.	Ensure installation of regenerative type burners on all reheating furnaces.	Complying with.
6.	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	Noted.
7.	Provide the project proponent of LED lights in their offices and residential areas.	Complying with.
VI.	Waste management:	
1.	Used refractories shall be recycled as far as possible.	Being complied.
2.	Oily scum and metallic sludge recovered from rolling mills ETP shall be mixed, dried, and briquetted and reused melting Furnaces.	Noted.
3.	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufactures for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.	Noted.
4.	The waste oil, grease and other hazardous waste shall be disposed of as per the Hazardous & Other waste (Management & Trans boundary Movement) Rules, 2016.	Being complied.

VII.	Green Belt :	
1.	Green belt shall be developed in an areaequal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant.	Being complied in regular basis.
2.	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programed for reduction of the same including carbon sequestration including plantation.	GHG emission inventory report is enclosed as Annexure – 9 .
VIII.	Public hearing and Human health issues :	
1.	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Being complied.
2.	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act.	Agree with.
3.	Provision shall be made for the housing of construction labour within the site which all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the for of temporary structures to be removed after the completion of the project.	Noted.
4.	Occupational health surveillance of the worker shall be done on a regular basis and records maintained as per the Factories Act.	Periodical health check-up are being carried and record are maintained on regular basis.
IX.	Corporate Environment Responsibility	
1.	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA III dated 1 st May 2018, as applicable, regarding Corporate Environment Responsibility.	Noted.
2	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper check and balances and to bring into focus any infringements/deviation/violation of the environmental / forest /wildlife norms/conditions. The company shall have defined system of reporting infringements/deviation/violation of the environmental/forest/wildfirenorms/conditions and/or shareholders/stake holders. The copy of the boards resolution in this regards shall be	The copy of the boards resolution is enclosed as Annexure – 10.

	submitted to the MoEF& CC as a part of six monthly report.	
3.	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	Being complied. Organization chart of environment cell is enclosed as Annexure – 11.
4.	Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.	Noted.
5.	Self – environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.	Environment audit report is enclosed as Annexure – 12.
6.	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the pants shall be implemented.	Being Complied on regular basis.
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X. MISCELLANEOUS:

1.	The project proponent shall make public the	Advertised in two local
	environmental clearance granted for their	newspapers of the District,
	project along with the environmental conditions	Prabhat Khabar and Danik
	and safeguards at their cost by prominently	Bhaskar published on
	advertising it at least in two local newspapers of	18/08/2019. Environmental
	the District or State, of which one shall be in	conditions and safeguards will
	the vernacular language within seven days and	be complied in due course.
	in addition this shall also be displayed in the	EC letter has been put on our
	project proponent's website permanently.	web site <u>www.mccipl.in</u>

2.	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	 Copy of environment clearance letter has been sent to the followings:- The Member Secretary, Jharkhand State Pollution Control Board, Ranchi, Jharkhand dated 12/08/2019. 2) The Regional officer, Jharkhand State Pollution Control Board, Hazaribagh, Jharkhand dated 12/08/2019. 3) The District Industries Centre, District - Ramgarh, Jharkhand dated 10/08/2019. 4) The Deputy Commissioner, District- Ramgarh, Jharkhand dated 12/08/2019. 5) President, Ramgarh Nagar Parishad, District- Ramgarh, Jharkhand
3.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the	Noted, being complied on regular basis.
4.	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectorial parameters, indicated for the projects and display the same at a convenient location of disclosure to the public and put on the website of the company.	Being complied on regular basis. Ambient Air Monitoring report is enclosed as Annexure - 13. Display board has been displayed on main gate.
5.	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Noted, being complied on regular basis.
6.	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment(Protection) Rules, 1986, as	Being complied on regular basis. Environment Statement Report has been uploaded on the company web site

	amended subsequently and put on the website of the company.	www.mccipl.in Environment Statement Report enclosed as Annexure -14.
7.	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Noted.
8.	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.	Noted.
9.	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Noted.
10.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF& CC).	Agree with.
11.	Concealing factual data or submission of false / fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted.
12.	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Agree with.
13.	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Agree with.
14.	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer(s) of the Regional Office by furnishing the requisite data/information/monitoring reports.	Agree with.
15.	The above conditions shall be enforced, inter- alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air(Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other wastes(Management and Tranbsounary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other order passed by the Hon'ble Supreme Court of India/ High Courts and any other order passed by the Hon'bleSupreme Court of India/High Court and any other Court of Law relating to	Noted.

the subject matter.	
16. Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.



M/S M.L. CONSULTANCY ADDRESS: - WARD NO :32, RAM NAGARI, MOTI NAGAR, BALAGHAT (M.P.) Email: <u>mlconsultency@gmail.com</u> Mobile: 8839929248, 9691835970

Ref No.: 101/Jabalpur

Date - 29/07/2022

RAIN WATER HARVESTING COMPLETION CERTIFICATE

This is Certify that I have installed rain water harvesting system at premises of M/S MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED, VILLAGE-HEHAL, POST-BARKANAKA, DISTRICT-RAMGARH, STATE-JHARKHAND, PINCODE-829103, Through 03 no. of recharge well (5feet Dia×8feet Depth) from those recharge system they have saved Approx. Per structure 25830 liter/ hour of rain water. Now the system is working properly.

Necessary Precautions-

- First two and three Flushes of rain water are not for se of recharging. It mustbe flushed out.
- o This system works in Rainy Season and He will also have fresh water from industries.
- The System is designed For Purely Rain Water Harvesting. Please ensure that Run-off Water is Purely Rain Water/Fresh Water only & Contaminated free.
- Save Water Save Life.

(Regd. Hydro Geologist Jabalpur zone) Regd. No.609/2022 Mobile - 8839929248

COMPLETION REPORT

CONSTRUCTION OF GROUND WATER RECHARGE (ARTIFICIAL RECHARGE) WELL At MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

WORK DONE REPORT WITH PHOTOGRAPHS

Prepared By

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M/S M.L. CONSULTANCY

CSEB ROAD, RAMNAGAR BHAWANI NAGAR, RAIPUR CHHATTISGARH PINCODE- 492001 Email: mlconsultancy@gmail.com, Mobile: 7000377676

Submitted to

MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

AT

HEHAL, POST – BARKAKANA – 829103, DIST. – RAMGARH, STATE – JHARKHAND CIN: U26941JH2004PTC010665 Email: ramgarhjh@rediffmail.com



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1. INTRODUCTION:

MAA CHINNMASTIKA CEMENT AND PVT LTD was taken over by RC Rungta group in the year 2010. This project is to be set up as a mini-integrated Steel plant including Sponge Iron, Induction furnaces, Re-Rolling mills, Iron Ore Crushing Plant and captive Power Plant in Phases. Right now, the company is running its 90,000 TPA Sponge Iron plant at Village – Hehal, P.O.-Barakanaka, Ramgarh District Jharkhand.

2. OBJECTIVE:

The broad objectives of the study are:

- · To observe Hydro geological conditions and availability of ground water of in the area.
- To work out scope of Rooftop & Storm water harvesting within the premises and suitable rainwater harvesting systems.
- · To study more recharge possibilities in and around the plant.

3. RAIN WATER HARVESTING:

Rain water harvesting is collection and storage of rain water that runs off from roof tops, parks, roads, open grounds, etc. This water runoff can be either stored or recharged into the ground water. A rainwater harvesting systems consists of the following components:

- 1. Catchment from where water is captured and stored or recharged,
- Conveyance system that carries the water harvested from the catchment to the storage/recharge zone,
- 3. First flush that is used to flush out the first spell of rain,
- 4. Filter used to remove pollutants,
- 5. Storage tanks and/or various recharge structures.

3.1 ADVANTAGE:

The benefits of the rainwater harvesting system are listed below.

- Less cost.
- · Helps in reducing the water bill.
- Decreases the demand for water.
- Reduces the need for imported water.
- · Promotes both water and energy conservation.
- Improves the quality and quantity of groundwater.
- Does not require a filtration system for landscape irrigation.
- This technology is relatively simple, easy to install and operate.
- It reduces soil erosion, storm water runoff, flooding, and pollution of surface water with fertilizers, pesticides, metals and other sediments.

• It is an excellent source of water for landscape irrigation with no chemicals, dissolved salts and free from all minerals.

3.2 DISADVANTAGE:

In addition to the great advantages, the rainwater harvesting system has a few disadvantages like unpredictable rainfall, unavailability of the proper storage system, etc.

Listed below are a few more disadvantages of the rainwater harvesting process.

- Regular maintenance is required.
- Requires some technical skills for installation.
- · Limited and no rainfall can limit the supply of rainwater.
- If not installed correctly, it may attract mosquitoes and other waterborne diseases.
- One of the significant drawbacks of the rainwater harvesting system is storage limits.

3.3 METHODS OF RAIN WATER HARVESTING SYSTEM

Rooftop rainwater harvesting – The rooftop becomes the catchments, and the rainwater from the building and houses are collected. The components of the rooftop rainwater harvesting are:

- 1. First, flush.
- 2. Transportation.
- 3. Catchment.
- 4. Filter.



Surface runoff harvesting – It is the system that collects rainwater, which flows away as surface runoff. The runoff rainwater is caught and used to recharge aquifers by adopting appropriate techniques.





3.4 <u>FACTORS AFFECTING THE AMOUNT OF RAIN WATER</u> <u>HARVESTING</u>

- · Catchment features
- Quantum of runoff
- · The capacity of storage tanks

4. GEOLOGY OF RAMGARH:

Alluvium, soil/Boulders, Conglomerate, Older alluvium & Laterite. Lower Gondwana system/ Carbonaceous shale/ Sandstone/ Coal Seam, Chotanagpur Gneiss & Granophyre, Basic & ultrabasic.



5. HYDROGEOLOGY OF RAMGARH:

The district is having varied hydrogeological characteristics due to which ground water potential differs from one region to another. It is underlain by Chotanagpur granite gneiss of pre-Cambrian age in three-fourth of the district.

Aquifer systems Two types of aquifers are found. Weathered aquifer and fractured aquifers. Thickness of weathered aquifers varies from 10-20 m in granite terrain and 30-60m in lateritic terrain. In weathered aquifer ground water occurs in unconfined condition while in fractured aquifer ground water occurs in semi confined to confined condition.

6. CLIMATE & RAINFALL OF RAMGARH:

The area lies in the sub-humid region of Chotanagpur Plateau and enjoys semi-extreme type of climate. The day temperature rises around 40°C during the summers and drops down to around 10°C during the winter.

The average annual rainfall of the district is 1251.2 mm more than 80% of the precipitation is received during the monsoon months.

7. PHOTOGRAPHS OF RAINWATER HARVESTING STRUCTURE CONSTRUCTED ON BUILDING PREMISES

NUMBER OF STRUCTURE - 3 NOS (Size: 5 feet × 8 feet)

Feeling material of recharge well: Stone, Coal, Sand.

Two Structure with Bore well Depth 120 feet & Casing Depth 60 feet and one structure of without Bore well

S. No.	Location	Latitude	Longitude
1	Near of Piezometer Station	23.620813	85.430525
2	Near of new water reservoir	23.619372	85.430347
3	Near of Electric Control Room (SMS Area)	23.625022	85.430626

Average

surface run-off coefficients considered for different surfaces as per CGWB norms are given below in table:

S. No.	Details	Values
1	Runoff coefficient for roof top	0.85
2	Runoff coefficient for yard & paved area	0.65
3	Runoff coefficient for green belt	0.15
4	Runoff coefficient for open area	0.20

Reference: Manual of Artificial Recharge of Ground Water (CGWB, 2007).



PHOTOGRAPHS

1. Structure: Near of Piezometer Station





2. Structure: Near of new water reservoir



3. Structure: Near of Electric Control Room (SMS Area)



8. CALCULATION OF RECHARFE FOR PER STRUCTURE.

DETAILS OF ARTIFICIAL RECHARGE STRUCTRE & ITS RECHARGE QUANTUM MEASURES

We have implemented total 03 nos. of recharge structure in which all of recharge well is of 5 feet $Dia \times 8$ feet Depth.

QUANTUM OF RAIN WATER RECHARGE THROUGH RECHARGE WELL OF 5 FEET DIA × 8 FEET DEPTH:

1. Volume of water within free Board (Settlement Chamber) = $\pi r^2 h = 4.44$ Cubic meter

2. Volume of water in Gravel filled part, i.e., Volume of water within the pore spaces of sand, gravel filled part $@45\% = 3.14 \times (0.75)^2 \times 0.5 \times 0.45 = 0.3974$ Cubic meter

3. Volume of water in recharge well through which recharge will be done Intake capacity of recharge well = $20000 \text{ lph} = 20 \text{ m}^3/\text{hour}$

4. Settlement chamber of 1 cubic meter of capacity

Therefore, total volume to be recharge through an individual structure will be = (4. 44+0.3974+20+1) = 25.83 Cubic meter / hour = 25830 liter / hour

Thus, the Rain water recharging well can accommodate 25.83 cubic meter/hour of the Rain water.

9. DECLERATION:

Recharge of ground water table is a gradual process; we cannot suddenly increase the ground Water table after constructing recharge structures, by constructing any type of recharge structure, And we can give our contribution in aquifer recharge. This will help to rejuvenate the depleting Ground water resources. Also help to save the little amount of rain water which used to drain Away from many years. Thus, it is concluded that implementation of RWH: MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED would result in the form of the best approach to deal with present scenario of water scarcity and storing huge quantity of 25830 liters / hour.









ग्रामीणों की जरूरत व वार्ड पार्षद की मांग पर हेहल प्लांट प्रबंधन ने ग्रामीणों को एंबुलेंस सौंपा क्षेत्र का विकास एवं ग्रामीणों की खुशहाली

प्रबंधन की पहली प्राथमिकता : दुर्गा पासवान

निःशुल्क एंबुलेंस सेवा देने पर ग्रामीणों ने प्लांट प्रबंधन का जताया आभार



सौपा था। जिसपर प्लांट प्रबंधन ने तत्परता दिखाते हुए ग्रामीणों को एंबुलेंस सौपा है एवं अन्य मांगों पर भी प्लांट प्रबंधन जल्द ही निर्णय लेगी। वर्तमान में एम्बुलेंस सेवा के लिए वार्ड पार्षद प्रदीप शर्मा का मोबाइल नंबर 7004475485 को सार्वजनिक किया गया है, भविष्य में और नंबर भी जारी किया जायेगा जिससे आमलोगों तक यह सुविधा उपलब्ध हो सके। मौके पर समाजसेवी रंजीत राम, महेश कुमार मुंडा, मो इस्राएल, मो रुस्तम अंसारी सहित दर्जनों लोग मौजूद रहे।

हैं जिसके कारण ज्यादातर मौते हुआ करती थी लेकिन अब एम्बुलेंस की उपलब्धता से लोगो को लाभ मिलेगा। प्लांट पीआरओ दुर्गा पासवान ने बताया प्लांट प्रबंधन जनहित मुद्दों पर विशेष ध्यान रखती है, जिसके तहत ग्रामीणों की जरूरत को देखते हुए निःशुल्क एंबुलेंस सेवा ग्रामीणों के लिए सुरु की गयी है जिसका संचालन स्थानीय वार्ड पार्षद प्रदीप शर्मा करेंगे। बताते चलें कि बीते ग्यारह मार्च को वार्ड पार्षद प्रदीप शर्मा के द्वारा एम्बुलेंस सहित अन्य मांगों का मांगपत्र प्लांट प्रबंधन को

पासवान ने संयुक्त रूप से एम्बुलेंस को चाभी वार्ड पार्षद श्री शर्मा को सौपा। चाभी सौपते पार्षद प्रदीप शर्मा ने प्लांट प्रबंधन के प्रति आभार प्रकट किया। मौके पर उपस्थित पार्षद प्रदीप ने बताया प्लांट प्रबंधन द्वारा ग्रामीणों के हितों को ध्यान में रखते हुए ग्रामीणों के लिए एंबुलेंस सेवा दिया जो ग्रामीणों के लिए सुखदायी पल है। एंबुलेंस मिलने से आसपास के लाखों ग्रामीण होंगे लाभान्वित। उन्होंने बताया एंबुलेंस नहीं रहने के कारण सड़क दुर्घटना में घायल लोगों को अस्पताल पहुंचने में देरी हो जाता

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लंबे दिनों से ग्रामीणों की मांग के प्रति प्लांट प्रबंधन ने दिखाई दरियादिली निःशुल्क एंबुलेंस सेवा के लिए संपर्क नंबर- 7004475485

आजाद सिपाही संवाददाता

बरकाकाना। नगर परिषद क्षेत्र वार्ड संख्या उन्नीस हेहल के वार्ड पार्षद प्रदीप शर्मा की मांग एवम प्रामीणों की जरूरत को देखते हुए हेहल स्थित छिन्मस्तिका सीमेंट व इस्पात प्लांट प्रबंधन ने ग्रामीणों को एंबुलेंस सौपा। प्लांट एचआर प्रवीण कुमार एवं पीआरओ दुर्गा

ST NO.: 20AYCPM5560D1ZX TAX INVOICE Mob.: 9334435164 NATIONAL CAR WORKSHOP 7979704434 SERVICE CENTER

Engine Work Diesel/ Petrol, Electrical Works, Denting/Painting Works, Camera Works, Center Locking Works, A/C Works, Car-Scaning, Check Engine Light Problem, Codding Problem, Key Problem

TO MAR CHHINNA CEME AND ISP. P. LD IC ANDIL KUMAR PATHAK

Address HENAL RAMGARH PATRATU ROAD, HEHAL RAMGARH HAZARIBAGH 829103

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	SI. No	Description	HSN CODE	Amount Rs.	P
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Premsons Motor

Rel 2 5 26

PREMSONS MOTOR UDYOG PRIVATE LIMITED Next to Raj Apartments. Bariatu Road, Ranchi - 834009 Ph. : 9386256421, 9386256836, 9308212121, E-mail : premsonsmotor@gmail.com GSTIN : 20AADCS8337C1ZR CIN : U51109WB1996PTC078593

ST NO. : 20AYCPM5560D1ZX TAX INVOICE Mob.: 9334435164 NATIONAL CAR WORKSHOP 7979704434 SERVICE CENTER

Engine Work Diesel/ Petrol, Electrical Works, Denting/Painting Works, Camera Works, Center Locking Works, A/C Works, Car-Scaning, Check Engine Light Problem, Codding Problem, Key Problem

TO MIS MAA CHHINNA CEME AND ISP. P. LD IC ANIL KUMAR PATHAK

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MARUTI SUZUKI ARENA

ORIGINAL FOR RECIPIENT/DUPLICATE FOR TRANSPORTER/TRIPLICATE FOR SUPPLIER TAX / VEHICLE & CHARGES INVOICE

Sold To Address

IRN

Customer ID

M/S. MAA CHHINNA CEME AND ISP P LD IC ANIL KUMAR PATHAK HEHAL,RAMGARH PATRATU ROAD HEHAL,RAMGARH HAZARIBAGH Pin:829103,(M):7016136703 JHARKHAND (20) 2249288625 PAN No : AADCM9547Q

Customer Aadhar No. Place of Supply Vehicle ID Customer Mobile No.

JHARKHAND(20) MA3JDT08WNMB30298 7016136703



: 1/VSL/22001847 : 05/01/2023 07:05 PM : S0B22003024 : 05/01/2023 : 5685

: 5106

Invoice No.

Order No.

Order Date

Booking Dealer Delivery Dealer

Dealer GST No.

Dealer PAN No.

Customer GST No.

Key No.

Invoice Date

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Price			Dr Amount	Cr Amount
1 PRICE OF ONE MARUTI EEC 1.2L 5MT-VRMPEH1	O AMBULANCE SHELL		4,96,083.77	
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MA3JDT08WNMB30298	K12NN 4016513	Superior White-26U	87032291	Bharat Stage 6
Exchance / Loyalty Bonus	Discount		0.00	0.00
CGST @ 14%			69,451.72	
SGST @ 14%			69,451.72	
Cess @ 1 %			4,960.83	
Sub Total Amount (Assessabl	e Value + Tax) :		6,39,948.04	

Terms & Conditions

Customer Name & Signatory

(M/S. MAA CHHINNA CEME AND ISP P LD IC ANIL KUMAR PATHAK) Created By : VIKASH KUMAR

For PREMSONS MOTOR UDYOG P (Authorized Sign Created Date : 05-JAN-2023 10.95

Rel 2 5.26

We prefer and accept through Electronic mode i.e. RTGS/NEFT/IMPS/Internet Banking Our Bank Details are : Beneficiary : Premsons Motor Udyog Private Limited Bank Name : SBI Bariatu Road Ranchi A/c No. 40299311766 IFSC SBIN0017473

remsons

PREMSONS MOTOR UDYOG PRIVATE LIMITED

Next to Raj Apartments. Bariatu Road, Ranchi - 834009 Ph. : 9386256421, 9386256836, 9308212121, E-mail : premsonsmotor@gmail.com GSTIN : 20AADCS8337C1ZR CIN : U51109WB1996PTC078593 MARUTI SUZUKI ARENA

DEBIT NOTE

Debit Note No : VOU22003711

Date: 14-JAN-23

M/S MAA CHHINNA CEME AND ISP P LD IC ANIL KUMAR PATHAK HEHAL,RAMGARH PATRATU ROAD, HEHAL,RAMGARH HAZARIBAGH 'Pin:829103

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woder	-	P20208
Chassis No		630296
Vehicle ID	3	MA3JD108WNMB30298
Engine No	1	4016513
Invoice No	1	VSL/22001847
Invoice Date	1	05-JAN-23

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	INSURANCE AMOUNT			19782
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JHARKHAND STATE POLLUTION CONTROL BOARD

T.A. DIVISION BUILDING (GROUND FLOOR), H.E.C., DHURWA, RANCHI -834004

Phone.:2400852, 2400851, Fax:0651- 2400850 www.jspcb.org

FORM 2

[See rule 6(2)]

FORM FOR GRANT OR RENEWAL OF AUTHORIZATION BY STATE POLLUTION CONTROL BOARD TO THE OCCUPIERS, RECYCLERS, REPROCESSORS, REUSERS, USER AND OPERATORS OF DISPOSAL FACILITIES

- 1. No. of authorization and date of issue: JSPCB/HO/RNC/HWM-13309410/2023/21 09/04/2023
- 2. Reference of appication(No. and date): 13309410 26/05/2022
- 3. MAA CHHINNMASTIKA CEMENT N ISPAT PRIVATE LIMITED of SANTOSH KUMAR GUPTA is hereby granted an authorisation based on the enclosed signed inspection report for generation, collection, reception, storage, transport, reuse, recycling, recovery, pre-processing, co-processing, utilisation, treatment, disposal or any other use of hazardous or other wastes or both on the premises situated at VILL- HEHAL, P.O- BARKAKANA, RAMGARH

Details of Authorisation

Sl.No.	Category of Hazardous Waste as per the Schedules I, II and III of these rules	Authorised mode of disposal or recycling or utilisation or co-processing, etc.	Quantity(ton/annum)
1	Schedule-I; 5.1	Used/Spent Oil; Kept in steel drums; Recovery and reuse captive	Used/Spent Oil- 0.850 KL/Annum

(1) The authorisation shall be valid for a period of upto 20.08.2027 years

(2) The authorisation is subject to the following general and specific conditions (Please specify any conditions that need to be imposed over and above general conditions, if any):

A General conditions of authorisation:

- 1. The authorised person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
- 2. The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Control Board.
- 3. The person authorised shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorisation.
- 4. Any unauthorised change in personnel, equipment or working conditions as mentioned in the application by the person authorised shall constitute a breach of his authorisation.

- 5. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.
- 6. The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty"
- 7. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility.
- 8. The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
- 9. The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
- 10. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorisation.
- 11. The importer or exporter shall bear the cost of import or export and mitigation of damages if any.
- 12. An application for the renewal of an authorisation shall be made as laid down under these Rules.
- 13. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
- 14. Annual return shall be filed by June 30th for the period ensuring 31st March of the year.

B Specific conditions:

1. That, the occupier shall take prior permission of the Board to close down the plant.

2. That, the renewal of authorization will be subject to compliance of the conditions laid down in this authorization.

3. That, the occupier shall comply with the conditions as per the guidelines prescribed by the MoEF for CPCB.

4. That, the occupier shall comply with all the conditions laid down in this authorization.

5. That, the occupier shall submit quarterly report on hazardous wastes generated and consumed in its sources, products generated or resources conserved (specifying the details like type and quantity of resources conserved) to the Board.

6. That, the occupier shall maintain a log book containing information on quantity on generation, date wise utilization of the same and its disposal, etc.

7. That, the occupier shall maintain record of Hazardous Waste utilized, Hazardous Waste generated and disposal as per form-3 and shall submit the annual returns in form-4 as per Rule 20 (1) and (2) of the Hazardous and other waste (Management & Transboundary Movement) Rules, 2016 to the Board.

8. That, the occupier shall comply with all the directions given by standard operating procedure.

9. That, the occupier shall be responsible for safe and environmentally sound management of hazardous and other wastes.

10. That, the hazardous and other wastes generated in the establishment of an occupier shall be sent or sold to an authorised actual user or shall be disposed of in an authorised disposal facility.

11. That, the hazardous and other wastes shall be transported from an occupier's establishment to an authorised actual user or to an authorised disposal facility in accordance with the provisions of these rules.

12. That, the occupier shall take all the steps while managing hazardous and other wastes to-(a) contain contaminants and prevent accidents and limit their consequences on human beings and the environment; and

(b) provide persons working in the site with

13. That, the occupier shall comply with all the conditions laid down in this authorization mentioned in general and specific conditions.

14. That, the occupier shall install a display Board outside its plant showing details such as

(a) status of CTO;

(b) Status of authorization granted ;

(c) Disposal/reuse of hazardous waste generated in the plant and other relevant information as per prescribed guideline and update the same as required.

Yatindra Digitally signed by Yatindra Kumar Das Kumar Das Date: 2023.04.09 12:56:08 +05'30'

> Y K Das Member Secretary

Memo No:JSPCB/HO/RNC/HWM-13309410/2023/21 Date: 09/04/2023

Copy To:

Regional office-Cum-Laboratory, Hazaribagh for information and necessary action.

Yatindra Digitally signed by Yatindra Kumar Das Kumar Das Date: 2023.04.09 12:56:28 +05'30' Y K Das Member Secretary



YUGANTAR BHARATI

Annexure - 4

YTICAL & ENVIRONMENTAL ENGINEERING LABORATORY ANAL



Accredited by: -Jharkhand State Pollution Control Board (JSPCB) Certified by : -An ISO 9001:2015 & ISO 45001:2018

Test Certificate

Discipline	Chemical	Group	Atmospheric Pol	lution	Sample Descrip	tion Fugitiv	e Dust Emission	1
Report Release Date		25th January, 2023		Report ID	YBAE	YBAEEL-230120-122409-F01		
W. Order/ JSPCB App. No.		MCCIPL/110/2022-23			Work Order Dat	e 06.01.1	06.01.2023	
Type of Industry (If any)		Sponge Iron Unit		Job code/ Ref.	/ Ref. no. YBAEEL/WA/L/A/Jan-23/41		3/41	
Report Issu Sampling P	e to	M/s Maa At Heha	Chhinnamastika C II, PO- Barkana, Di 3	ement 8 stRam	k Ispat Private Lin garh, Jharkhand of sample collectio	nited	YBAEEL Team	added
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10 ¹⁰		A. Material Handling Area 2			3º37'03"N, 85º25'34"E			
Sampling L	ocations	B. Product Handling Area			23º37'08"N, 85º25'39"E			
Meteorolog	ical Cond. of Field	W.C Cle	ar	RH %	- 53	Temp 26°C	W.D	NE-SW
Sample ree	eint Date	23/01/2023	3 Analysis Star	ted on	23/01/2023	Analysis cor	nnleted on	25/01/2023

	**	****Test Results	*****		
Provide and Party	T	Units	Sampling Location		Limite
Parameters	l'est methods		Site A	Site B	Limits
Particulate matter (RSPM)	Gravimetric Method	µg/m ³	482.8	515.2	2000
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Limit is specified as	G.S.R. 414 (E), 30 th May, 2008				
Abbreviation	MDL : Minimum detection limit, BDL : Below detection limit,				
Env. Condition of Lab	Laboratory is maintaining, Temperature 27 ± 2°C and Relative Humidity 65 ± 5% in all testing areas as per IS 196:1966 (C).				
Specific contractual notes	All values are expressed in as unit and results listed refer only to the tested sample and applicable parameter in Lab's Permanent Facility.				
and all all all all all all all all all al	This report, in full or in part, shall not be used for advertising or as evidence in any court of law.				
	This report cannot be reproduced, except when in full, without the written permission of the CEO.				
	The samples collected shall be destroyed after 7 days from the date of issue of the certificate unless specified otherwise				
	The liability of the laboratory is limited to the invoiced amount.				
	All disputes are subjected to the Ranchi Jurisdiction.				
Remarks	Samples comply with prescribed limits.				

Sample Drawn By	- Niraj Kumar	
Tested By	- Sumit Kant Srivastava	(Lab Analyst

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and the second second second	Akash Khalkho		Sa	anjeev Kumar Singh	
(Sr. Lab Analyst)			(Technical Manager)		
Constant of	Cold Di Di Di Alente di Ale	CHARTLER LM	A Yug Environ	Authorized Signato Authorized Signato Authorized Signature Authorized Signature Mental Engineering L	ory lion lica' & addaogy
Branch Office : -	Jamshedpur	Dhanbad	Hazaribag	Pakur	•
	Branch Office : -	Branch Office : - Jamshedpur	Branch Office : - Jamshedpur Dhanbad	Jeash Khalsho 25/1/23 Verified by Akash Khalkho (Sr. Lab Analyst) (Sr. Lab Analyst) (Interpretent of the second	Jeash Khausho Jeash Khausho 25/1/23 Jeash Khausho Verified by Issued by Akash Khaikho Sanjeev Kumar Singh (Sr. Lab Analyst) (Technical Manager) Authorized Signate Atmospharic Poliut Yugantar Bharati Analy Environmental Engineering L Branch Office : - Jamshedpur Dhanbad

Ph: 098351-97960, 098357-86677, Email - ybaeel@gmail.com, Web - https://ybaeel.in

MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

Registered Office & Works: At- Hehal, Post - Barkakana - 829103, Dist.- Ramgarh (Jharkhand) CIN: U26941JH2004PTC010665 ramgarh_jh@rediffmail.com

OC

MCCIPL/626/2019-20

02/01/2020

Annexure - 5

То

The Member Secretary,

Jharkhand State Pollution Control Board, T.A. Division Building (Ground Floor), H.E.C., Dhurwa, Ranchi – 834004 Jharkhand

Sub: Regarding installation, commissioning and data transmission to Jharkhand State Pollution Control Board URL server of Online Continuous Ambient Air Quality Monitoring Station (CAAQMS) for PM 10 parameter.

Ref: Your letter no B-19, Dated 28/02/2019.

Respected Sir,

Kindly refer to above, we would like to inform your good self that online Continuous Ambient Air Quality Monitoring Station for PM 10 parameter are installed by M/s Environment SA India Pvt. Ltd., Navi Mumbai and it is connected online with Jharkhand State Pollution Control Board URL sever on 02/01/2020.

The location co-ordinate of CAAQMS for PM 10 parameter is given below:-

Sr. No.	CAAQMS location	CAAQMS location Co-ordinate
1	Near Store office area	Lat - 23°37'14 (N) Long - 85°28'40 (E)

This is for your information.

Thanking you.

Yours faithfully,

For Maa Chhinnmastika Cement & Ispat Pvt. Ltd.

2020

Authorized Signatory

Cc to: - Regional Officer, Regional Office, State Pollution Control Board, Hazaribagh (Jharkhand)

Encl.:- PM 10 analyser photograph.

RAILAZY 376961N 148:8274242937646 RL RATEWAN CANIT H.O (829122) Counter Noi2,05/01/2020,14:57 TorREGIONAL OFFICER,05F13 HZB PIN:8223001, Hazaribagh H.D FromsTVA CHINNAN,RATEARA WT:224905 Amta22.00(Each)



Maa Chhinnmastika Cement & Ispat Pvt Ltd

PM 10 Analyser


Annexure - 6

mini

- Sizzona

PM 2.5 MONITOR



GUNTUR - 522 002. Andhra Prdesh. India E-mail : Info@vasthi.com sales@vasthi.com Contact : +91 7382708685. +91 9581678685



2'In

YUGANTAR BHARATI

Annexure - 7

ANALYTICAL & ENVIRONMENTAL ENGINEERING LABORATORY

Certified by : -

Accredited by: -NABL accredited testing laboratory vide certificate Number TC-4032 Jharkhand State Pollution Control Board (JSPCB) ISO 9001:2015 & ISO 45001:2018



Test Certificate

ULR (Uniqu	e Lab Report) No.		T	C	4	0	3 2	2	2	0	0	0	0		0 .	8	6	3	F
Discipline	Chemical	Group		Water			Samp	ole De	scrip	tion			Ground Water						
Report Rele	ease Date	13th November	, 2022 Report ID YBAEEL-2211							21111-	11-131221-GW01								
W. Order/ J	SPCB App. No.	MCCIPL/090/20	22-23				Work	Orde	r Date	e	100	-	1	11.1	1.2022	1	11		-
Type of Ind	pe of Industry(If any) Sponge Iron Unit Job code/					ode/ I	Ref. n	0.		-	1	YBA	EEL	A/L/C	Nov2	2/05			
Report Issue to At-Hehal PO Dist-Ramgari Sample Received Date 10/11/2022			- Bar rh, Jha	kakar arkha	na-829 nd.	103	Mode	of sa	mple	colleg	tion	ii-		By	Custo	mer			-
Sampling P	rotocol	N/A	-	_		(16)	Sample Code					8	Dy Customer						
Sampling L	ocation	Borewell				-	Same	lina S	Sourc	e			-	Gro	und W	later			
Sample pkg. Condition Sealed Pack		Sealed Pack i	n PP E	ottle			Samp	le Qu	antity	,	-		3000 ml						
		W/C NIA				RH % - N/A		90	Temp_N/A			-							
Meteorolog	ical Cond. of Field	W.C NIA												1 611	ID. – II	A			

SI	Parameter	Test Method	Units	MU %_	Results	Limits
1.	pH value	IS 3025 (P-11):2002	рН	1.77	6.95	65-85
2.	Colour	IS 3025 (P-04):1983	Hazen		5	5-15
3.	Conductivity	IS 3025 (P-14):2013	us/cm	1.90	388.0	010
4.	Turbidity	IS 3025 (P-10):2002	NTU	3.63	2.0	1.5
5.	Total Alkalinity (as CaCO ₃)	IS 3025 (P-23):2003	ma/l	3.68	180.0	200-600
6.	Total Hardness (as CaCO ₃)	IS 3025 (P-21):2009	ma/l	1.35	164.0	200-600
7.	Total dissolved solids	IS 3025 (P-16):2006	ma/l	2.85	232.0	500-2000
Β.	Chlorine Residual	IS 3025 (P-26):2003	ma/l	30.64	BDL (MDL 0.07)	0.2-1
9.	Chloride (as CI-")	IS 3025 (P-32):2003	ma/l	3.41	6.0	250-1000
10.	Fluoride (as F-)	APHA 4500 F-C 23rd edition 2017	ma/l	12.22	1.0	10-15
11.	Nitrate (as NO ₃ -)	APHA 4500 NO3- (B) 23rd edition 2017	ma/l	11.33	0.56	45-No relevation
12.	Calcium (as Ca ²⁺)	IS 3025 (P-40): 2003	ma/l	4.19	36.0	75-200
13.	Magnesium (as Mg ²⁺)	APHA 3500 Mg B : 2017	mg/l	1.90	18.0	30=400
14.	Sulphate (as SO42-)	IS 3025 (P-24):2003	ma/l	5.42	80	200-400

	T10072-79.1097 T0455.0					
Limit is specified as	IS 10500: 2021					
Abbreviation	MDL : Minimum detection fimit, BDL : Below detection limit.					
Env. Condition of Lab	Laboratory is maintaining. Temperature 27 ± 2°C and Relative Humidity 65 ± 5% in all testing areas as per IS 196-1966 (C)					
Specific contractual notes	All values are expressed in as unit and results listed refer only to the tested sample and applicable parameter in Lab's Permanent Facility.					
	This report, in full or in part, shall not be used for advertising or as evidence in any court of law.					
	This report cannot be reproduced, except when in full, without the written permission of the CEO					
	The samples collected shall be destroyed after 15 days from the date of issue of the certificate unless specified otherwise					
	The liability of the laboratory is limited to the invoiced amount.					
	All disputes are subjected to the Ranchi Jurisdiction					
Remarks	Sample complies with prescribed limits.					

Sample Drawn By

Control Board

- Customer

Tested By

- Akash Khalkho (Lab Analyst)









Ph : 098351-97960, 098357-86677, Email - ybaeel@gmail.com, Web - https://ybaeel.in



YTICAL & ENVIRONMENTAL ENGINEERING LABORATORY ANAL

Accredited by: -Jharkhand State Pollution Control Board (JSPCB) Certified by : -An ISO 9001:2015 & ISO 45001:2018



Jest Certificate

Discipline	Chemical	Group	Water	Sample Description	Ground Water			
Report Rele	ease Date	13th November	, 2022	Report ID	YBAEEL-221111-131221-GW01			
W. Order/ J	SPCB App. No.	MCCIPL/090/20	22-23	Work Order Date	11.11.2022			
Type of Ind	ustry(If any)	Sponge Iron U	nit	Job code/ Ref. no. YBAEEL/WA/L/C/Nov				
Report Issu	e to	M/s Maa Chl At-Hehal PO Dist-Ramga	hinnmastika and Ispat - Barkakana-829103 rh, Jharkhand.	Pvt. Itd.				
Sample Rec	ceived Date	10/11/2022	der.	Mode of sample colle	ction By Customer			
Sampling P	rotocol	N/A	1.51	Sample Code	221110-GW-X01			
Sampling L	ocation	Borewell	L'ANNE CONTRACTOR	Sampling Source	Ground Water			
Sample pkg	. Condition	Sealed Pack i	n PP Bottle	Sample Quantity	3000 ml			
Meteorologi	ical Cond. of Field	W.C N/A	100	RH % - N/A	Temp. – N/A			
Sample reco	eipt Date	10/11/2022	Analysis Started on	10/11/2022	Analysis completed on 13/11/2022			

******Test Results ******

SI	Parameter	Test Method	Units	MU %	Results	Limits
1.	Odour	IS 3025 (P-05):2002	Neg T	-	Agree.	Agreeable
2.	Taste	IS 3025 (P-07):2002	-		Agree.	Agreeable
3.	Cyanide(as CN-)	IS 3025 (P-27)	mg/l		BDL (MDL 1.0)	0.05-No relaxation
4.	Phosphate (as PO43-)	IS 3025 (P-31):2003	mg/l	-	BDL (MDL 0.003)	
		******	and of Panort******			

Limit is specified as	IS 10500: 2021
Abbreviation	MDL : Minimum detection limit, BDL : Below detection limit.
Env. Condition of Lab	Laboratory is maintaining, Temperature 27 ± 2°C and Relative Humidity 65 ± 5% in all testing areas as per IS 196:1966 (C).
Specific contractual notes	All values are expressed in as unit and results listed refer only to the tested sample and applicable parameter in Lab's Permanent Facility
	This report, in full or in part, shall not be used for advertising or as evidence in any court of law
	This report cannot be reproduced, except when in full, without the written permission of the CEO.
	The samples collected shall be destroyed after 15 days from the date of issue of the certificate unless specified otherwise
	The liability of the laboratory is limited to the invoiced amount.
	All disputes are subjected to the Ranchi Jurisdiction.
Remarks	Sample complies with prescribed limits.

Sample Drawn By - Customer - Akash Khalkho (Lab Analyst) Tested By





Yugantar Bharati Analytical & Environmental Engineering Laboratory



Branch Office : -Jamshedpur Dhanbad Pakur Hazaribag Main Office : Namkum Post Office, Sidroul, Ranchi - 834010, Jharkhand

Ph: 098351-97960, 098357-86677, Email - ybaeel@gmail.com, Web - https://ybaeel.in



2:1

YUGANTAR BHARATI

ANALYTICAL & ENVIRONMENTAL ENGINEERING LABORATORY

Accredited by: Certified by : -

by - NABL accredited testing laboratory vide certificate Number TC-4032 Jharkhand State Pollution Control Board (JSPCB) -- ISO 9001:2015 & ISO 45001:2018



Test Certificate

ULR (Unique	ULR (Unique Lab Report) No.			C	4	0	3 2	2	2	0	0	0	T	0 0	1	8	6	6	F
Discipline	Chemical	Group		Water	r	-	Samp	le De	script	tion	-	1.	-	Residue & Contaminants in Water					
Report Rele	ase Date	13th Novembe	r, 2022	2022 Report ID								YBAEEL-221111-131221 -GW01					01		
W. Order/ JSPCB App. No. MCCIPL/090/2022			022-23				Work Order Date 11.11.2022								-				
Type of Ind	ype of Industry(If any) Sponge Iron Unit					Job code/ Ref. no. YBAEEL/WA/L/R/Nov22/						2/03							
Report Issue to At-Hehal PO Dist-Ramga) - Bar Irh, Jha	kakar arkha	nd.	103	Mode	ofee	male	calle	atlan			D 0					1	
Sampling P	rotocol	NIA				-	Camp	or Sa	inple	colle	cuon	The second	-	By Customer					
Sampling L	ocation	Borewell		1			Sample Code					-	221110-GW-X01 Ground Water						
Sample pkg	. Condition	Sealed Pack	in PP B	ottle		1000	Samp	e Qui	antity					1000 ml					
Meteorologi	ical Cond. of Field	W.C N/A					RH %	- N/A	1		1	Real Providence	-	Tem) N/	A	-	1	-
Sample receipt Date 10/11/20		10/11/2022	Ana	lysis	Starte	d on	10/11/	2022		1	A	nalys	is	compl	eted o	n	13/11	2022	

-		Test	Results			
SI	Parameter	Test Method	Units	MU %	Results	Limits
1.	Arsenic (as As)	APHA 3114 B 23rd edition 2017	mg/l	10.34	BDL (MDL 0.003)	0.01-No relaxation
2.	Copper (as Cu)	APHA 3111 B 23rd edition 2017	mg/l	11.11	BDL (MDL 0.01)	0.05-1.5
3.	Iron (as Fe)	APHA 3111 B 23rd edition 2017	mg/l	2.34	0.16	1.0-No relaxation
4.	Lead (as Pb)	APHA 3111 B 23rd edition 2017	mg/l	10.64	BDL (MDL 0.02)	0.01-No relaxation
5.	Zinc (as Zn)	APHA 3111 B 23rd edition 2017	mg/l	15.35	BDL (MDL 0.1)	5-15
6.	Cadmium (as Cd)	APHA 3111 B 23rd edition 2017	mg/l	5.0	BDL (MDL 0.02)	0.003-No relaxation
7.	Mercury (as Hg)	APHA 3112 B 23rd edition 2017	mg/l	8.47	BDL (MDL 0.003)	0.001-No-relaxation
8.	Chromium (as Cr)	APHA 3111 B 23rd edition 2017	mg/l	12.53	BDL (MDL 0.02)	0.05-No relaxation
		******	f Dana ditte			the formation

	end of hepoit
Limit is specified as	IS 10500: 2021
Abbreviation	MDL: Minimum detection limit, BDL: Below detection limit
Env. Condition of Lab	Laboratory is maintaining. Temperature 27 ± 2°C and Relative Humidity 65 ± 5% in all testing areas as ner IS 196-1966 (C)
Specific contractual notes	All values are expressed in as unit and results listed refer only to the tested sample and applicable parameter in Lab's Permanent Facility
	This report, in full or in part, shall not be used for advertising or as evidence in any court of law.
	This report cannot be reproduced, except when in full, without the written permission of the CEO.
	The samples collected shall be destroyed after 15 days from the date of issue of the certificate unless specified otherwise
	The liability of the laboratory is limited to the invoiced amount.
and the second se	All disputes are subjected to the Ranchi Jurisdiction.
Remarks	Sample complies with prescribed limits.

Sample Drawn By - Customer

Tested by	 Verified & Issued by				
(Lab Analyst)	 Autho	Imesh Das			
	Yugantar i Environmental	Sharati Analytical & Engineering Laboratory			



YTICAL & ENVIRONMENTAL ENGINEERING LABORATORY ANAL

Accredited by: Jharkhand State Pollution Control Board (JSPCB) Certified by : -An ISO 9001:2015 & ISO 45001:2018



Test Certificate

Discipline	Chemical	Group	Water	Sample Description	Residue & Contaminants in Water			
Report Rele	ase Date	13th November	, 2022	Report ID	YBAEEL-221111-131221 -GW01			
W. Order/ J	SPCB App. No.	MCCIPL/090/20	022-23	Work Order Date	11.11.2022			
Type of Ind	ustry(If any)	Sponge Iron U	nit	Job code/ Ref. no. YBAEEL/WA/L/R/Nov22/03				
Report Issu	e to	M/s Maa Ch At-Hehal PC Dist-Ramga	M/s Maa Chhinnmastika and Ispat Pvt. Itd. At-Hehal PO - Barkakana-829103 Dist-Ramgarh, Jharkhand.					
Sample Rec	eived Date	10/11/2022	intel	Mode of sample colle	ction By Customer			
Sampling P	rotocol	N/A	in the second second	Sample Code	221110-GW-X01			
Sampling L	ocation	Borewell	C. C	Sampling Source	Ground Water			
Sample pkg	. Condition	Sealed Pack	in PP Bottle	Sample Quantity	1000 ml			
Meteorologi	ical Cond. of Field	W.C N/A	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	RH % - N/A	Temp. – N/A			
Sample reco	eipt Date	10/11/2022	Analysis Started on	10/11/2022	Analysis completed on 13/11/2022			

	******Test Results ******										
SI	Parameter	Test Method	Units	MU %	Results	Limits					
1.	Aluminium (as Al)	IS 3025 (P-55):2003	mg/l	-	BDL (MDL 0.02)	0.03-0.2	-				
			*End of Report ****	**							

Limit is specified as	IS 10500: 2021
Abbreviation	MDL : Minimum detection limit. BDL : Below detection limit.
Env. Condition of Lab	Laboratory is maintaining, Temperature 27 ± 2°C and Relative Humidity 65 ± 5% in all testing areas as ner (\$ 196-1966 (C))
Specific contractual notes	All values are expressed in as unit and results listed refer only to the tested sample and applicable parameter in Lab's Permanent Facility
	This report, in full or in part, shall not be used for advertising or as evidence in any court of law.
	This report cannot be reproduced, except when in full, without the written permission of the CEO.
	The samples collected shall be destroyed after 15 days from the date of issue of the certificate unless specified otherwise
	The liability of the laboratory is limited to the invoiced amount.
	All disputes are subjected to the Ranchi Jurisdiction.
Remarks	Sample complies with prescribed limits.

Sample Drawn By

Customer





ANALYTICAL & ENVIRONMENTAL ENGINEERING LABORATORY

Accredited by: Certified by : -

 NABL accredited testing laboratory vide certificate Number TC-4032 Jharkhand State Pollution Control Board (JSPCB)
 ISO 9001:2015 & ISO 45001:2018



Test Certificate

ULR (Unique	Lab Report) No.	4.5	T	C	4	0	3	2	2	2	0	0	0	0	0	1	8	5	4	F
Discipline	Biological	Group		Wat	er			San	ple	Desci	riptio	n	-	Gro	und \	Vater				
Report Rele	ase Date	12th November,	2022					Rep	ort II	D				YBA	EEL-2	21111	13122	21-GW0	1	1
W. Order/ J	SPCB App. No.	MCCIPL/090/202	22-23					Wor	k Or	der D	ate			11.1	1.2022	2				
Type of Ind	ustry(If any)	Sponge Iron Un	it		1	_		Job	code	e/ Ref	f. no.			YBAEEL/WA/L/M/Nov22/03						
Report Issu	e to	M/s Maa Chh At-Hehal PO Dist-Ramgar	innm - Barl h, Jha	astik kakar arkha	a and na-82 ind.	d Ispa 9103	it Py	t. Itd.		1	6						, P	i.	3	
Sample Rec	eived Date	10/11/2022				1	Mode	of sa	mple	e coll	ectio	n		By	Custo	mer				300
Sampling P	rotocol	N/A					Sam	ole Co	de				8	221	110-G	W-X0	1	1.66		
Sampling L	ocation	Bore well				1	Sampling Source				Gro	und V	Vater	31.5	-					
Sample pkg	Sample pkg. Condition		Sealed Pack in PP Bottle			1	Sample Quantity				250ml									
Meteorologi	cal Cond. of Field	W.C N/A				1	RH %	- N/A		-		T.		Tem	np N	I/A			1	
Sample reco	eipt Date	10/11/2022	A	nalysi	s Sta	rted o	n	10/11	/2022	2	1	A	nal	ysis (omp	eted o	n	12/11/	2022	

		******Test Results *	*****		
SI	Parameter	Test Method	Units 🔹	Results	Limits
1.	Total coliform	APHA 9221B 23rd Edition 2017	MPN/100 ml	BDL (MDL 1.1)	Shall not to be Detectable
2.	Fecal coliform	APHA 9221E 23rd Edition 2017	MPN/100 ml	BDL (MDL 1.1)	in any 100 ml sample

*****End of Report***

Limit is specified as	IS 10500: 2012	
Abbreviation	MDL : Minimum detection limit, BDL : Below detection limit.	22.2
Env Condition of Lab	<1.6 / < 1.1 MPN/100 mildenotes that the presence probability of bacteria is absent in the tested sample.	
Specific contractual notes	All unline are averaged and an unline of ± 2°C and relative furnidity os ± 5% in an testing areas as per IS 196:1966 (C).
Specific contractual flotes	All values are expressed in as unit and results listed refer only to the tested sample and applicable parameter in Lab's Perm This result is full as in each applicable parameter in Lab's Perm	nanent Facility.
	This report, in full or in part, shall not be used for advertising or as evidence in any court of law.	
	Inis report cannot be reproduced, except when in full, without the written permission of the CEO.	
	The samples collected shall be destroyed after 7 days from the date of issue of the certificate unless specified otherwise	
	The liability of the laboratory is limited to the invoiced amount.	The a
	All disputes are subjected to the Ranchi Jurisdiction.	~
Remarks	Sample complies with prescribed limit.	

Sample Drawn By - Customer

Madhun ?	serving	- 19 C	"Mapley 1 million	2.11.22
	Tested by		Verified	& Issued by
and the second	Madhuri Sinha		Muki	esh Kumar •
	(Lab Analyst)		Authoria	zed Signatory
			Microbie Yuar	Inal Section Inalytical & Ignorating Laboratory
Branch Office : -	Jamshedpur	Dhanbad	Hazaribag	Pakur



YTICAL & ENVIRONMENTAL ENGINEERING LABORATORY ANAL

Accredited by: -Jharkhand State Pollution Control Board (JSPCB) Certified by : -An ISO 9001:2015 & ISO 45001:2018



Test Certificate

Report Release Date	13th November, 2022	Report ID	YBAEEL-221111-131221-WL01
W. Order/ JSPCB App. No.	MCCIPL/090/2022-23	Work Order Date	11.11.2022
Type of Industry(If any)	Sponge Iron Unit	Job code/ Ref. no.	YBAEEL/WA/L/C/Nov -22/05
Report Issue to	M/s Maa Chhinnmastika and At-Hehal PO - Barkakana-829 Dist-Ramgarh, Jharkhand.	l Ispat Pvt. Itd. 9103	and a second
Sampling Date	11/11/2022	Mode of sample collection	By YBAEEL Team
Meteorological Cond. of Field	W.C Clear	RH % - 56	Temp 29

******Test Results ******

Location	Ground Water Level (mbgl)
Near Weight Bridge	5.5

End of Report

Abbreviation	MDL : Minimum detection limit. BDL : Below detection limit. MBGL : Meter below dround level
Env. Condition of Lab	Laboratory is maintaining. Temperature 27 ± 2°C and Relative Humidity 65 ± 5% in all testing areas as per IS 196-1966 (C).
Specific contractual	All values are expressed in as unit and results listed refer only to the tested sample and applicable parameter in Lab's Permanent Facility
10163	This report, in full or in part, shall not be used for advertising or as evidence in any court of law.
	The samples collected shall be destroyed after 15 days from the date of issue of the certificate unless specified otherwise
	The liability of the laboratory is limited to the invoiced amount.
and the second se	All disputes are subjected to the Ranchi Jurisdiction.
temarks	

Verified by . Sanjeev Kumar Singh Deputy Technical Manager			Issued by Umesh Das Technical Manager		
				Cher Yugantar I Environmental	nical Section Sharati Analytical & Engincering Laborato
Branch (Office : -	Jamshednur	Dhanhad	Hazaribag	Pakur



2015







lets start thinking about nature for tomorrow

Recognized by JSPCB, Ranchi Accredited by NABL, ISO/IEC 17025:2017

Unique Lab Repor	rt No. (ULR No.)		TC994	822000001205	F	TEST REPORT
Name of Industry	M/s Maa Chhinnmasti Private Limited	ika Cement & Ispat	Work	order No	150438	832(Date-19.12.2022)
Address	Vill-Hehal, P.OBark District- Ramgarh, St	Туре о	f Industry	Sponge Iron Plant		
Discipline	Chemical		Group		Atmospheric Pollution	
Date of Study	20.12.2022 to 21.12.202	2	Sample	e Collected By	Ranje	et Yadav
Sample ID	SCECPL/TR/22/380/NR	8-228	Time of Duration		24 Hou	irs
Sample Drawn by	Sabz Care Lab		Plant Status		Operational	
Sample details	Ambient Noise		Report	Release Date	23.12.2	2022
Method No.	15:9989-2014					
Metrological information	Average Ambient Temperature- 18°C	Barometric Pressure-752 mm	Hg	Relative Humidity-48	8%	Weather Condition - Clear

Limit in Leg dB(A)

(CENTRAL POLLUTION CONTROL BOARD, MINISTRY OF ENVIRONMENT, FORESTS & CLIMATE CHANGE, GOVERNMENT OF INDIA)

S.N.	CATEGORY OF AREA	DAY TIME	NIGHT TIME
1.	Industrial Area	75	70
2.	Commercial Area	65	55
3.	Residential Area	55	45
4.	Silence Zone	50	40

*Day time is reckoned in between 6:00 A.M. & 10:00 P.M. * Night time is reckoned in between 10:00 P.M. & 6:00 A.M.

AMBIENT NOISE QUALITY REPORT

PERMISSIBLE NOISE EXPOSURE FOR INDUSTRIAL WORKERS

Exposure time (in hours per day)	Limit in dB(A)		
8	90		
4	93		
2	96		
1	99		
1/2	102		
1/4	105		
1/8	108		
1/16	111		
1/32	114		

	NOISE LEVEL IN dB(A)					
Sampling Location	Minimum	Ld-Mean (Day)	Ln-Mean (Night)	L _{eq} Mean	Maximum	
1. Near Main Gate (Coordinates- 23°37'15.35"N to 85°25'51.80"E)	53.1	71.5	58.9	70.8	76.5	
2. North East Side of the Unit (Coordinates- 23°37'8.73"N to 85°25'40.13"E)	54.9	74.6	60.8	73.7	79.2	
3. West Side of the Unit (Coordinates- 23°36'59.40"N to 85°25'33.87"E)	53.4	73.7	60.1	72.8	78.0	

*** END OF REPORT ***

Remarks-

dB(A) L_d & L_n denotes the time weighted average of the level of sound in decibels on scale(A) in day
and night respectively and L_{eq} denotes average of 24 hours which is relatable to human hearing.



ISO 9001 : 2015 CERTIFIED COMPANY : OHSAS : 45001 : 2018 CERTIFIED LAB

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Report

on

GHG Emissions inventory & Its Reduction Including Carbon Sequestration Through Plantation for Sponge Iron Plant

MAA CHHINMASTIKA CEMENT & ISPAT PVT. LTD.

Vill: Hehal, P.O.: Barkakhana, Dist.: Ramgarh, Jharkhand



Prepared By



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November – 2022

Preface

A report on GHG emission Inventory and its reduction including Carbon Sequestration through plantation for sponge iron plant has been prepared existing sponge iron plant of M/s Maa Chhinnmastika Cement & Ispat Pvt. Ltd. (MCCIPL) operating a Sponge Iron Plant having three (3) Nos .of coal based Rotary Kilns, each of 100 TPD capacity, with an annual capacity of 90,000 Metric Tons at village: Hehal, District: Ramgarh in the state of Jharkhand since 2005. The report is prepared based on the secondary data provided by MCCIPL

Name and address of manufacturing facility:

Maa Chhinnmastika Cement & Ispat Pvt. Ltd.

At- Hehal, Post- Barkakana - 829 103,

Dist. - Ramgarh (Jharkhand)

E-mail: ramgarhjh@rediffmail.com

Within the ambit of this study, the following units were considered:

GHG emissions have been estimated considering a system boundary from gate-to-gate which is from raw materials entering a sponge iron plant producing sponge iron or DRI used for manufacturing of steel. The system boundary in this study include the

• Sponge Iron process

The purpose of this study is to highlight the potential areas of GHG emission of sponge iron production for reducing GHG emissions. The main sources of GHG emissions during sponge iron manufacturing are considered and the key groups of measures that can reduce the GHG emissions are identified.



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Chapter – 1

Introduction

The production of iron through direct reduction (Direct-Reduced Iron; DRI) involves the use of natural gas or coal to reduce iron ore to iron through carbothermic reactions at a temperature below its melting point, negating the need for a blast furnace as otherwise required. In India, around 25% of iron is produced through direct reduction. However, there is a high reliance on coal (79% of DRI production capacity) causing significant energy use and emissions from production. Also, a large portion of raw materials (especially coal) is imported due to low quality of domestic resources. Weighted average specific energy use and emissions is calculated for seven such clusters (using total cluster capacity), based on regional raw material qualities and transport distances from various mines, ports and beneficiation plants. The results suggest an overall specific (per tonne DRI) energy consumption of 27.24 GJ with an emission of 2.8 tCO2eq, 2.6 kgNOx, 1.8 kgSOx and 1.4 kgPM2.5. The specific energy and emission values are used to calculate the total annual emissions by multiplying with the 2019 DRI production amount of 27.8 million tonnes. The annual midpoint and endpoint impacts as per ReCiPe 2016 (country-wise factors where applicable) are then calculated. The DRI industry causes 77.31 million tCO2eq/year in global warming potential, 59.02 thousand tSO2eq/year in acidification potential and 287.2 thousand tPM2.5eq/year in fine dust formation potential. It is estimated to cause approximately 270,000 years of reduction in overall human life and 230 species years of species loss (mainly in terrestrial ecosystems). Different sensitivities are carried out to understand the impact of some key influencing parameters (effect of ore quality and coal quality, effect of imports of ore and coal). Some development scenarios, such as increasing coal washery capacity, shifting land transport from road to rail, increasing waste-heat recovery penetration, effect of stricter regulations, etc. are discussed, along with pathways for fuelswitching from coal to natural gas, and then from natural gas to hydrogen.

M/s Maa Chhinnmastika Cement & Ispat Pvt. Ltd. (MCCIPL) is a registered company under the Company's Act. It is operating a Sponge Iron Plant having three (3) Nos .of coal based Rotary Kilns, each of 100 TPD capacity, with an annual capacity of 90,000 Metric Tons at village: Hehal, District: Ramgarh in the state of Jharkhand since 2005. Sponge Iron is presently sold to other steel producers for making finished steel products.



GHG emission inventory is comprised of carbon footprint analysis where it is historically been defined as "the inventory of greenhouse gas (GHG) emissions caused by an organization, event, product or person". In this report the estimation of carbon emission for sponge iron production, carbon budgeting/balancing, carbon sequestration activities and carbon offsetting strategies are discussed. GHG emission calculation has been carried out using IPCC guidelines as overall principal and following standard methodology of GHG protocol for GHG estimation. Estimations for this green field project are majorly for scope 1 where direct use of materials and energy for the plant is considered.

MCCIPL has installed 3x100TPD (Sponge Iron plants) DRI Units with annual production capacity of 90,000 Metric Tons at village: Hehal, District: Ramgarh in the state of Jharkhand in 2005 after getting NOC from Jharkhand Pollution Control Board (JSPCB) and subsequently Consent to Operate from JSPCB.

Now MCCIPL intends to use the waste heat energy from the DRI units in Waste Heat Recovery Boilers and dolochar produced in plant in AFBC Boiler, supplemented by coal, for production of 15MW power. A new 2 x 12T Induction furnace with 67,500 MTPA Rolling Mill and Iron Ore Cushing & Beneficiation facility, 201,000 TPA (throughput) and 12,000 TPA capacity Slag Crushing Plant are also proposed at Plot No: 563, 386, 383, 384, 385, 387, 388, 362 Khata No: 86, 69, 33, 24, 86, 30, 83, 86 in village Hehal, P.O.-Barkakhana, Ramgarh District, Jharkhand State. Maa Chhinnmastika Cement & Ispat Pvt. Ltd. Village: Hehal, District: Ramgarh, State: Jharkhand Expansion of Sponge Iron plant with addition of Power plant, SMS, Rebar Rolling Mill & Iron ore crushing & Beneficiation Facility





Fig.:1 Digitized Key plan of project site



Chapter - 2

Project Description

Overview of direct reduction process

The basic mechanism behind iron production involves two main pathways,

- i. Using a blast furnace (heated using coal or natural gas) for reduction of iron ore (iron oxides) into pig iron by reaction with coke and fluxes (usually limestone) (SAIL, 2012). The molten pig iron is then converted to steel (through the steelmaking process, usually with a basic oxygen furnace) or processed and sold as such. In 2019, 46.7% of India's steel industry utilized the blast furnace-basic oxygen furnace (BF-BOF) method (World Steel Association, 2019b).
- ii. Using coal (solid or gas) or reformed natural gas to perform a direct reduction of the iron ore into Direct-Reduced Iron (DRI) or Sponge iron at high heat (but below melting point) (Sarangi and Sarangi, 2011). The sponge iron is then converted to steel (with an electric arc or electric induction furnace) or processed and sold. The share of electric induction/arc furnace processes in India constituted 53.3% in 2019 (World Steel Association, 2019b).

The SL/RN process (developed by **S**teel Company of Canada, Lurgi Chemie, **R**epublic Steel Company and **N**ational Lead Corporation in 1964) forms the basis of rotary kiln technologies used in India (Sarangi and Sarangi, 2011); the process uses a rotary kiln into which iron ore pellets, non-coking coal (for reduction) and limestone/dolomite (flux) is supplied. From the other end, air and coal (for combustion) are supplied. The resulting high temperatures (900 to 1020 °C) form a reducing atmosphere of CO which reduces the iron ores to sponge iron. The sponge iron is subsequently separated out of the remaining reaction products through magnetic separation. The kiln is inclined at an angle of ~2.5° to facilitate movement of the charge



Figure 2: Rotary kiln (SL/RN process) (Source: Dey et al, 2015)

From the feed end to the exit. The rotary motion encourages even reaction of the charge through mixing with the reducing gases (Dey et al, 2015). The basic process is shown in Figure 2.



Around a third of the kiln length is typically required for preheating the charge consisting of iron ore, coal and dolomite. The dolomite flux is added to control sulphurisation. The coal supplied along with the ore is mainly meant to produce reducing gas by reacting with atmospheric oxygen at high temperature. In this stage, the iron ore (predominantly hematite - Fe₂O₃) is partially reduced to ferrous oxide. After reaching the ideal reaction temperature of 900-1100 °C, the ore is reduced to metal in the latter portion of the kiln through further reduction. The following are the main reactions taking place within the kiln, at a temperature of 1067 °C (Sarangi and Sarangi, 2011).

 $3Fe_{2}O_{3} + CO \rightarrow 2Fe_{3}O_{4} + CO_{2} - 44.46 \, kJ/mol$ (1)

 $Fe_{3}O_4 + CO \rightarrow 3FeO + CO_2 + 3.07 \ kJ/mol$

$$FeO + CO \rightarrow Fe + CO_2 - 11.12 \, kJ/mol \tag{3}$$

The CO required for the above reduction reactions is produced when fixed carbon of the feed-end coal reacts with CO₂ produced by the reductions, in a perpetual, reversible reaction called Boudouard reaction.

$$C + CO_2 \rightleftharpoons 2CO + 167.52 \ kJ/mol$$

This reaction is crucial to maintaining the reducing atmosphere and kiln temperature. The ratio of CO/ (CO+CO₂) depends on the temperature inside the kiln; ideally a CO concentration of ~50-60% is maintained (Dey, Prasad and Singh, 2015) to ensure optimum reduction of ore. Since the forward reaction (4) is highly endothermic, it serves to maintain kiln temperature for a regulated combustion of injection coal. By combining the above reactions, we get $2Fe_2O_3 + 3C \rightarrow 4Fe + 3CO_2 + 432.52 kJ/mol$ (5)

Note that only one part of CO produced in (4) is used for the reduction, whereas the other part is combusted into CO₂ resulting in a net output of CO₂ from the kiln. Various other reactions take place due to the combustion of injection coal fixed carbon and volatiles, causing the formation of additional CO and CO₂ along with H₂O and CH₄. The sulphur present in coal is removed by dolomite, as the CaCO₃ and MgCO₃ decompose into CaO and MgO to act as desulphurising agents. The addition of dolomite is crucial to control the sulphur content in the DRI (to prevent embrittlement in steel production), and also to control SO_x emissions (Sarangi and Sarangi, 2011).

After the reduction process, the metal (now known as sponge iron or DRI) is separated from the remaining slag (consisting of coal char, unreacted coal, sulphurated dolomite) through magnetic separation. The product CO₂ reacts further with incoming/excess coal to produce more CO. Thus, for a low ash coal with high reactivity, the reduction efficiency will be higher as the quantity of coal input would be reduced. Also, the retaining time of the ore within the kiln can be lower, thus improving output (Dey et al, 2015).



(2)

(4)

Maa Chhinnmastika Cement &Ispat Pvt. Ltd. has installed 3x100TPD (Sponge Iron plants) DRI Units at Village: Hehal, Barkakana, Ramgarh Cantt, Jharkhand in the year 2005 after getting NOC from Jharkhand State Pollution Control Board (JSPCB).

MCCIPL management has realized that for its business to survive, the Company should stop selling sponge iron and should produce TMT Reinforcement Bars as value added product and also take measures to reduce cost of production. The project is a stand alone project for creating Steel Making facility at one location without dependence on other projects.

- 1. Installation of a Captive Power Plant of 15 MW Capacity to produce cheaper electrical power by utilizing;
 - Waste Heat from Sponge Iron Kiln Flue Gases.
 - Utilizing char produced as solid waste from Sponge Iron Production Process, toserve as a part of fuel for the proposed Power Plant.
 - Use of coal from captive mines of the group to meet the balance requirement of fuel for the Power Plant.
- Install a Steel Melting Shop having Two (2) Nos. Induction Furnaces each of 12 Ton capacity and a 2-Strand 6/11 M Radius Continuous Casting Machine with an annual capacity of 72,000 Metric Tons of Billets using 80% Sponge Iron and 20% Scrap /Pig Iron as charge-mix.
- 3. Install 14 Strand Rolling Mill downstream of Continuous Casting of Steel Melt Shop to carry out direct rolling of hot billets without any additional heating in a Reheating Furnace. This will save on fuel cost of reheating the billets which has to be incurred if billets produced are cooled, transported and rolled in a rolling millfar away.
- 4. Iron Ore Crushing & Beneficiation Facility to process 201,000 T/year throughout of iron ore is proposed to be installed for providing beneficiated iron ore to the DRI Kilns for their optimum operation.
- 5. Slag Crushing Facility for crushing of SMS Slag and recover metallic componentfrom Slag.



Table 2.1: Salient	Features of	the Project
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S. No	Particulars	Details
1.	Latitude	23°37'07.56" N
2.	Longitude	85°25' 42.82" E
3.	Altitude	260 m above MSL
4.	Toposheet	73 E/6 & 73 E/10
5.	Plot/Survey/Khasra No.	Plot No: 563, 386, 383, 384, 385, 387, 388, 362 Khata No: 86, 69, 33, 24, 86, 30, 83,
6.	Seismicity	Area falls under least affected earthquakes zone II Source-as per IS 1893 – 2002
7.	Present land use	Within existing industrial premises
8.	Climatic condition (Annual Average)	Ambient Air temp 10o C to 37o C Avg. annual rainfall 1462.8 mm
9.	Nearest village/Habitation	Nayaghutua- 01 Km (E)
10.	Nearest Town	Ramgarh- 9.5 km, East
11.	Nearest Police Station	Ghutu Police Station, 1.5 Km in E
12.	Nearest Post office Ghutu Post office	1.8 Km in E direction from the project site.
13.	Nearest River	Damodar River -2 km.
14.	Nearest Railway station	Barkakhana Ramgarh– 1.5 km
15	Nearest Temple	Sankat Mochan Mandir - 0.5 km in E direction
16.	Nearest College	MaaBanjari ITI college Ghutwa-1.1 km in E direction
17.	Nearest Bus Stop	Jharkhand state highway 2 bus stop 1.7 km in NW direction
18.	Nearest Medical	Ghutua Hospital 2.3 Km in E
19.	Nearest airport	Ranchi Airport, 50 km
20.	Sanctuaries /National Parks/ Biospheres, etc	Nil
21.	Topography	Gently undulating
22.	Defense Installations	RamgarhCantt 15 km
23.	Historical Places	Chinnamastika Temple which is located 69.3 Km in E direction
24.	Reserve Forest/ Protected Forest	No reserve forest within 15 kms. from the project site, PF Forest – 0.6 Km (S), Bundu PF Forest – 4.5 Km (N).
25.	Total Land Area	30.692Acres (12.42 ha.)
26	Total Water Requirement	Existing (m3/day) Proposed (m3/day)



		Total (m3/day) 247 2088 2335 Surface water will be sourced through Damodar River for industrial domestic and other allied uses in the plant.		
27.	Total Power Requirement	15 MW Power requirement at present is 950 KVA which is being met from JVUNL Grid. After the commissioning of power plant the integrated unit will fulfill its power requirements from the 15 MW Captive power plant Company has also installed 1×1010 KVA 1×500 KVA		
28.	Total Manpower	Existing Proposed Total 95 396 491		
29.	Total capital cost	ExistingProposedTotal(Crores)(Crores)(Crores)Rs. 35.76Rs. 156.92Rs. 192.68		

Table 2.2: Summary of the Project (Existing & Proposed)

PRODUCTION FACILITY	PLANT SIZE	ODUCTION (TPD)	ODUCTION(TPA)
EXISTING			
Sponge Iron Plant	3x 100 T /day of DRI	300 TPD	90,000T
PROPOSED			
Steel Making Shop, Induction Furnaces	2 x 12 T	240 T	72,000 T
Rolling Mill	15 Stand Mill with Direct Hot Charging	225 T	67,500 T
TMT Rebar Mill			



Power Plant Waste Heat BoilersAFBC Boiler	Total 15 MW 3 x 2 MW 1 x 9 MW	15 MW	15MW (Captive use)
Iron Ore Crushing & Beneficiation Plant	80 – 100 TPH single stream(throughput)	670 T	201,000 T
Slag Crushing Plant for SMS Slag	Single stream 5 TPH	40 T	120,00 T

SPONGE IRON PLANT (Existing)

Sponge Iron Plant is having three (3) Nos. Coal Based Rotary Kilns each of 100 TPD Capacity, with an annual capacity of 90,000 Metric Tons. Sponge Iron Plant has its own material storage and handling facilities and other auxiliary plant units.

Process Description:

To produced sponge iron, sized lump ore is fed along with coal, and flux in to the Rotary Kiln wherein iron ore gets converted to metallic iron. Flux helps in scavenging Sulphur content from coal. Brief features of the process are as follows:

- Kiln process of DRI production involves tumbling of iron ore with select grade of non- coking coal and dolomite in a rotary kiln.
- The kiln is supported on roller stations and rotated by means of a variable speed AC motor and girth gear mechanism. Refractory lined rotary kiln of suitable size is placed on two or four support stations and is kept inclined at 2.5 % slope.
- The transport rate of materials through the kiln can be controlled by varying its slope and speed of rotation. There are inlet and outlet cones at opposite ends of the kiln that are cooled by individual fans.
- The kiln shell is provided with small sampling ports, large ports for rapid removal of the contents in emergency or for lining repairs. Longitudinal positioning of the kiln on its riding rings is controlled hydraulically.
- The coal and iron ore are metered into the high end of the inclined kiln. A
 portion of the coal in pulverized form is also injected pneumatically from
 the discharge end. The burden first passes through a pre-heating zone
 where coal de-volatilization takes place and iron ore is heated to pre-



heating temperature for reduction.

- Temperature and process control in the kiln are carried out by installing suitable no. of air injection tubes made of heat-resistant steel. These are spaced evenly along the kiln length and countercurrent to the flow of iron ore. Tips of the air tubes are equipped with special internal swirls to improve uniformity of combustion.
- A central burner located at the kiln discharge end is used with LDO for heating the cold kiln. After initial heating, the fuel supply is turned off and the burner is used to inject air for coal combustion.
- The kiln temperatures are measured with fixed thermocouples and Quick Response Thermocouples (QRT). Fixed thermocouples are located along the length of the kiln to monitor temperature profile of kiln. Fixed thermocouples, at times, may give erratic readings due to coating with ash, ore or accretion. In such a case QRT are used to monitor the kiln temperatures.
- The product (DRI) is discharged from the kiln at about 1000°C. An enclosed chute at the kiln discharge end is used to transfer the hot DRI to a rotary cooler. The cooler is a horizontal revolving cylinder of appropriate size, wherein DRI is cooled indirectly by water spray on the cooler upper surface. The cooling water collected in troughs below is pumped to the cooling tower for recycling along with make-up water.
- DRI is cooled to about 100°C without exposure to atmospheric air. A grizzly in the chute removes accretions that are large enough to plug up or damage the cooler discharge mechanisms.
- The product is screened to remove the plus 30 mm DRI. The undersize a mix of DRI, dolochar and coal ash are screened into +/-3mm fractions. Each fraction passes through a magnetic separator. The non-magnetic portion of the plus 3 mm fraction is mostly char and can be used in AFBC Boiler for power generation.
- The nonmagnetic portion of –3mm fraction, mostly spent lime, ash and fine char is discarded.
- Magnetic portion of each fraction is DRI. Of this the +3mm fraction can be used directly for steel making and the finer fraction is either briquetted or collected in bags.
- The kiln waste gases leave at about 850-900°C. These are passed through dust settling chamber where heavier particles settle down due to sudden decrease in velocity of gases. The flue gases are then passed through an After Burning Chamber (ABC) where un-burnt combustibles are burnt by blowing excess air. The temperature of the



after burner chamber, at times, is controlled by water sprays.

- Burnt gases are passed through a down duct into an evaporation cooler where its temperature is brought down and balance dust particles are separated through a pollution control equipment namely ESP / Bag filter/ scrubber. The gas is let off into the atmosphere through stack via ID fan.
- The thermal energy in outgoing flue gases is recovered through Waste Heat Recovery Boiler (WHRB) where sensible heat of the gases is extracted and then let off into the atmosphere after passing through pollution control equipment like ESP, ID fan and stack.

Unit	Installed Capacity	Working Days	Annual Production
Sponge Iron Plant	3x100 TPD	300	90,000 MT of Sponge Iron
Water Requirement	Make Up Water	300	247 m³/day
Power Requirement		300	950 KVA
Raw Material	Raw Material	Size (mm)	Quantity (MT/Annum)
Requirement	Iron Ore	5-18	1,71,000
	Coal	20 & below	1,44,000
	Dolomite/Limesto ne	2-4	2300

Table2.3: Raw Material Requirement for Existing Sponge Iron Plant

Process flow diagram of sponge iron plant is given below in Figure 2.4. Raw

Material Handling System

Main Raw materials Iron Ore, Coal & Dolomite are fed to the ground hoppers with the help of Pay Loaders and Tippers and carried by belt conveyors to the Crusher House having Crusher for crushing and Vibrating Screen. Screened and Crushed Material carried out by belt Conveyers to the stock house having 2 days bins for Iron Ore, Feed coal, Dolomite, and Injection coal (Lumps and Fines). Injection Coal is screened in –5 mm. and –18mm sizes and stored in separate bins. The main raw material handling consists of iron ore crusher, vibrating screen and conveyor belts for preparation of raw material as mentioned above.





Figure3: Process flow diagram of Sponge Iron Plant

Brief outline for resource utilization

Resource utilization by optimization has been envisaged from design stage itself for plant related activities. The various resources likely to be used are detailed below.

- i) Iron ore
- ii) Coal
- iii) Dolomite
- iv) Water &
- v) Power

These resources are effectively used in the plant. Rainwater harvesting is being envisaged on large scale to utilize the rain water and reduce the water requirement from external sources. The effluent generated from various units will be treated and recycled back into system to ensure zero discharge.



3.0. Greenhouse Gas Emission

In this section emission of Green House Gases (GHG) has been calculated for the existing Sponge iron plant. GHG emissions have been estimated for the units involves in sponge iron production. GHG emission calculation has been done understanding the IPCC guidelines and following standard methodology of GHG protocol for GHG estimation. Calculations are done majorly for scope 1 where direct use of materials and energy for the proposed plant is considered.

Section	Technology	Process flow
Sponge Ironplant	Coal Based RotaryKiln Process	 Feeding of RM to the Rotary Kiln through feed tube Cooling in the rotary cooler Screening magnetic separation of the product spongeiron Other outputs - Char

Figure 4: Material flow for sponge iron plant

Table 3.1: Raw Material Requireme	ent
-----------------------------------	-----

Spon	Sponge Iron Plant (300 TPD / 90000 TPA) – EXISTING					
1	Iron Ore	1.9	570	171,000	In-house from Beneficiation plant	
2	Coal	1.6	480	144,000	Different Collieries of CCL	Mode: Road, Rail Approx. – 150 KM
3	Dolomit e	0.025	7.66	2300	Daltonganj, Jharkhand. Katni,M.P.	Mode: Road Daltonganj – 250 KM(appx.) Katni – 700 KM (appx.)
	TOTAL	3.525	1057.66	317,300		





Figure5: Material Flow Sheet



LAND USE

The total project area is about 30.629 acres (12.42 Ha.). The area will be used for construction and development of Production lines, Warehouses & Stores, Utilities, R&D, QC, Administrative Blocks and Common facilities etc., apart from the above, internal road sand green belt will be development as per the norms. About 10 acres (4.1 Ha.), after earmarking 1.0 acre for temporary ash store yard, will be developed as greenbelt.

This greenbelt will serve as a buffer between the peripheries and the industry, thereby controlling the air emissions and noise levels. The probable land use is given below in Table:

SL	TYPE OF USE	Are		
No		Aaraa	d Hootoro	
		Acres	neclare	
1	Existing Units (3 nos. Kiln of Sponge Iron)	7.01	2.84	
2	Power Plant with WHRB	1.62	0.66	
3	Steel Melting Shop	2.73	1.11	
4	Rolling Mill	2.5	1.01	
5	Iron Ore Beneficiation Plant	1.0	0.40	
6	Slag Crushing Plant	0.8	0.32	
7	Area Tailing Pond	0.69	0.28	
8	Green Belt	10.78	4.36	
9	Area for Parking	0.5	0.20	
10	Vacant land	3.062	1.24	
	Total Land Area	30.692	12.42	

 Table 3.2: Land Use of Plant Layout

Table3.3: Emission factors of GHG gases from different energy fuel sources

Energy sources	kg CO₂/kg fuel	kg CH₄/kg fuel	kg N₂O/kg fuel
Coal	2.42	2.82E-04	4.00E-05
Electricity	0.43 kg CO2/kwh	0.0223 kg CH4/kwh	0.00342kg N2O/kwh
Natural gas	2.69	2.40E-04	5.00E-06



Methodology for Estimationg GHG Emissions

In this report, the system boundary is gate-to-gate which is from raw materials entering a coke oven to the steel leaving the continuous casting machine (Figure 4). The system boundary in this study includes the Coke oven, sintering, pelletizing, beneficiation, blast furnace, basic oxygen furnace, continuous casting, lime and dolo plant and captive power plant. The major GHG emissions i.e. CO_2 , CH_4 , and N_2O have been calculated and reported in the form of CO_2 -equvalent. Within the defined system boundary, mass and energy inputs for the processes within the boundary are included.

CO₂ Emission:

The GHG emissions has been estimated based on the mass and energy used in the individual process of steel manufacturing. The mass and energy data used in this study are specified for the major steel manufacturing processes including Coke oven, sintering, pelletizing, beneficiation, blast furnace, basic oxygen furnace, continuous casting, lime and dolo plant and captive power plant. CO₂ emissions have been calculated using carbon content data that are expressed on a mass or volume basis. (Equation no___)

Mass basis:
$$E = A_{f,v} \cdot F_{c,v} \cdot F_{ox} \cdot \frac{44}{12}$$
 ---- 1

Volume basis:
$$E = A_{f,m} \cdot F_{c,m} \cdot F_{ox} \cdot \frac{44}{12}$$
 ---- 2

Equation No. 1 &2: Calculating CO_2 emissions using carbon content data that are expressed on a mass or volume basis

Where:

E = Amount of CO₂ emitted (metric tons)

 $A_{f,v}$ = Volume of fuel consumed (e.g., liters, gallons, m³, etc.)

 $A_{f,m}$ = Mass of fuel consumed (e.g., kg, short ton, etc.)



 $F_{c,v}$ = Carbon content of fuel on a volume basis (e.g., short tons carbon / gallon) $F_{c,m}$ = Carbon content of fuel on a mass basis (e.g., short tons carbon / short ton) F_{OX} = Fraction oxidation factor

44/12 = The ratio of the molecular weight of carbon to that of CO₂

$$E = A \cdot HV_f \cdot F_{c,h} \cdot F_{ox} \cdot \frac{44}{12} - \cdots 3$$

Equation No. 3: Calculating CO₂ emissions from stationary combustion sources using carbon content data expressed on an energy basis

Where:

 $E = Amount of CO_2 emitted (metric tonnes)$

A = Mass of fuel consumed (e.g., metric tonnes)

HV_f = Heating value of fuel (e.g., MJ/Kg or thousand Btu/lb)

 $F_{c,h}$ = Carbon content of fuel on a heating value basis (e.g., short tons C/million Btu or metric tonnes C/GJ)

 F_{OX} = Fraction oxidation factor

44/12 = The ratio of the molecular weight of carbon to that of CO₂.

CH_4 and N_2O emissions:

The N_2O and CH_4 emissions from Electricity Generation and Reheating Furnaces can be calculated using Equation 4.

 $E = A_f . HHV_f . EF . GWP ---- 4$ $E = A_f . HHV_f . ESEF . GWP ---- 5$

Equation :: Calculating N₂O and CH₄ emissions



Where:

- $E = Amount of either N_2O or CH_4 emitted (metric tonnes CO_2 equivalent)$
- A_f = Amount of fuel combusted on a mass or volume basis
- EF = fuel-specific emission factor
- ESEF = Equipment-specific emission factor
- GWP = 21 for CH_4 or 310 for N_2O

Process Materials	Carbon Content* (kg C/kg)
Blast Furnace Gas	0.17
Charcoal ^a	0.91
Coal	0.67 ¹
Coal tar	0.62
Coke	0.83
Coke Oven gas	0.47
Coking Coal	0.73
Direct reduced Iron (DRI)	0.02
Dolomite	0.13
EAF Carbon Electrodes	0.82 ²
EAF Charge Carbon	0.83 ³
Fuel Oil	0.864

Table 3.4: Carbon contents for materials consumed in process sources

Gas Coke	0.83
Hot Briquetted iron	0.02
Limestone	0.12
Natural Gas	0.73
Oxygen Steel Furnace Gas	0.35
Petroleum Coke	0.87
Purchased pig Iron	0.04
Scrap Iron	0.04
Steel	0.01

Table 3.5: Typical Values for CH4 & N2O contents for materials consumed inprocess sources

	Lo Value(I Valu	Higher Heating Value(HHV)/Gross Calorific Value (GCV) Basis							
Fuel		kg GHG / TJ fuel		kg GHG / ton fuel		kg GHG / TJ fuel		kg GHG / ton fuel	
		CH ₄	N ₂ O	CH4	N ₂ O	CH4	N ₂ O	CH4	N ₂ O
Crude			0.6	0.13		2.85	0.5	0.12	
oil and	Crude oil	3.000	00	4	0.027	0	70	7	0.025



derived			0.6	0.08		2.85	0.5	0.08	
substan	Orimulsion	3.000	00	7	0.017	0	70	3	0.017
Ces			0.6	0.14		2.85	0.5	0.13	
	Natural Gas Liquids	3.000	00	0	0.028	0	70	3	0.027
			0.6	0.14		2.85	0.5	0.13	
	Motor Gasoline	3.000	00	0	0.028	0	70	3	0.027
			0.6	0.14		2.85	0.5	0.13	
	Aviation Gasoline	3.000	00	0	0.028	0	70	3	0.027
			0.6	0.14		2.85	0.5	0.13	
	Jet Gasoline	3.000	00	0	0.028	0	70	3	0.027
			0.6	0.13		2.85	0.5	0.13	
	Jet Kerosene	3.000	00	9	0.028	0	70	2	0.026
			0.6	0.13		2.85	0.5	0.13	
	Other Kerosene	3.000	00	8	0.028	0	70	1	0.026
			0.6	0.12		2.85	0.5	0.11	
	Shale oil	3.000	00	0	0.024	0	70	4	0.023
			0.6	0.13		2.85	0.5	0.12	
	Gas/.Diesel oil	3.000	00	6	0.027	0	70	9	0.026
			0.6	0.12		2.85	0.5	0.12	
	Residual Fuel oil	3.000	00	8	0.026	0	70	1	0.024
	Liquified Petroleum		0.1	0.05		0.90	0.0	0.04	
	Gases	1.000	00	3	0.005	0	90	7	0.005
			0.1	0.05		0.90	0.0	0.04	
	Ethane	1.000	00	2	0.005	0	90	6	0.005
								Ţ	A CONTRACTOR

	Naphtha	3.000	0.6 00	0.14 1	0.028	2.85 0	0.5 70	0.13 4	0.027
	Bitumen	3.000	0.6 00	0.12 7	0.025	2.85 0	0.5 70	0.12 1	0.024
	Lubricants	3.000	0.6 00	0.12 7	0.025	2.85 0	0.5 70	0.12 1	0.024
	Petroleum coke	3.000	0.6 00	0.10 3	0.021	2.85 0	0.5 70	0.09 8	0.020
	Refinery feedstocks	3.000	0.6 00	0.13 6	0.027	2.85 0	0.5 70	0.12 9	0.026
	Refinery Gas	1.000	0.1 00	0.05 5	0.006	0.90 0	0.0 90	0.05 0	0.005
	Paraffin waxes	3.000	0.6 00	0.12 7	0.025	2.85 0	0.5 70	0.12 1	0.024
	White Spirit & SBP	3.000	0.6 00	0.12 7	0.025	2.85 0	0.5 70	0.12 1	0.024
	Other petroleum products	3.000	0.6 00	0.12 7	0.025	2.85 0	0.5 70	0.12 1	0.024
Coal and	Anthracite	1.000	1.5 00	0.02 8	0.042	0.95 0	1.4 25	0.02 7	0.040
derived product s	Coking coal	10.000	1.5 00	0.29 7	0.045	9.50 0	1.4 25	0.28 2	0.042
	Other bituminous coal	10.000	1.5 00	0.27 2	0.041	9.50 0	1.4 25	0.25 8	0.039



		1.5	0.19		9.50	1.4	0.18	
Sub-bituminous coal	10.000	00	9	0.030	0	25	9	0.028
		1.5	0.12		9.50	1.4	0.11	
Lignite	10.000	00	5	0.019	0	25	9	0.018
Oil shale and tar		1.5	0.09		9.50	1.4	0.08	
sands	10.000	00	4	0.014	0	25	9	0.013
Brown coal		1.5	0.21		9.50	1.4	0.20	
briquettes	10.000	00	8	0.033	0	25	7	0.031
		1.5	0.21		9.50	1.4	0.20	
Patent fuel	10.000	00	8	0.033	0	25	7	0.031
Coke oven coke &		1.5	0.29		9.50	1.4	0.28	
lignite coke	10.000	00	7	0.045	0	25	2	0.042
		0.1	0.03		0.95	0.0	0.02	
Gas coke	1.000	00	0	0.003	0	95	8	0.003
		1.5	0.29		9.50	1.4	0.28	
Coal tar	10.000	00	5	0.044	0	25	0	0.042
		0.1	0.04		0.90	0.0	0.03	
Gas works gas	1.000	00	3	0.004	0	90	9	0.004
		0.1	0.04		0.90	0.0	0.03	
Coke oven gas	1.000	00	3	0.004	0	90	9	0.004
		0.1	0.00		0.90	0.0	0.00	
Blast furnace gas	1.000	00	3	0.000	0	90	2	0.000
Oxygen steel		0.1	0.00		0.90	0.0	0.00	
furnace gas	1.000	00	8	0.001	0	90	7	0.001

Natural			0.1	0.05		0.90	0.0	0.05	
Gas	Natural Gas	1.000	00	3	0.005	0	90	1	0.005
Non- biomass	Municipal wastes (non-biomass		4.0	0.31		28.5	3.8	0.30	
waste	fraction)	30.000	00	6	0.042	00	00	0	0.040
	Industrial wastes	30.000	4.0 00	N/A	N/A	28.5 00	3.8 00	N/A	N/A
	Waste oils	30.000	4.0 00	1.26 9	0.169	28.5 00	3.8 00	1.20 6	0.161
Peat	Peat	2.000	1.5 00	0.02 1	0.015	1.90 0	1.4 25	0.02 0	0.015
Biomass waste	Wood/Wood waste	30.000	4.0 00	0.49 3	0.066	28.5 00	3.8 00	0.46 8	0.062
	Sulphite lyes (Black liqour)	3.000	2.0 00	0.03 7	0.025	2.85 0	1.9 00	0.03 5	0.024
	Other primary solid biomass fuels	30.000	4.0 00	0.36 6	0.049	28.5 00	3.8 00	0.34 8	0.046
	Charcoal	200.00 0	4.0 00	6.21 1	0.124	190. 000	3.8 00	5.90 0	0.118
	Biogasoline	3.000	0.6 00	0.08 5	0.017	2.85 0	0.5 70	0.08 1	0.016
	Biodiesels	3.000	0.6 00	0.08 5	0.017	2.85 0	0.5 70	0.08 1	0.016



		0.6	0.08		2.85	0.5	0.08	
Other liquid biofuels	3.000	00	7	0.017	0	70	2	0.016
		0.1	0.05		0.90	0.0	0.05	
Landfill gas	1.000	00	6	0.006	0	90	0	0.005
		0.1	0.05		0.90	0.0	0.05	
Sludge gas	1.000	00	6	0.006	0	90	0	0.005
		0.1	0.05		0.90	0.0	0.05	
Other biogas	1.000	00	6	0.006	0	90	0	0.005
Municipal wastes		4.0	0.36		28.5	3.8	0.34	
(biomass fraction)	30.000	00	6	0.049	00	00	8	0.046


Chapter-4

Action plan for Carbon off-setting

Re-use of Steel Scrap in Basic Oxygen Furnace

Scrap is a term used to describe steel that has generated during the manufacture of steel products. While the term 'scrap' may lead one to believe this is a waste product, it is actually a valuable raw material used in every steelmaking process. In blast furnace (BF) steelmaking, each charge of the basic oxygen furnace, in which carbon carbon-rich pig iron is refined into crude steel, typically contains 8%-10% scrap. Scrap acts as a cooling agent, absorbing excess heat from the exothermic decarbonisation process, and also as a source of iron units. Reuse of scrap in BOF helps reducing greenhouse gas emissions.

Heating Reactions	Cooling Reactions
$c+\frac{1}{2}o_{2\rightarrow}co$	$F_{0} \cap + 3C \rightarrow 2F_{0} + 3CO$
$co+rac{1}{2}o_2 ightarrow co_2$	$re_2o_3 + 5c \rightarrow 2re + 5co$
$Si + o_2 \rightarrow SiO_2$	$Fe_2O_3 + 3CO \rightarrow 2Fe + 3CO_2$
$Fe + \frac{1}{2} o_2 \rightarrow FeO$	
$2Mn + o_2 \rightarrow 2MnO$	
$\boldsymbol{4P+5o_2} \rightarrow \boldsymbol{2P_2O_5}$	

Table4.1: Heating and cooling reactions of BOF



Reuse of internal heat for power generation

The proposed plant is designed for optimum use of the recovered energy of hot off gases from major units such as Blast furnace, Basic oxygen furnace and coke oven plant. A plant is designed to integrate 74 % of the heat generated from coke oven gas to sinter plant, pellet plant & continuous casting machine. Approx. 52 % of the total heat generated from blast furnace will be reused in blast furnace & 20 % of the generated heat will be integrated to sinter plant, pellet plant & continuous casting machine. The surplus gases available in these units will be re-used for power generation. Out of 600 MW, 293 MW power will be generated from internal process heat.

CO₂ capture

The uses of coal for generation of 600 MW electricity produce approximately 5 MT of CO_2 annually. CPP's are one of the major contributors of CO_2 emissions in any steel plant. In view to limit the release of CO_2 in atmosphere it is necessary to capture CO_2 . There are several approaches for CO_2 capture out of which amine based CO_2 absorption systems are the most suitable for combustion based power plants. The amine based CO_2 absorption is easy to use and can be retrofitted to existing power plants. Absorption processes are based on thermally regenerable solvents, which have a strong affinity for CO_2 . They are regenerated at elevated temperature. In view to limit the CO_2 release, It is suggested to install amine based CO_2 absorption unit at 600 MW CPP.

The equilibrium reactions describing the solution chemistry of CO₂ absorption with MEA

 $MEA + H_3O^+ \rightleftharpoons MEA + H_2O$ (amine protonation)

 $CO_2 + 2H_2O^+ \rightleftharpoons + H_3O^+ + HCO^{3-}$ (bicarbonate formation)



 $HCO_3^- + H_2O \rightleftharpoons + H_3O^+ + CO_3^{2-}$ (carbonate formation)

 $MEA + HCO_3^- \rightleftharpoons + MEACOO^- + H_2O$ (carbamate formation)

 $2H_20 \Rightarrow +H_30^+ + 0H^-$ (water hydrolysis)



Chapter - 5

Terrestrial Sequestration

Terrestrial sequestration involves the capture and storage of carbon dioxide by plants and the storage of carbon in soil. During photosynthesis, carbon from atmospheric carbon dioxide is transformed into components necessary for plants to live and grow. As part of this process, the carbon present in the atmosphere as carbon dioxide becomes part of the plant: a leaf, stem, root, etc. Long-lived plants like trees might keep the carbon sequestered for a long period of time.

The existing greenbelt sure sequesters some amount of the carbon emitted through then industrial process. The greenbelt is spread over an area of 9 acres with total plantation of 5500 consisting of trees and shrubs. As the industry falls under the heavily polluted area, greenbelt needs to be enhanced and more trees are to be planted. Hence more carbon can be sequestered. New trees are suggested for plantation to cover approx. 40% of the total Plant Area.

Table 5.1: shows the existing greenbelt and its required expansion during the expansion phase:

1.	Total Area	30.692 acres
2.	Existing Greenbelt	9 Acres
3.	Existing no.of plants	5500
4.	Greenbelt Enhancement	3.25 Acres
5.	No. of trees to be planted	1800



Formula used for determination of Carbon sequestered by Trees

Step 1: Determine the total green weight of the tree:

The green weight is the weight of the tree when it is alive. First, you have to calculate the green weight of the above-ground weight as follows:

 $W_{above-ground}$ = 0.25 D² H (for trees with D<11) $W_{above-ground}$ = 0.15 D² H (for trees with D>11) $W_{above-ground}$ = Above-ground weight in pounds D = Diameter of the trunk in inches H = Height of the tree in feet

The root system weight is about 20% of the above-ground weight. Therefore, to determine the total green weight of the tree, multiply the above-ground weight by 1.2:

W_{total green weight} = 1.2* W_{above-ground}

Step 2: Determine the dry weight of the tree

The average tree is 72.5% dry matter and 27.5% moisture. Therefore, to determine the dry weight of the tree, multiply the total green weight of the tree by 72.5%.

W_{dry weight} = 0.725 * W_{total green weigh}

Step 3: Determine the weight of carbon in the tree

The average carbon content is generally 50% of the tree's dry weight total volume. Therefore, in determining the weight of carbon in the tree, multiply the dry weight of the tree by 50%.

 $W_{carbon} = 0.5 * W_{dry weight}$

Step 4: Determine the weight of carbon dioxide sequestered in the tree

CO2 has one molecule of Carbon and 2 molecules of Oxygen. The atomic weight of Carbon is 12 (u) and the atomic weight of Oxygen is 16 (u). The weight of CO2 in trees is determined by the ratio of CO2 to C is 44/12 = 3.67. Therefore, to determine the weight of carbon dioxide sequestered in the tree, multiply the weight of carbon in the tree by 3.67.

 $W_{carbon-dioxide} = 3.67 * W_{carbon}$



Selection of the trees is based on:

- 1. Tolerance towards pollution.
- 2. Fast Growth
- 3. High sequestration potential.
- 4. Indigenously growing species.
- 5. No exotic species has been suggested.
- 6. Average Growth period to be three years.
- 7. No vulnerable or endangered species has been chosen.

As per the study conducted the total carbon emissions mounts to 75,603 ton for the year 2021-2022. In this respect the sequestered carbon is calculated to be 2.3% approximately. List of existing plant is attached as Annexure1, Annexure 2, and Annexure 3 for >10 years, 5-10 years, < 5 years respectively. Therefore a suitable plan has been suggested for plantation attempting to take this sequestration to the rise of 4.5% approximately in an average period of 3 Years. Plantation plan is attached as Annexure 4. When it comes to sequestration through afforestation, it is the best possible way to sequester carbon and reap other benefits as well. However sequestration has its limits, plantation within the plant limits the area of plantation and therefore sequestration is limited. However developing thicker greenbelt outside the plant boundaries around 10-20 m allows more sequestration. Keeping in mind the existing plantation also adds significantly to the sequestration. Maintenance of the Greenbelt is another important aspect that can significantly impact the health of the plants, leading to maximum healthy growth. During construction phase due to excessive dust, a decline in survival rate was observed. It is hence suggested to go for expansion post construction.



Chapter - 6

Conclusions

The Indian DRI industry consumes 8.8% of national annual industrial energy use and emits 11% of national annual CO2 emissions. This represents a significant portion of the national contribution in terms of emissions and energy use. it is crucial to carefully examine the DRI industry for energy use and emissions abatement measures. The growing iron and steel industry in India is one of the key sectors to reform in order to meet the country's NDCs to the Paris Agreement, and the anticipated doubling of DRI capacity from 50 MTPA in 2018-19 to 114 MTPA by 2030-31 is further indication of the importance of this sector.

The ironmaking process is of key focus for reducing energy use, GHG, SOx and PM2.5 emissions. There is a large contribution of NOx emissions from transport at present.

The DRI process metrics suggest that in terms of efficiency, there is a potential for 20-30% improvement on average when considering the best technologies available. This can be brought about by improving the raw material quality, proper selection of materials and process parameters and waste-heat recovery, among others. To improve raw material quality, it is suggested to explore the expansion of domestic beneficiation capacity (particularly for coal) and reduce the import share to bring a gross benefit of up to 5% in GHG emissions and 6% in energy use. Newer and more efficient beneficiation technologies could be adopted to ensure sustainable growth. Land transport using trucks can be reduced in favour of railways to improve transport efficiency and reduce overall emissions by 1-2%. Improving regulations by revising the 12-year old emissions norms and bettering the monitoring framework by inducting CEMS can go a long way in preventing plants from flouting norms without detection and reprehension. Extending the PAT scheme with stricter targets and encouragement of adopting higher productivity, WHR systems and also for fuel switching could be greatly beneficial in accelerating development.

Over the next decade, however, considering the broad limitations of raw material quality/availability, technoeconomic uncertainties, etc., the development of a robust and

affordable natural gas network may be of significant potential for reduction in GHG emission from the DRI industry. In addition, capacity building must be taken up early on for accelerated hydrogen steel adoption. By enhancing research and development and deploying pilot production facilities, the overall infrastructure for a hydrogen economy can be stably built for ensured introduction of hydrogen-based steel in the coming decades. The hydrogen economy can revolutionize the industry by reducing GHG emissions by up to 94%.

In conclusion, short-term measures can be taken to increase coal-DRI performance to BAT standards. Over the medium term, natural gas adoption can be explored, whilst a suitable long-term goal is to introduce hydrogen and negate 300 million tonnes of GHG emissions, to enable truly sustainable development. A robust policy must be developed, and relevant stakeholders must be engaged in a timely manner to accelerate the GHG emission of this important industry and thus sustaining the economy over the long term.



CO2 emissions data submission form for world steel sectoral approach

*Please do not change downloaded form

Site:	MCPL022
Organization:	МСМЈ
Year(Report period):	2022

Mandatory to fill-in	
Stainless steel only	
Fill-in if available	
Protected calculation	
Fixed value	

Site structure (the number of operated units)

Coke battery	BF > 1000 m ³	Open hearth	Cold rolling		A&P lines	
Sinter plant	100 <bf<1000< td=""><td>Hot rolling</td><td>HDG lines</td><td></td><td>Bright A lines</td><td></td></bf<1000<>	Hot rolling	HDG lines		Bright A lines	
Pellet plant	BF < 100 m ³	Lime kilns	EG lines		Batch Annealing	
Gas DRI	BOF shops	Oxygen plant	Tining lines		Argon/Oxy Decarb	
Coal DRI	EAF units	Power plant	Smelting Reduction	n	Vacuum Oxy Deca	rb

BASIC information

Total coke production (dry t)					
Sinter production (t)					
Pellet production (t)					
Hot metal production (t)					
DRI production (t)	69,284				
BOF crude steel production (t)					
Open Hearth crude steel production (t)	0				
EAF crude steel production (t)	0				
Carbon crude steel production (t)	0				
Hot rolled steel production (t)					
Austenitic stainless steel production (t)					
Ferritic stainless steel production (t)					
Martensitic stainless steel production (t)					
Other stainless steel production (t)					
Stainless steel production (t)	0				
Total Steel Production (t)	0				
Total Ironmaking slag production (t)					
Total steelmaking slag production (t)					
Granulated Ironmaking slag production (t)					
Granulated Steelmaking slag production (t)					
Total Granulated slag production (t)	11,880				
Hot rolled stainless steel production (t)					
Cold rolled stainless steel production (t)					
Iron supply from upstream (t)					
Purchased carbon steel scraps (t)					
Purchased stainless steel scraps (t)					
Home carbon steel scraps (t)					
Home stainless steel scraps (t)					
Cr-Ni type scraps (%)					
Cr type scraps (%)					
Burnt lime production (t)					
Power generation (MWh)	0				
Data verified by external body	Yes				

Electricity grid Information

Source of information	Energy Equivalent	Upstream CO ₂ value
	GJ/MWh	t CO ₂ /MWh
Global average grid mix	9.800	0.504
IEA yearly update global grid mix	9.800	0.476
National or regional regulator mix		
Site power supply contract mix		



		Site data			Conversion factors		Calculation results					
Materals /Energies	Unit	Purchased Procured	Sold Delivered	C content Site measurement	Energy Equivalent	Emission Factor	Upstream CO ₂ value	Scope 1 Direct emissions	Scope 1.1 emissions	Scope 2 emissions	Scope 3 emissions	Total Energy
				t C/unit	GJ/unit	t CO ₂ /unit	t CO ₂ /unit	t CO ₂	t CO ₂	t CO ₂	t CO ₂	TJ
Iron ore	dry t	1,17,300		0.010		0.037		4,340			-	-
Coking coal	dry t			0.835	32.200	3.060		-			-	-
BF injection coal	dry t			0.806	31.100	2.953		-			-	-
Sinter/BOF coal	dry t			0.760	29.300	2.785		-			-	-
Steam coal	dry t	88,000		0.672	25.900	2.462		2,16,656			-	2,279
EAF coal	dry t			0.889	30.100	3.257		-			-	-
SR/DRI coal	dry t			0.806	31.100	2.953		-			-	-
Coke	dry t			0.889	30.100	3.257	0.224	-			-	-
Charcoal	dry t		53,300		18.800			-			-	- 1,002
Petroleum coke	t			0.850	31.935	3.115		-			-	-
Used plastic	t				46.000	2.416		-			-	-
Used tires	t				35.000	2.199		-			-	-
Heavy oil	m ³				37.700	2.907	0.276	-			-	-
Light oil	m ³				35.100	2.601	0.247	-			-	-
Kerosene	m ³				34.700	2.481	0.247	-			-	-
LPG	t				47.300	2.985		-			-	-
LNG	k.m ³ N			0.550	35.900	2.015	0.665	-			-	-
Natural gas	k.m ³ N			0.550	35.900	2.015	0.000	-			-	-
Green hydrogen	t				120.000		0.000	-			-	-
Blue hydrogen	t				120.000		1.800	-			-	-
Grey hydrogen	t				120.000		19.800	-			-	-
Fossil free biogas	t			0.751	50.400		0.000	-			-	-
Limestone	dry t			0.120		0.440		-			-	-
Burnt lime	t				4.500		0.950	-			-	-
Crude dolomite	dry t	23.000		0.130		0.476		10.948				-
Burnt dolomite	t				4.500		1.100	-			_	-
Sinter	t				2 450		0.262					-
Pellets	t	50.000			2.100		0.137	-			6.850	105
EAE electrodes	t					3 663	0.650					
Low carbon iron units	t			0.047	20.900	0.172	1.855					-
Pig Iron	t			0.047	20.000	0.172	1.855					-
Cold Iron	t			0.047	20.000	0.172	1.000					
Ni nig iron	t			0.005	20.000	0.018	5 200					
Chargeal based pig iron	+			0.003	20.000	0.010	1 955					
Biomass	t			0.476	15 600	0.172	0.000					
Gas based DRI	t			0.020	14 100	0.073	0.780					
Cool based DRI	۰ ۰		0	0.020	17,000	0.073	1 210	-				
Coal based DRI			0	0.020	11.900	0.073	0.790	-				-
Low carbon DRI				0.020	14.100	0.073	0.760	-				-
Feito-Inickei	1			0.010		0.037	8.070	-				-
NICKEI OXIGES	t t			0.001		0.004	20.279	-			-	-
INICKEI METAI	t			0.001		0.004	13.579	-			-	-
Ferro-Chromium	t			0.075		0.275	5.987	-			-	-
woyddenum oxides	t			0.001		0.004	6.500	-			-	-
r-erro-Molybdenum	t			0.005		0.018	8.500	-			-	-
⊢erro-Manganese	t			0.050		0.183	2.789	-			-	-
⊢erro-Silicon	t			0.001		0.004	4.000	-			-	-
Silico-Manganese	t			0.005		0.018	1.400	-			-	-
Silicon (Metal)	t			0.001		0.004	5.000	-			-	-
Electricity	MWh	3,405			9.800		0.504	-		1,716		33
Steam	t				3.800		0.195	-		-		-
Oxygen	k.m ³ N				6.900		0.355	-			-	



	Nitrogen	k.m ³ N				2.000		0.103	-			-	-
	Argon	k.m ³ N				2.000		0.103	-			-	-
	Coke oven gas	k.m ³ N			0.228	19.000	0.835	0.977	-	-	-		-
	Blast furnace gas	k.m ³ N			0.243	3.300	0.890	0.170	-	-	-		-
	BOF gas	k.m ³ N			0.413	8.400	1.513	0.432	-	-	-		-
New	Waste heat	GJ				1.000		0.051	-		-		-
New	Ethanol	m ³			0.410	23.575		1.494	-			-	-
New	Methanol	m ³			0.293	15.662		1.369	-			-	-
New	Ammonia	t				37.500		1.600	-			-	-
	BF slag	t		11,880				0.550	-			- 6,534	-
	BOF slag	t		11,880				0.300	-			- 3,564	-
New	EAF slag	t						0.300	-			-	-
	CO2 to external use	t					1.000		-			-	-
New	Permanently sequestered CO2	t					1.000		-			-	-
	Coal tar	t				37.000	3.389		-			-	-
	Benzole	t				40.570	3.382		-			-	-
	w/o undecided credits	CO2 Intensity	-	tCO2/tCrudeSteel	Grand Total	2,40,510	tCO2	Sub Total	2,31,944	-	1,716	6,850	
	w/ undecided credits	CO2 Intensity	-	tCO2/tCrudeSteel	Grand Total	2,30,412.00	tCO2	Sub Total	2,31,944	-	1,716	- 3,248	1,415
		CI by Slags	-	tCO2/tCrudeSteel	Slags	- 10,098.00	tCO2	Slags	-	-	-	- 10,098	
		CI External CO2	-	tCO2/tCrudeSteel	External CO2	-	tCO2	External CO2	-	-	-	-	
		Sequestered CI	-	tCO2/tCrudeSteel	Sequestered CO2	-	tCO2	Sequestered CO2	-	-	-	-	
		CCU Products	-	tCO2/tCrudeSteel	CCU Products	-	tCO2	CCU Products	-	-	-	-	
	Energy Intensity		-	GJ/tCrudeSteel									

Useful unit conversions

Volume	1	scf	0.026862	m3N	
Volume	1	gal	0.003785	m3	
Weight	1	lb	0.453592	kg	
Weight	1	nt	0.907184	mt	
Energy	1	mmBTU	1.054349	GJ	
Energy	1	mBTU/scf	39.251136	MJ/m3N	
Energy	1	mBTU/nt	1.162222	MJ/mt	
Energy	1	BTU/gal	0.278530	MJ/m3	

3.274



GREENBELT PLANTATION PLAN FOR MCCIPL AND ITS SEQUESTRATION POTENTIAL

Common Name	Plant Spieces	Family	Number	Average Height above the ground (feet)	Average Diameter of the trunk (inches)	Weight of the tree above ground (pounds)	Total Weight of the tree (pounds)	Dry weight of the tree (pounds)	Weight of the carbon present (pounds)	Weight of carbon dioxide sequestered (pounds)	Weight of the carbon sequestered (tonne)	Weight of the carbon sequestered (tonne/annum)
TREES												
Ashoka Tree	Monoon Longifolium	Annonaceae	300	49	20	1470000	1764000	1278900	639450	2346781.5	1066.718864	355.5729545
Akashmoni	Acacia auriculiformis	Fabaceae	50	78	25	609375	731250	530156.25	265078.125	972836.7188	442.1985085	147.3995028
Mimosa	Acacia farnesiana	Fabaceae	50	82	18	332100	398520	288927	144463.5	530181.045	240.9913841	80.33046136
Chiku	Achrassapota	Sapotaceae	50	75	20	375000	450000	326250	163125	598668.75	272.1221591	90.70738636
	Ailanthus excels	Simaroubaceae	40	65	26.3	449598.5	539518.2	391150.695	195575.3475	717761.5253	326.2552388	108.7517463
Siris	Albizia amara	Fabaceae	50	64	45	1620000	1944000	1409400	704700	2586249	1175.567727	391.8559091
Frywood	Albizia lebbeck	Fabaceae	30	70	27	382725	459270	332970.75	166485.375	611001.3263	277.7278756	92.57595852
Karoi	Albizia procera	Fabaceae	30	42	54	918540	1102248	799129.8	399564.9	1466403.183	666.5469014	222.1823005
Milkwood	Alstonascholaris	Apocynaceae	30	36	12	38880	46656	33825.6	16912.8	62069.976	28.21362545	9.404541818
Neem	Azadirachtaindica	Meliaceae	200	55	19	992750	1191300	863692.5	431846.25	1584875.738	720.3980625	240.1326875
Bidi leaf	Bauhinia recemosa	Fabaceae	25	16	10	10000	12000	8700	4350	15964.5	7.256590909	2.418863636
White Orchid	Bauhinia acuminata	Fabaceae	25	7	12	6300	7560	5481	2740.5	10057.635	4.571652273	1.523884091
Butterfly Tree	Bauhinia purpurea	Fabaceae	20	15	6	2700	3240	2349	1174.5	4310.415	1.959279545	0.653093182
Shisham	Dalbergia sisoo	Fabaceae	75	76	70	6982500	8379000	6074775	3037387.5	11147212.13	5066.914602	1688.971534
Mango	Mangifera indica	Anacardiaceae	150	60	25	1406250	1687500	1223437.5	611718.75	2245007.813	1020.458097	340.1526989
Chinaberry	Melia azadirachta	Meliaceae	50	50	24	360000	432000	313200	156600	574722	261.2372727	87.07909091
Yellow Flame	Peltophorumpterocarpum	Fabaceae	50	60	35	918750	1102500	799312.5	399656.25	1466738.438	666.6992898	222.2330966
		- I				247500	207000	245225	407662.5	205424 275	470 000005	50.000075
Tamarind	Pithecellobium ducle	Fabaceae	55	45	20	247500	297000	215325	107662.5	395121.375	1/9.600625	59.866875
	Syzygium cumini	Nyrtaceae	25	47	25	183593.75	220312.5	159726.5625	/9863.28125	293098.2422	133.2264/3/	44.40882457
Tulip Tree	Thespesia populnea	Malvaceae	25	62	32	396800	476160	345216	1/2608	6334/1.36	287.9415273	95.98050909
Teak	Gmelina arborea	Lamiaceae	350	100	14	1/15000	2058000	1492050	746025	2/3/911./5	1244.505341	414.8351136
Indian Bael	Aegle marmelos	Rutaceae	25	26	8	10400	12480	9048	4524	16603.08	7.546854545	2.515618182
Banyan	Ficus benghalensis	Moraceae	20	87	112	5456640	6547968	4/4/2/6.8	23/3638.4	8/11252.928	3959.660422	1319.886807
-			1725		8	- · ·					18058.31837	6019.439458
						Flowering tre	ees					
		- I			26	250200	244040	225504	440750	440700.04	407 6640065	C2 55 477554
Golden Shower	Cassia Fistula	Fabaceae	20	40	36	259200	311040	225504	112/52	413799.84	187.6643265	62.55477551
Спатрак	Michelia champaca	Magnoliaceae	20	85	62	1633700	1960440	1421319	/10659.5	2608120.365	1182.821027	394.2/36/5/
Coral Tree	Erythrina Blakei	Fabaceae	20	65	45	658125	/89/50	572568.75	286284.375	1050663.656	476.4914541	158.8304847
Mango-pine	Barringtonia Acutangula	Lecythidaceae	20	82	26	277160	332592	241129.2	120564.6	442472.082	200.6676109	66.88920363
Bottlebrush	Melaleuca citrina	Myrtaceae	20	25	24	72000	86400	62640	31320	114944.4	52.12897959	17.37632653
			100								2099.773398	699.9244661

6719.363924



Annexure - 10

MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

Registered Office & Works: At - Hahal, Post - Barkakana - 829103, Dist.- Ramgarh (Jharkhand) ramgarh_jh@rediffmail.com

EXTRACT OF THE MINUTE OF THE MEETING OF BOARD OF DIRECTORS OF M/S MAA CHHINNMASTIKA CEMENT & ISPAT PRIVATE LIMITED HELD ON THURSDAY 15th DAY OF FEBRUARY 2018 AT 02:30 P.M AT REGISTERED OFFICE OF THE COMPANY

The Chairman informed the board a healthy and sustainable environment is important to our citizen, our economy & our future. Based on the principle of managing environment resources for the benefit & enjoyment of both current & future generation, the board decided to frame and adopt an Environmental Policy. After due deliberation following resolutions was passed in this regard:-

"RESOLVED THAT" the board hereby adopts the Environmental Policy (as discussed below). The mission of MCCIPL is to produce Steel & Steel product in an environment friendly manner and is strive to;

- Integrate sound environmental management practices in all our activities
- Conduct our operations in environmentally responsible manner to minimize pollution and its' impact on environment
- Comply with applicable legal and other requirements related to environmental aspects of our operations and strive to go beyond. The environment management cell will be headed by EHS Manager, a well qualified and experienced environment engineer.
- MCCIPL shall ensure that deviations from this policy and cases of violations/noncompliances of Environment or Forest Laws, if any, shall be reported to the Board of Directors through EHS Manager and shall identify designate responsible person for ensuring compliance with the Environmental Laws and Regulations.
- Conserve energy, and other natural resources, minimize waste generation and promote recovery, recycle and reuse.
- Increase greenery in and around the plant.
- Ensure continual improvement in environmental performance by setting & reviewing objectives & targets.
- Encourage environmental awareness amongst employees working for and on behalf of MCCIPL and the general populace around the plant.

Hierarchical systems - environmental issues and for ensuring compliance

Company EHS cell is responsible for the compliance of the environmental conditions. The Environmental Manager will functionally report to Director (Operation), and the environmental matters are placed to the Board of Directors through Director (Operation).



"RESOLVED FURTHER THAT Mr. Parashuram Singh of the Company be and is hereby severally authorized to make, sign and execute on behalf of the Company such all necessary document required in framing & adoption of "Environment Policy."

"**RESOLVED FURTHER THAT** the Board be and is hereby recommended to adopt Environment Policy, as the draft placed before the board, initiated by the chairman for the sake of identification".

Date: 15/02/2018

Ailek

ALOK RUNGTA (Director) DIN: 01596258

Annexure – 11

Organization of Environment Management Cell



Statutory Environmental Audit Report

Of

M/S MAA CHHINNMASTIKA CEMENT & ISPAT PVT. LTD. (MCCIPL) Hehal, Barkakana, Ramgarh Cantt, Jharkhand

NOV 2022



INSTITUTE FOR ENVIRONMENTAL MANAGEMENT

A-13, Saket Vihar, Harmu Housing Colony, Ranchi, Jharkhand-834002

AUDIT DETAILS

Purpose of the Audit – review of legally required permits/consents/authorization to operate the plant.

Auditing Agency	Institute for Environmental Management
Date of Audit	24 th September 2022
Time of Audit	11:00 AM – 15: 00 PM
Auditor's Name	Dr. SC Jain, Lead Auditor Director Consultant Brij Nandan Technical Manager Soumajyoti Chakrobrty Jr. Technical Manager Khushi Expert Environmental Management

Prepared By: Khushi



INTRODUCTION

SI.No.	Title	Page No.
1.	INTRODUCTION	03
2.	PROJECT DESCRIPTIONS	04
3.	ENVIRONMENTAL REGULATORY FRAMEWORK	15
4.	AUDIT FINDINGS	19
5.	RECOMMENDATIONS	22



ANNEXURES

SI.No	STATUTORY COMPLIANCE	REFERENCES
1.	Consent to Establish	Annexure – 1
2.	Consent to Operate	Annexure - 2
3.	Environmental Statement 21-22	Annexure – 3
4.	Environmental Clearance	Annexure – 4
5.	HW Authorization	Annexure – 5
6.	Raw Material Authorization	Annexure – 6
7.	Water Permission	Annexure – 7
8.	Power Permission	Annexure – 8
9.	Rainwater Harvesting Proposal	Annexure – 9
10.	Photographs	Annexure – 10



CHAPTER -1 INTRODUCTION

Statutory Environmental Audit is a management tool comprising a systematic, documented, periodic and objective evaluation of an Organization keeping its environmental permits/ consents/authorizations as well as its environmental performance of its operation remains in compliance with its mandate as per legal requirement.

Environmental auditing is a process whereby an organization's environmental performance is tested against its environmental policies, objectives and stipulated norms. Green audit is defined as an official examination of the effects an Industry has on the environment.

Environmental report provides you with an objective third-party evaluation of your operations environmental performance and a corrective action plan aimed at improving it. The environmental audit reports include an overview of the findings, detailed description of each inspection point, and corresponding evidence.

M/S Maa Chhinmastika Cement & Ispat Pvt. Ltd. (MCCIPL) is registered company under the Company's Act. It was formed on 02.06.2004 and is situated at Village: Hehal, Barkakana, Ramgarh Cantt, and Jharkhand. At present company manufactures Sponge Iron and other related facilities. MCCIPL has installed 3x100TPD (Sponge Iron plants) DRI Units with annual production capacity of 90,000 Metric Tons at village: Hehal, District: Ramgarh in the state of Jharkhand in 2005 after getting NOC from Jharkhand Pollution Control Board (JSPCB) and subsequently Consent to Operate from JSPCB. Recovery Boilers and dolochar produced in plant in AFBC Boiler, supplemented by coal, for production of 15MW power. A new 2 x 12T Induction furnace with 67,500 MTPA Rolling Mill and Iron Ore Cushing & Beneficiation facility, 201,000 TPA (throughput) and 12,000 TPA capacity Slag Crushing Plant are also proposed at Plot No: 563, 386, 383, 384, 385, 387, 388, 362 Khata No: 86, 69, 33, 24, 86, 30, 83, 86 in village Hehal, P.O.-Barkakhana, Ramgarh District, Jharkhand State.

M/S Maa Chhinmastika Cement & Ispat Pvt. Ltd. (MCCIPL) assigned a task to conduct a statutory environment audit to find out the gap in its environmental performance via-a vie legal requirement., Following were the goals:



- Whether the unit is complying with its legal requirement with respect to environment.
- A baseline survey to know the real status of green practices.
- Identification of the problems faced by unit in practicing green policies.



CHAPTER – 2 PROJECT DESCRIPTIONS

SL. NO	PARTICULARS	DETAILS
1.	Latitude	23°37′07.56″ N
2.	Longitude	85°25′42.82″ E
3.	Altitude	260 m above MSL
4.	Toposheet	73 E/6 & 73 E/10
5.	Plot/Survey/Khasra No.	Plot No: 563, 386, 383, 384, 385, 387,
		388, 362
		Khata No. 86, 69, 33, 24, 86, 30, 83, 86.
6.	Seismicity	Area falls under least affected
		earthquakes Zone II; Source –as per IS
		1893 – 2002
7.	Present Land Use	Within existing industrial premises.
8.	Climatic Condition	Ambient Air temp 10°C to 37°C
	(Annual Average)	Avg. annual rainfall 1462.8 mm
9.	Nearest Village	Nayaghatua – 01 km (E)
10.	Nearest Town	Ramgarh- 9.5 km, East
11.	Nearest Police Station	Ghutu Police Station, 1.5 Km in E
12.	Nearest Post Office	Ghutu Post office – 1.8 Km in E direction
		from the project site.
13.	Nearest River	Damodar River – 2 Km.
14.	Nearest Railway Station	Barkakhana Ramgarh – 1.5 Km.
15.	Nearest Temple	Sankat Moachan Mandir – 0.5 km in E



		direction.		
16.	Nearest College	MaaBanjri ITI college Ghutwa- 1.1 km in E		
		direction.		
17.	Nearest Bus Stop	Jharkhand state highway 2 bus stop 1.7		
		km in NW direction.		
18.	Nearest Medical	Ghutu Hospital 2.3 km in E.		
19.	Nearest Airport	Ranchi Airport, 50 km.		
20.	Sanctuaries/ National Parks/ Biosphere	Nil		
	etc.			
21.	Topography	Gently Undulating.		
22.	Defense Installations	Ramgarh Cantt. – 15 Km		
23.	Historical Places	Chinnamasta Temple which is located		
		69.3 km in E direction.		
24.	Reserve Forest/ Protected Forest	No reserve forest within 15 Kms, from		
		the project site, PF Forest – 0.6 km (S),		
		Bundu PF Forest – 4.5 km (N).		
25.	Total Land Area	30.692 Acres (12.42 ha).		
26.	Total Water Requirement	(m³/day)		
		2335		
27.	Total Power Requirement	15 MW		
		Power requirement at present is 950 KVA		
		which is being met from JVUNL Grid.		
		After the commissioning of power plant		
		the integrated unit will fulfill its power		



		requirement from the 15 MW Captive		
		power plants. Company has also installed		
		1*1010 KVA 1* 500 KVA & 1*320 KVA DG		
		Sets.		
28.	Total Manpower	Nos.		
		491		
29.	Total Capital Cost	(Crores)		
		Rs. 192.68		



2.1 Location of the Project

State - Jharkhand District – Ramgarh Mouza – Hehal Plot Nos. – 563, 386, 384, 385. Khata No. – 86, 69, 33, 24, 30, 83.













Fig 2.3 - Project Site Layout



2.2 Size of the Project

Name of unit	No.of units	Capacity of each	Production
		unit	capacity TPA
EXISTING			
Sponge Iron unit	3 DRI Kilns	3x 100 T	90,000 T
PROPOSED			
Steel Making Shop,	2	2x 12 T	72,000 T
Induction Furnaces			
and Billet Caster			
Rolling Mill TMT bar	15 Stand Mill with Direct Hot	225 T	67,500 T
mill	Charging		
Power Plant		3x 2 MW	15 MW (Captive
Waste Heat Boilers	3	1x 9 MW	use)
AFBC Boiler	1		
Iron ore crushing &	single stream(throughout)	80 – 100 TPH	167, 300
Beneficiation Plant			
Briquette Plant	1	90 TPD	27,000
Slag Crushing Plant	Single Stream	5 TPH	12,000
for SMS Slag			

MCCIPL has installed 3x100TPD (Sponge Iron plants) DRI Units with annual production

Capacity of 90,000 Metric Tons. Now MCCIPL intends to use the waste heat energy from the DRI units in Waste Heat Recovery Boilers and dolochar produced in plant in AFBC Boiler, supplemented by coal, for production of 15MW power. A new 2 x 12T Induction furnace with 67,500 MTPA Rolling Mill and Iron Ore Cushing & Beneficiation facility, 201,000 TPA (throughout) and12,000 TPA capacity Slag Crushing Plant are also proposed at Plot No: 563, 386, 383,384, 385, 387, 388, 362 Khata No: 86, 69, 33, 24, 86, 30, 83, 86 in village Hehal, P.O.-

Barkakhana, Ramgarh District, Jharkhand State.



2.3 Parts of the Project

Section	Technology	Process Flow
Sponge Iron	Coal Based Rotary	Feeding of RM to the Rotary Kiln through feed
plant	Kiln Process	Tube-> Cooling in the rotary cooler ->Screening
		->magnetic separation of the product ->sponge
		iron
		Other outputs - Char
SMS Unit	Induction Furnace	Feeding of RM-> Melting in IF (adding alloys as per
	(IF)	requirement)-> Metal in Liquid form-> casting &
		Cooling ->dispatch.
		Other outputs : Slag from IF
Rolling Mill	Direct Rolling of	Feeding of hot billets-> roughing strands-> rolling->
	hot billets	cutting & bundle-> dispatch
Power	Based on WHRB &	Steam from WHRB+AFBC (char used along with
	AFBC	coal as fuel)-> TG set-> Power generation
		Other outputs : Ash from AFBC
Iron ore	Sizing of ore and	Crushing & sizing using screens-> washing in wet
crushing &	washing	Screens-> to DRI
Beneficiation	Recovery of fines	Slurry to hydro-cyclone-> dewatering-> under
	by hydro cyclone	flow fines for sale
	and thickener	Overflow slurry-> Thickener-> Tailing dam
Slag crusher	Jaw & Cone	Slag-> jaw crusher-> screen-> magnetic
	crusher with	Separator-> cone crusher-> screen-> magnetic
	magnetic	Separator -> recovered metallic part
	separator	



2.4 Raw Material

Quantity of Raw Materials and their sources are indicated in Table below. Iron Ore and Coal which comprise major raw materials are received by road and stored in open storage yards within the plant. Crushing and screening facilities are proposed to prepare the material received from mines to make suitable for feeding in to production units. Some quantities of material which cannot be used within the plant are segregated and disposed-off as described in the subsequent para:

SI.No.	ltem	Per MT of	Requireme	Requireme	Source	Mode of
		Product	nt MT per	nt MT per		Transport
			day	year		Distance
						from Plant
Sponge Iro	n Plant (300	TPD/ 90000	TPA) – Existi	ng		
1	Iron Ore	1.9	570	171,000	In-house	
					from	
					Beneficiatio	
					n plant	
2	Coal	1.6	480	144,000	Different	Mode:
					Collieries of	Road Rail
					CCL	Approx –
						150 KM
3	Dolomite	0.025	7.66	2300	Daltonganj,	Mode:
					Jharkhand.	Road
					Katni, M.P	Approx
						700 KM
	Total	3.525	1057.66	317,300		
Iron Ore B	eneficiation	Plant (570 TI	PD/ 171,000 T	PA) - Propose	d	
1	Iron Ore	1	670	201,000	West	Mode:
					Sighbhum	Road, Rail
					Jharkhand &	Approx



					Barbil,	300 KM
					Odisha	
	TOTAL	1	670	201,000		
SMS- Indu	ction Furnac	e (245 TPD/	73,500 TPA) -	- Proposed		
1	Sponge	1.00	245	73,500	In House	
	Iron					
2	Scrap/pig	0.194	47.33	14,200	Tata, Bokaro	Mode:
	iron				& other	Road
					places of	Approx. –
					Jharkhand	200 KM
3	Revert	0.046	11.00	3,300	In House	
	Scrap					
	TOTAL	1.24	303.33	91,000		
SMS – CCN	I (240 TPD/ 7	2,000 TPA) -	- Proposed			
1	Liquid	1.02	245	73,500	In House	
	Steel					
	Total	1.02	245	73,500		
Rolling Mil	l Plant (225	TPD/ 67,500	TPA) – Prop	osed		
1	Steel	1.07	240	72,000	In House	
	Billets					
	TOTAL	1.07	240	72,000		
CPP (AFBC	Boiler – 9 M	W) – Propos	ed			
1	Coal	6.25	150	45000	Different	Mode:
		t/MW			Collieries of	Road, Rail
					CCL	Approx. –
						150 KM
2	Char	3.05	73.33	22000	In House	
		t/MW				
CPP (WHRE	8 – 6 MW)- Pr	oposed	•			



3	DRI Gas	2778 Nm3/ t of Steam	In House	
---	---------	----------------------	----------	--

Since the total quantity of raw material to be transported is about 3.0 to 3.5 times the quantity of projected finished products, it affects the production cost substantially. The main mode of transportation is by rail till Barkakhana railway siding and then by road (approx. 4.00 Km). For transportation purpose the company shall arrange a few vehicles of their own. Also private carriers are available to take care of the transportation of iron ore. In fact a good number of industrial units of MBF, Sponge iron and Induction furnaces are already operating in the areas surrounding the proposed site and are operating successfully with the transportation facilities available in the market.

2.5 Water Requirement

The required water in the process will for Industrial and domestic use. In the cooling there will be requirement of makeup water. The required water will be available from nearby Damodar River, located 2.0 Km away from the plant. Required make-up water requirement will be 2335 KLD. Damodar River will be the source of water to cater the requirement of the existing sponge Iron plant and for expansion project. Since all the sections of Sponge Iron plant will be in closed circuit and in each section state of the art advanced technology to be adopted therefore, total water requirement in the entire plant will be limited to 97.3 m³/hr. Total water Requirement breakup (unit wise) is given below:

Units	Final Installed	Existing m3/day	For Expansion	Make – up water
	Capacity		m3/day	m3/day
DRI Plant	300 TPD	247		247
SMS with CCM	240 TPD		197	197
Rolling Mill	225 TPD		111	111
CPP &	15 MW 670 TPD		1758	1758
Beneficiation				



plant			
For Domestic Use	 3	9	12
Green Belt	 5	5	10
		Treated waste wat	er reused
Total	255		2335

WATER BALANCE DIAGRAM





2.6 Power Requirement

The plant at present receives power from 33 KV Supply Line with a sanctioned demand of 950 KVA from Damodar Valley Corporation for its Sponge Iron Plant. It is now proposed to install a Captive Power Plant of 15 MW to produce electricity more economically by utilizing waste heat of gases from four Sponge Iron Kilns and also utilizing the solid waste produced as Char in the making of Sponge Iron, along with cheap low quality coal. The aim is to reduce the cost of electricity and improve the viability of the plant. Power will be generated at 11 kV and will be stepped up to 11 kV with interconnection to the existing panel and provision for receiving power from grid or feed power back to the grid when surplus.

S.No	Production Unit	Hourly requirement (MW)
1.	Sponge Iron Plant	1.0
2.	Steel Melt Shop	11.0
3.	Rolling Mill	1.3
4.	Crushing Plants	0.2
5.	Internal requirements of Power Plant	1.5
Total		15.0
Powe	r available from 15 MW captive Power Plant, considering	13.5
power consumption by auxiliaries losses in TG set, the size of the		
Power Plant		
Balan	ce Electric Power from Grid	1.5

Average hourly power requirement of various units is as follows:



2.7 Waste Produced

Activity Environmental		Cause	Significance and mitigative	
	attributes		measures	
Operation of AFBC	Air pollution	Stack Emission	ESP shall be provided to	
Boiler			control stack emission	
Operation of WHRB &	Solid waste	Burning of Coal	Fly-ash sold for utilization to	
AFBC Boiler	generation	and dolo-char	respective buyers.	
	Water Pollution	Treatments of	Neutralization pit shall be	
		Boiler blow	provided to treat DM plant	
		down &	waste water. Treated water	
		Condenser blow	along with CT blow down	
		down	water shall be used for slag	
			cooling, dust suppression	
			etc.	
Coal Handling Area	Air Pollution	Fugitive	Bag filter system shall be	
		Emission	provided to control fugitive	
			emissions in Coal Handling	
			Area of CPP.	
Operation of	Solid waste	Slag	Crushed for metal recovery	
Induction Furnace	generation		rest is used for road	
			construction and	
			development	
Rolling Mill	Solid	End	Recycled in IF, oil shall be	
	waste/hazardous	cut/cobbles;	removed from ETP by oil	
	waste/ Noise	Used oil;	skimmer.	
	Pollution	generation of	Ear Muffs	
		noise during		
		rolling		
Domestic Waste	Water pollution	Operation of	The sewage will be disposed	



	washroom,		into septic tank and soak
	toilets	_	pits. No discharge from soak
	Wastewater		pits.
	generation		

2.8 Greenbelt

Greenbelt consists of a total 2000 Plant species which includes trees, shrubs, saplings, herbs and grass. Covering the Boundary of the plant and surrounding the administrative building.

Species found mostly consist of

Common Name	Scientific Name		
Sisam	Dalbergia sissoo		
Neem	Azadirachta indica		
Amrud	Psidium guajava		
Mango	Mangifera indica		
Jamun	Syzygium cumini		
Katahal	Artocarpus heterophyllus		
Gamhar	Gmelina arborea		
Aawala	Phyllanthus emblica		
Skhua	Shorea robusta		
Karanj	Milletia pinnata		
Jhangli nil	Tephrosia purpurea		
Velai	Cleome gynandra		



Environmental Regulatory Framework Applicable

Applicable Environmental	Roles & Responsibilities of the Project Proponent
Acts & Rules	
The Water (Prevention &	Not to discharge any effluent, not confirming to standards,
Control of Pollution)	prescribed by JSPCB into any stream, well, sewers or land.
Acts1974/ Rules1975	Not to discharge air pollutant(s) in excess of standards,
	prescribed by the State PCB.
The Air (Prevention &	Obtain 'Consent to Establish' prior to establish any process,
Control of Pollution)	operation or treatment system. Obtain 'Consent to Operate'
Acts1981/ Rules1982	prior to operation of system which is likely to discharge
	effluent. Apply for renewal of the 'Consent to Operate' before
	the expiry. Comply with conditions as prescribed under
	consents
The Water (Prevention &	Pay Water Cess within specified time.
Control of Pollution) Cess	To install Water meters.
Acts 1977/ Rules 1977	Provide access to JSPCB for implementing the provisions of the
	Act.
The Environment	Prevent discharge or emission of environment pollutants in
(Protection) Acts1986/Rules	excess of the prescribed standards. Submit 'Environmental
1986	Statement' every year. Obtain prior "Environmental Clearance'
The Environmental Impact	from MoEF&CC in case of new project or for Modernization /
Assessment (EIA)	Expansion.
Notification, 2006	
Hazardous and Other	It is the responsibility of the occupier to identify the hazardous
Wastes (Management and	wastes in their units and ensure proper handling and disposal
Trans boundary Movement)	JIPL Stainless Limited to take all steps to contain
Rules, 2016	contamination, prevent accident and limit consequences on


	human being and environment.			
	Obtain authorization from JSPCB and comply with the			
	conditions. Maintain records of Hazardous Waste generated in			
	Form-3 and submit yearly return for generation, treatment,			
	recycling, disposal etc., to SPCB in Form-4. Used Oil to be send			
	/ sold to the registered recycler, reprocess, registered			
	authorized facility shall be transported in accordance with the			
	rule. Site storage is allowed for 90 days only			
Batteries (Management &	It is the responsibility of the generator to ensure, used			
Handling) Rules, 2001	batteries are not disposed of in any manner other than			
	depositing with dealer, manufacturer, importer, re-conditioner			
	registered. Recycler or at designated collection Centre.			
	Submit half yearly return for disposal of used batteries to State			
	PCB by 30th June & 31st December, every year. In case of			
	auction, ensure batteries are auctioned to the registered			
	recycler only. File half yearly return for the auction			
	Maintain record for such auction.			
Bio-Medical Waste	Not applicable. No Bio-medical waste is generated.			
Management Rules, 2016				
Fly Ash Notification, 1999 as	At least 20% of dry ESP fly ash shall be made available free of			
amended in 2016	charge to units manufacturing fly ash or clay-fly ash bricks,			
	blocks and tiles on a priority basis over other users and if the			
	demand from such agencies falls short of 20% of quantity, the			
	balance quantity can be sold or disposed of by the power			
	stations may be possible.			
	Ensure 100% utilization of Fly-ash			
E-Waste (Management)	Shall make provisions for collection of e-waste generated from			
Rules, 2016.	'end of life' of their products and shall ensure that such e-			
	wastes are channelized to registered dismantler or recycler, In			



	line with the principle of 'Extended Producer Responsibility'.				
	Set-up collection Centre or take back systems either				
	individually or collectively.				
	Finance and organize a system to meet costs involved in the				
	Environmentally sound management of e-waste generated				
	from the 'end of life' of its own products.				
	Create Awareness.				
The Manufacture, Storage &	Identify major accident hazards and take adequate steps to				
Import of Hazardous	prevent or limit such major accidents.				
Chemical Rules, 1989	Prepare on-site emergency plan and off-site emergency plan				
(Including amendment rules	for certain chemicals. Information to person liability to be				
till date)	affected, Develop Material Safety Data Sheets (MSDS)				
	Inform major accidents.				
Ozone Depleting Substance	Not applicable to M/s JIPL Stainless Limited. No ODS substance				
(Regulation & Control)	is being used by JIPL. For cleaning of motor winding or				
Rules, 2000	electrical				
	Parts Non-ODS solvent is being used.				
The Factory Act 1948 (as	Obtain and renew factory license and obtain permission for the				
amended till 1987)	Site from State Government or the Chief Inspector of Factories				
	in case of new or extension of any Factory.				
	Ensure health, safety and welfare of all workers while they are				
	at Work in the Factory as far as reasonably practicable.				
	Ensure effective and adequate ventilation of work place and				
	Adequate measures to be taken to protect workers particularly				
	in the processes involving excessive temperature. Ensure				
	effective and adequate ventilation of work place and adequate				
	measures to be taken to protect workers particularly in the				
	processes involving excessive temperature.				



MAA CHHINNMASTIKA CEMENT & ISPAT PVT. LTD - ENVIRONMENTAL AUDIT REPORT

The Central Motor Vehicle	Ensure compliance to safety provisions in the transport vehicle			
Rules 1989(Under Motor	carrying dangerous and hazardous substances inside works			
Vehicle Act 1988)	Display of emergency information panels at front, back and			
	both side of vehicle. Every transporter to ensure safe			
	transportation of dangerous/Hazardous goods.			
	Earthling chain for grounding, any prevalent static charge.			
	All motor vehicle entering the works shall have properly			
	maintained brakes, lights, signal system for brakes, blinkers			
	and registration number displayed, and valid Pollution Under			
	Control Certificate.			
The Boiler Acts 1923 &	Ensure availability and effective functioning of steam vents,			
Rules 1950	safety valve, drain valve, monitoring instruments of critical			
	parameter through regular checks and maintain records for the			
	Same. Obtain authorization for boilers and their renewal prior			
	to due date and / or when an accident occurs to the boiler /			
	when any structural alteration / addition / renewal is made.			
	Ensure mandatory registration of boilers.			
	Ensure to obtain prior approval before taking any alteration			
	and renewals to steam pipes after submitting plan and report.			
	Ensure to obtain prior approval before taking structural			
	alteration, addition and renewal to boilers from Chief Boiler			
	Inspectors. Ensure prior examinations of boiler by Inspector			
	during & after any repair/shut down and maintain record for			
	the same. Report accident / incident or any severe damage to			
	property, human life within 24 hours giving details of			
	occurrence.			



MAA CHHINNMASTIKA CEMENT & ISPAT PVT. LTD - ENVIRONMENTAL AUDIT REPORT

As per the norms the Industry falls under the scope of these environmental framework requirements, and has to be maintained and reported timely to the authority. The industry has to follow the guidelines and maintain these records \ and its frequency, to be in the legal framework.



AUDIT FINDINGS

CTE	Consent to Establish has been furnished by the industry. Attached as
	Annexure attached as 1
	Dated: 2020-09-24
	Application No 6089357
СТО	Consent to operate has been presented. Annexure attached as 2
	Valid till: 2022-12-31
Land Details	Land Documents attached as Annexure 3.
Pow Matorial	Provided attached as Appeyure 6
Raw Materia	Provided, attached as Annexure -6.
Authorization	
Manufacturing	Manufacturing process with flow sheet is provided in the Audit.
Process with Flow	
sheet	
Project Cost & Cost	Project cost break up is provided and included in the report.
Break	
Project Layout	Project Layout is provided by the unit and has been utilized in the audit
	and report.
Hazardous Waste	MoU from TSDF operator has been provided by the industry.
Authorization	



MAA CHHINNMASTIKA CEMENT & ISPAT PVT. LTD - ENVIRONMENTAL AUDIT REPORT

Ground Water	Water is taken from the DVC and groundwater is utilized for domestic
extraction	purposes within the premises.
permission from	Attached as Annexure - 7
CGWA or any other	
sort of permission	
Power Requirement	Attached as Annexure – 8.
Permission	
Man Power	Manpower consists of total 491.
(Permanent and	
Contractual)	
Product and Raw	Raw material and products are transported through road Highways
Material Transport	and railway lines well connected to the site.
Permission	
Greenbelt Plantation	4.36 Ha (10.78 Acres) is supposed to be developed as green belt.
	However greenbelt needs to develop more around the Administrative
	buildings.
Rain Water	Rain water Harvesting System is installed and certificate for the
Harvesting System	completion is attached as Annexure – 10
Ambient Air Quality	Ambient Air Quality Online Monitoring System is Installed and
Online Monitoring	connectivity Is provided.
System	



By Product Storage	By product is stored in a shaded facility.		
Facility			
Piezometer	Piezometer is installed and the picture for the same furnished in the		
	water certificate. Attached as Annexure – 9.		
Sludge Pit/Soak Pit	Yes, sanitary waste is taken to septic tanks, followed by soak pits.		





JHARKHAND STATE POLLUTION CONTROL BOARD

TOWNSHIP ADMINISTRATION BUILDING, HEC COMPLEX, DHURWA, RANCHI 834004 Telephone: 0651-2400850 (Fax)/ 2400851/2400852/2401847/2400979/2400139

Ref No.: JSPCB/HO/RNC/CTE-6089357/2020/366

Dated : 2020-09-24

Consent to Establish (CTE) under section 25 /26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981

1. Reference: Application (s) No.- 6089357 / dated : 27/09/2019 of MAA CHHINNMASTIKA CEMENT N ISPAT PRIVATE LIMITED, SHREE PARSURAM SINGH for consent under section 25 /26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981

2. Documents Relied Upon:

(1) The contents of Environmental Clearance (EC) Ref. No. J-11011/215/2016-IA-II(I) dated 07.08.2019 by MoEF, New Delhi.

(2) The content of existing Consent to Operate (CTO) vide Ref no. JSPCB/HO/RNC/CTO-2204067/2018/958, dated Dated 06.06.2019 for the period upto 31.12.2022, JSPCB, Ranchi.

(3) The content of inspection report (IR) vide Ref. No. 1746 dated 13.11.2019, Regional Office, JSPCB, Hazaribagh.

(4) The content of affidavit regarding procurement of raw material from valid sources.

(5) The contents of Bank Guarantee

(i) BG No.- 0962018BG0000112 dated 25.05.2018 amounting Rs. 10.00 Lacs valid up to 31.12.2022 submitted against following compliances:

(a)Installation of AFBC/CFBC boiler will be completed within the consent period and report will be submitted to the Board by 1st week of April' 2019;

(b) CCTV cameras will be installed;

- (c)Garland drain, toe wall, settling tank and raw material storage area will be completed before monsson;
- (d) Dolochar generation and utilization detail will be submitted to the Board;
- (e) Calibration of all APCD will be done as per CPCB norms;

(ii) The content of Bank Guarantee vide BG No. 0962020BG0000006, dated 08.01.2020 valid for the period upto 31.12.2022 submitted against following compliances:

- (a) Iron Ore washery plant will be operated after grant of EC, CTE and CTO from the Board;
- (b) Height of chimney will be raised to 30 meters attached with all dedusting equipments;
- (c) Different type of dust will be stored in proper way;
- (d) Pucca road will be constructed inside the premises for the major working area;
- (e) Conveyor belt covered with MS sheet;
- (f) Telescopic chute at loading point will be maintained properly.
- 3. The consent is granted under section 25 / 26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981 to establish the project in Mauza- HEHAL, P S -HEHAL, District-RAMGARH as follows:

Project	Site-Area	Investment (Rs)/ Year	Product & Capacity	Period of CTE

	Plot Nos.	Area			
In Expansion	563, 386, 383, 384, 384, 385, Khata No. 86, 69, 33, 24, 30, 83 (as per application)	12.42 Ha (as per EC)	161.42 Crores (as per EC)	S.M.S. Induction furnaces and Billet Caster-2 x 12T(72000 TPA); Rolling Mill TMT Rebar Mill 15 Stand Mill with Direct Hot Charging -225 TPD (67500 TPA); Power Plant-WHRB- 3x2 MW, AFBC Boiler-1x9MW (15 MW);Iron Ore Crushing & Benificiation Plant- 80-100 TPH (1,67,300 TPA);Briquette Plant- 1x90 TPD (27,000 TPA);Slag Crushing Plant For Slag-5TPH (12,000 TPA) (as per EC)	As per EC

(A) Specific Conditions:

 That, the proponent shall obtain consent to operate from State Pollution Control Board under section 25 & 26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981 prior to commissioning of the plant.

2. That, the proponent shall obtain authorization under the Hazardous Waste Management Rules, 2016.

3. That, the proponent shall abide by the provisions of the Environment (Protection) Act, 1986 and submit the reports of effluent, emission, ambient air quality and noise level monitored before and after commissioning of the plant in compliance of the standards prescribed in the Environment (Protection) Rules, 1986.

4. That, the proponent shall collect and treat the effluent in foolproof latest system and shall recycle treated effluent for re-use and shall ensure no discharge of effluent outside the premises.

5. That, the proponent shall make stack(s) of the height and with the provision(s) of emission monitoring port hole(s), ladder(s) and platform(s) as prescribed by Central Pollution Control Board.

6. That, the proponent shall ensure continuous and uninterrupted power supply with provision of separate

energy meters for the pollution control systems to enable the pollution control systems to function uninterruptedly.

7. That, the proponent shall make all inside and approach (within the control of the proponent) roads pucca and shall maintain a good housekeeping by regular cleaning and wetting of the premises and dust prone areas.

8. That, the proponent shall store all raw materials and products under shed and shall as far as practicable do their processing and transfer under foolproof cover(s).

9. That, the proponent shall use all solid wastes as resource as a raw material or a product.

10. That, the proponent shall make proper arrangement for disposal of all the solid wastes to be generated during production of pencil ingots.

11. That, the proponent shall comply all the conditions of CTO and EC conditions and submit the six monthly report to the Board.

12. That, the proponent shall install the CAAQMS as per the timeline prescribed in EC otherwise, CTO will not be considered.

13. That, the occupier shall comply fugitive emission standards of 2000 g/m3 at a distance of 10 metre from raw material crusher and product handling areas etc.

14. That, the occupier shall provide separate electricity meter and totaliser for continuous recording of power consumption with all APCD. A logbook shall be maintained for recording of daily meterage of electricity meter connected to all APCDs. The amperage of the ID fan shall also be recorded continuously. Non

functioning of APCD shall be recorded in the same logbook along with reasons for non-operation of the Pollution Control Equipment.

15. That, the safety cap/emergency stack of rotary kiln type plant, which is generally installed above the after burner chamber (ABC) of feed end column should not be used for discharging untreated emission, bypassing the air pollution control device.

16. That, the occupier shall provide software controlled interlocking facility keeping in view of on-linen emission and effluent monitoring system to ensure stoppage of feed conveyor, so that the feed to the kiln would stop automatically, if emergency/safety cap of the rotary kiln is opened or ESP is non - operational.

17. That, the occupier shall install mechanically operated fitted with water mixing (spiral pug mill) system for timely collection and removal of the flue dust generated in ESP or at any other pollution control devices for control of fugitive emission at the dust collection system.

18. That, the occupier shall keep the Iron Ore properly under shed and ensure Crushing and screening operation in shaded enclosed area.

19. That, the occupier shall, use the fly ash generated from AFBC boiler as per notification released by MoEF & CC, New Delhi "Fly Ash Notification" dated 14th September, 1999 and as amended on 25th, January, 2016 till installation of AFBC/CFBC boiler.

20. That, the occupier shall in no case dispose of the solid waste including fly ash and bottom ash on any agricultural land and keep it within the plant premises.

21. That, the occupier shall make arrangement for operation of the plant in such a way that all pollution control devices shall start before start of conveyor belt/plant operation and similarly all pollution control devices shall be put off only after stopping the operation of the plant.

22. That, the occupier shall install and operate the on-line emission monitoring system uninterruptedly.

23. That, the occupier shall maintain zero trade effluent discharge and install a web cam at each outlets of the drain.

24. That, the occupier shall maintain logbook for daily record of Char generation and utilization till installation of AFBC boiler.

25. That, the proponent shall install pollution control devices such as fume extraction system, Wet Scrubber and Venturi Scrubber System for control of SO2 and dust from the chimney or as required and stack attached to it of a height of at least 110 ft from the ground level to control the dusts and gaseous emissions.

26. That, this consent to establish is subject to statutory and valid subject to obtaining other clearances from Govt. of Jharkhand or Ministry of Environment & Forest, Govt. of India as and where applicable.

27. That, the proponent shall maintain proper housekeeping within the premises.

28. That, the proponent shall comply all the conditions as mentioned in this CTE and previous CTO before applying CTO for the expanded capacity.

29. That, the occupier shall installation of PM 10 analyzer & CAAQMS within the stipulated timeline and maintain the same falling which EC will be imposed.

30. That, the occupier shall comply with all the provisions made for this type of plant by CPCB/MoEF/Other concerning organizations.

31. That, the proponent shall use fly ash and or fly ash bricks in construction of the project till installation of AFBC/CFBC boiler.

32. That, the occupier shall ensure operation of iron ore washery plant after grant of CTO from the Board.

33. That, the occupier shall ensure installation of AFBC/CFBC boiler within the stipulated timeline.

34. That, the occupier shall ensure calibration of all APCD as per CPCB norms.

35. That, the occupier shall maintain the height of chimney upto 30 meters attached with all dedusting equipment.

36. That, the occupier shall ensure covering of conveyor belt with MS sheet.

37. That, the occupier shall construct and maintain pucca road inside the premises for the major working area.

38. That, the occupier shall maintain the telescopic chute at loading point.

39. That, the occupier shall comply all the conditions as mentioned in EC, CTE and the conditions as mentioned in affidavit submitted with BG within the consent period i.e. before applying for CTO; otherwise,

(i) BG No.- 0962018BG0000112 dated 25.05.2018 amounting Rs. 10.00 Lacs valid up to 31.12.2022 and (ii) BG No. 0962020BG0000006, valid for the period up to 31.12.2022 will be forfieted and environmental compensation will also be levied.

(B) General Conditions :

(1) That, the occupier shall construct pucca (i) minimum ten feet high boundary wall and (ii) approach road and internal roads and shall keep the premises neat and clean and tidy.

(2) That, the occupier shall install comprehensive enclosure (s) to cover the places of unloading of raw materials, the equipments of their processing & transferring, the places of loading of products, by products and wastes for prevention of fugitive emission and shall install such automatic inbuilt system(s) that in house dust/ gases collect(s) and undergo (es) cleaning and clean air goes out.

(3) That, the occupier shall install such automatic inbuilt system(s) that process flue gas(es) / process gas(es) and undergo(es) cleaning and clean air go(es) out through the chimney(s), having height(s) as per Central Pollution Control Board norm.

(4) That, the occupier shall have D G Set(s) of the standard as laid in the Environment (protection) Rules, 1986 and shall install it (them) within acoustic enclosure (s) and shall keep the height(s) of exhaust pipe(s) as per Central Pollution Control Board norm.

(5) That, the occupier shall impart treatment as per Central Pollution Control Board text to wastewater and shall keep process effluent in close-circuit and effluent from other sources in conformity with the standard (s).

(6) That, the occupier shall install Central Ground Water Board/ State Ground Water Directorate approved system of rain water harvesting-cum-ground water recharge.

(7) That, the occupier shall create new water body (ies) / remove deposit(s) of existing water body(ies) and nearby stream(s) and pond(s) and shall maintain the wholesomeness of water.

(8) That, the occupier shall grow greenery in the periphery and other available spaces and shall continue enhancing its plant density and biodiversity.

(9) That, this CTE is valid subjected to the validity of mining Lease / Mining Plan / Ecofriendly / Environmental Clearance, if applicable. In case of no renewal of Mining Lease/Mining Plan, this consent shall be treated as revoked automatically.

(10) That, this CTE is issued from the environmental angle only and does not absolve the occupier from other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility to comply with these conditions laid down in all other laws for the time being in force, rests with the industry/ unit/ occupier.

(11) That, this CTE shall not in any way, adversely affect or jeopardize the legal proceeding, if any, instituted in the past or that could be, instituted against you by the State Board for violation of the provisions of the Act or the Rules made there under.

(12) That, the occupier shall comply with all applicable provisions of the Water (Prevention & Control of Pollution) Act, 1974; the Water (Prevention & Control of Pollution) Cess Act, 1977; the Air (Prevention & Control of Pollution) Act, 1981; and the Environment (Protection) Act, 1986 and Rules there under.

- 4. That, this CTE shall not absolve the occupier from making compliance of other statutory prescribed under any law or direction of courts or any other instrument for the time being in force.
- 5. That, this CTE is being issued on the basis of information/ documents/ certificate submitted by the unit. This CTE will be revoked if any of the information/ documents/ certificates/ undertaking given by the occupier is found false/fictitious/forged in future.
- 6. This order shall be valid subject to compliance of all other legal requirements applicable to the unit.
- 7. The State Board reserves the right to revoke, withdraw or make any reasonable variation / change / alteration in condition of this consent.

This is issued with the approval of the competent authority

[Rajeev Lochan Bakshi] Member Secretary

Memo No. : JSPCB/HO/RNC/CTE-6089357/2020/366

Dated : 2020-09-24

Copy to : M/s Maa Chhinnmastika Cement N Ispat Private Limited, Vill- Hehal, Po- Barkakana, Ramgarh/ Chief Inspector of Factories, Govt. of Jharkhand, Doranda, Ranchi/ Director of Industries, Govt. of Jharkhand, Ranchi/ Deputy Commissioner, Ramgarh/ DFO, Ramgarh/ DMO, Ramgarh/ Regional Office, JSPC Board, Hazaribagh for information and necessary action.

> [Rajeev Lochan Bakshi] Member Secretary

JHARKHAND STATE POLLUTION CONTROL BOARD



TOWNSHIP ADMINISTRATION BUILDING, HEC COMPLEX, DHURWA, RANCHI 834004 Telephone: 0651-2400850 (Fax)/ 2400851/2400852/2401847/2400979/2400139

Ref No. JSPCB/HO/RNC/CTO-2204067/2018/958

Dated : 2018-06-06

Consent to operate (CTO) under section 25 /26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981

1. Application (s) dated 2018-03-30 of MAA CHHINNMASTIKA CEMENT N ISPAT PRIVATE LIMITED, Occupier Name :SHREE PARSURAM SINGH for consent under section 25 (1)(b)/25 (1) (c)/26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21(1) of the Air (Prevention & Control of Pollution) Act, 1981..

2. Documents Relied Upon:

(a) The content of Consent to Establish (CTE), Ref. No. N-502 Dated 16.09.2005, JSPCB, Ranchi;

(b) The Consent to Operate(CTO), Ref. No. JSPCB/HO/RNC/CTO-1146757/2017/1096 Dated : 01.08.2017, JSPCB, Ranchi;

(c) The content of Inspection Report (I/R),Ref No. 384 dated 11.04.2018 of Regional Office-Cum-Laboratory, JSPC Board, Hazaribagh;

(d) The content of ToR granted vide Ref. No. F No. J-11011/215/2016-IA.II(I), dated 11.08.2016.

(e) The contents of Bank Guarantee

(i) BG No.-0962017BG0000111 dated 22.06.2017 amounting Rs. 10 Lacs valid up to 31.03.2019 (EXISTING)
(ii) BG No.- 0962018BG0000112 dated 25.05.2018 amounting Rs. 10.00 Lacs valid up to 31.12.2022 (NEW);

(f) The content of affidavit regarding conditions to be complied within stipulated time period.

(g) The content of statement made in the affidavit "The BG vide BG No.-0962017BG0000111 dated 22.06.2017, will be revalidated before the expiry of the same for the period upto 31.12.2022.

3. The consent is granted under section 25 / 26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981 to operate the project in Mauza -HEHAL, P S -HEHAL, District -RAMGARH, as follows:

Project	Site-Area		Investment (Rs)	Product & Capacity	Period of CTO
	Plot Nos.	Area			
Before Expansion	563, 386, 383, 384, 385, 387, 388, Khata No.:86, 69, 33, 24, 86, 30, 83	30.5 Acre (As per previous CTO)	40.70 Crores	Sponge Iron - 3 X 100 TPD	Date of issue to 31.12.2022

(A) General Conditions :

(1) That, the occupier shall maintain the **National Ambient Air Quality Standard** given below:

			Concentration in Ambient Air		
S N	Pollutant	Time Weighted Average	Industrial, Residential, Rural and Other Area	Ecologically Sensitive Area (notified by Central Govt.)	
(1)	(2)	(3)	(4)	(5)	
1.	Sulphur Dioxide (SO2), µg/m3	Annual 24 hours	50 80	20 80	
2.	Nitrogen Dioxide (NO2), µg/m3	Annual 24 hours	40 80	30 80	
3.	Particulate Matter (size less than 10 µm) or PM10, µg/m3	Annual 24 hours	60 100	60 100	
4.	Particulate Matter (size less than 2.5 µm) or PM2.5, µg/m3	Annual 24 hours	40 60	40 60	
5.	Ozone(O3), µg/m3	8 hours 1 hour	100 180	100 180	
6.	Lead (Pb) µg/m3	Annual 24 hours	0.50 1.0	0.50 1.0	
7.	Carbon Monoxide (CO) mg/m3	8 hours 1 hour	02 04	02 04	
8.	Ammonia (NH3) µg/m3	Annual 24 hours	100 400	100 400	
9.	Benzene (C6H6) µg/m3	Annual	05	05	
10.	Benzo(a) Pyrene(BaP) Particulate Phase only ng/m3	Annual	01	01	
11.	Arsenic (As) ng/m3	Annual	06	06	
12.	Nickel (Ni) ng/m3	Annual	20	20	

Note : Serial no. 1 to 4 – Mandatory Serial no. 5 to 12 As applicable for specific type of industry.

(2) That, the occupier shall maintain the emission quality within the standard and the quantity, as follows:

S N	Parameter	Standard
1	Particulate Matter	100 µg/ Nm3
2	Sulphur Dioxide	80 µg/ Nm3
3	Oxides of Nitrogen	80 µg/ Nm3

(3) That, the occupier shall keep process effluent in close-circuit and the quality of effluent from other sources in conformity with the standard (s) and the discharge quantity as below:

S N	Parameter	Standard
1	Total Suspended Solids	100 mg/L
2	BOD	30 mg/L
3	COD	250 mg/L
4	Oil & Grease	10 mg/L

(4) That, the occupier shall dispose of solid wastes as follows:

S N	Waste Type	Mode of Disposal
1	Hazardous Carbonaceous Wastes	In co-processing in high temperature furnaces or kilns
2	Hazardous Non-Carbonaceous Wastes	In TSDF
3	Non-Carbonaceous Non- Hazardous solid wastes/ Mine Over Burden	As a substitute of Soil or Mineral

- (5) That, the occupier shall keep D G Set(s) within acoustic enclosure and shall keep the height(s) of exhaust pipe(s) as per Central Pollution Control Board norm.
- (6) That, the occupier shall install and maintain Central Ground Water Board/ State Ground Water Directorate approved system of rain water harvesting-cum-ground water recharge and submit the photographic view of the structures within a month.
- (7) That, the occupier shall grow and maintain greenery of the project in the periphery and other available spaces and shall continue enhancing its plant density and biodiversity.
- (8) That, the occupier shall submit environmental statement with supporting stoichiometric calculations analyses reports, every year latest by 30th September of the next financial year.

- (9) That, the occupier shall submit report(s) duly monitored and issued by an NABL accredited / ISO 9001:2008 and OHSAS 18001:2007 certified laboratory in compliance sub-para (2), (3), (4) and (5) of paragraph 3 of this CTO yearly at required periodicity.
- (10) That, this CTO is valid subjected to the validity of mining Lease/Mining Plan/Ecofriendly/Environmental Clearance, if applicable. In case of no renewal of Mining Lease/Mining Plan, this consent shall be treated as revoked automatically.
- (11) That, this CTO is issued from the environmental angle only and does not absolve the occupier from other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility to comply with these conditions laid down in all other laws for the time-being in force, rests with the industry/ unit/ occupier.
- (12) That, this CTO shall not in any way, adversely affect or jeopardize the legal proceeding, if any, instituted in the past or that could be, instituted against you by the State Board for violation of the provisions of the Act or the Rules made there under.
- (13) That, the occupier shall comply with all applicable provisions of the Water (Prevention & Control of Pollution) Act, 1974; the Water (Prevention & Control of Pollution) Cess Act, 1977; the Air (Prevention & Control of Pollution) Act, 1981; and the Environment (Protection) Act, 1986 and Rules made there under.

(B) Specific Conditions:

1.That, the occupier shall maintain the height of all stacks attached with air pollution control devices (APCD) up to 30 metre.

2.That, the occupier shall comply fugitive emission standards of 2000 g/m3 at a distance of 10 metre from raw material crusher and product handling areas etc.

3.That, the occupier shall provide separate electricity meter and totaliser for continuous recording of power consumption with all APCD. A logbook shall be maintained for recording of daily meterage of electricity meter connected to all APCDs. The amperage of the ID fan shall also be recorded continuously. Non functioning of APCD shall be recorded in the same logbook along with reasons for non-operation of the Pollution Control Equipment.

4.That, the safety cap/emergency stack of rotary kiln type plant, which is generally installed above the after burner chamber (ABC) of feed end column should not be used for discharging untreated emission, bypassing the air pollution control device.

5.That, the occupier shall provide software controlled interlocking facility keeping in view of on-linen emission and effluent monitoring system to ensure stoppage of feed conveyor, so that the feed to the kiln would stop automatically, if emergency/safety cap of the rotary kiln is opened or ESP is non - operational.

6.That, the occupier shall install mechanically operated fitted with water mixing (spiral pug mill) system for timely collection and removal of the flue dust generated in ESP or at any other pollution control devices for control of fugitive emission at the dust collection system.

7. That, the occupier shall make the approach road and roads within premises of the plant and work areas asphalted or concreted.

8. That, the occupier shall keep the Iron Ore properly under shed and ensure Crushing and screening operation in shaded enclosed area.

9. That, the occupier shall make water sprinkling arrangement in areas around crushing and screening units, raw material heaps at unloading points, heavy vehicle movement areas, roads and waste dump sites etc.

10. That, the occupier shall have its conveyor belt for transporting the materials fully covered all along its way and transfer points of conveyor belt should also be covered and suction system should be connected to de-dusting equipment.

11..That, the occupier shall, use the fly ash generated from AFBC boiler as per notification released by MoEF & CC, New Delhi "Fly Ash Notification" dated 14th September, 1999 and as amended on 25th, January, 2016 till installation of AFBC/CFBC boiler.

12. That, the occupier shall in no case dispose of the solid waste including fly ash and bottom ash on any agricultural land and keep it within the plant premises.

13.That, the occupier shall make arrangement for operation of the plant in such a way that all pollution control devices shall start before start of conveyor belt/plant operation and similarly all pollution control devices shall be put off only after stopping the operation of the plant.

14. That, the occupier shall install and operate the on-line emission monitoring system uninterruptedly.

15. That, the occupier shall submit compliance of conditions of CTO half yearly to the Board.

16. That, the occupier shall maintain zero trade effluent discharge and install a web cam at each outlets of the drain.

17. That, the occupier shall install AFBC/CFBC boiler and start operationalization by 31.03.2019 and compliance/progress report of the same shall be submitted to the Board by 1st week of April'2019.

18. That, the occupier shall construct garland drain, toe wall, settling tank before coming monsoon (latest by 30.06.2018) and shall submit photographs taken from 2 different angles (duly self attested) of the same to the Board by 1st July, 2018.

19. That, the occupier shall install Closed Circuit Television (CCTV) camera for monitoring of operational status of APCDs by the end of June' 2018 and shall submit photographs taken from 2 different angles (duly self attested) of the same to the Board by 1st July, 2018.

20. That, the occupier shall maintain logbook for daily record of Char generation and utilization and the record shall be made available to the Board by 30.06.2018.

21. That, the Bank Guarantee submitted to the Board vide

(i) BG No.-0962017BG0000111 dated 22.06.2017 amounting Rs. 10 Lacs valid up to 31.03.2019
(EXISTING; To be re-validated in due course till 31.12.2022 by the PP and submit the compliance in time);
(ii) BG No.- 0962018BG0000112 dated 25.05.2018 amounting Rs. 10.00 Lacs valid up to 31.12.2022
(NEW) shall be forfeited if the above mentioned condition i.e. condition no. 17 will not be complied within the stipulated time.

22. That, this CTO will automatically be considered as revoked if the AFBC/CFBC boiler will not be installed within the said period i.e. 31.03.2019.

23.That, the occupier shall submit applications for renewal of consent under section 25 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981 again 120 days prior to the date of expiry of this consent i.e. 31.12.2022 with documents showing compliance of all of the above conditions.

- 4. That, this CTO shall not absolve the occupier from making compliance of other statutory prescribed under any law or direction of courts or any other instrument for the time being in force.
- 5. That, this CTO is being issued on the basis of information/ documents/ certificate submitted by the unit. This CTO will be revoked if any of the information/documents/certificates/undertaking given by the occupier is found false/fictitious/forged in future.
- 6. The Order shall be valid subject to compliance of all other legal requirements applicable to the unit.
- 7. The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alteration in conditions of this consent.

This is issued with the approval of the Competent authority

(Rajeev Lochan Bakshi) Member Secretary Dated : 2018-06-06

Memo No. : JSPCB/HO/RNC/CTO-2204067/2018/958

Copy to: M/s MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED, VILL-HEHAL, P.O- BARKAKANA, Dist-Ramgarh / Director of Industry, Government of Jharkhand, Ranchi/ Deputy Commissioner, Ramgarh / Director of Mines, Government of Jharkhand, Ranchi/ Chief Inspector of Factories, Ranchi/ DFO, Ramgarh / DMO, Ramgarh/ R O,JSPCB, Hazaribagh for information & ensuring compliance of the above. He should also ensure that after four months from the grant of this CTO, the three member committee formed for inspection should inspect compliance of the CTO conditions and submit its report to the Board.

(Rajeev Lochan Bakshi)

Member Secretary

MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

Registered Office & Works: At- Hehal, Post - Barkakana - 829103, Dist.- Ramgarh (Jharkhand) CIN:U26941JH2004PTC010665 ramgarh jh@rediffmail.com ramgarh ih@

cementispat@rediffmail.com ramgarh_jh@rediffmail.com

MCCIPL/029/2022-23

010

22/06/2022

To, The Member Secretary, Jharkhand State Pollution Control Board, HEC Campus, TA Division Building, Durwa, Ranchi - 834 004. Jharkhand

Sub: Submission of Environmental Statement Report from the period of April 2021 to March 2022 for our Coal based Sponge Iron.

Ref.:- CTO Ref. No. - JSPCB/HO/RNC/CTO-2204067/2018/958, Dated 06/06/18.

Dear Sir,

With reference to the above, we are enclosing herewith the Environmental Statement Report

for the period from April 2021 to March 2022 of our Sponge Iron.

Please find above in order and do the needful.

Thanking you,

Yours faithfully, For MAA CHHINNMASTIKA CEMENT & ISPAT PVT.LTD.

10

Manoj Kumar Manager (Environment)

Encl: As above.

CC to: - The Regional Officer, Regional Office, State Pollution Control Board, Hazaribagh (Jharkhand)

RJ2185285611N IVR:82742185285

Counter No:1,23/06/2022,11:14 To:THE REBIDWAL OFFICER,H BAGH India Post PIN:825301, Hazaribagh HD From:ACIGOECEAL ALESYACES, AckAR Wt:25gns Amt:27.00(Cash) <Track on www.indiapost.gov.in) <Dial 18002666888 (Wear Masks, Stay Safe)

ENVIRONMENTAL STATEMENT Maa Chhinnmastika Cement & Ispat Pvt. Ltd. Period from: April 2021 to March 2022

FORM – V PART – A

1.	Name and address of the Owner / Occupier of the Industry operation or process	Maa Chhinnmastika Cement & Ispat Pvt. Ltd. Occupier name – Santosh Kumar Gupta Village – Hehal, P.O – Barkakana, Dist. – Ramgarh, Jharkhand – 829103
2.	Industry Category Primary (S.T.C. Code) Secondary (S.T.C. Code)	Red Category
3.	Production Capacity	Sponge Iron – 300 TPD
4.	Year of Establishment	02.06.2004
5.	Date of the last Environmental Statement Submitted	22/09/2021

<u>PART – B</u> WATER AND RAW MATERIAL CONSUMPTION

(I)	Water consumption in m3/day:		
	Process & Cooling	:	174.92 m3/day
	Domestic	:	5.41 m3/day

South Party State	Process Water Consumption per Unit of Product Output			
Name of Product	During Previous Financial Year (2020-21)	During Current Financial Year (2021-22)		
Sponge Iron	0.9215	0.9215		

(II) RAW MATERIAL CONSUMPTION:

Name of Raw Material	Name of Product	Consumption of Raw Material Per Unit of Output		
		During Current Financial Year (2020-21)	During Current Financial Year (2020-21)	
Iron ore/Iron Ore Pellets	The second second	2.108	2.446	
Coal	Sponge Iron	· 1.242	1.272	
Dolomite		0.089	0.034	

(III) POWER CONSUPTION (KWH/MT of Sponge Iron):

During Previous Financial Year	During Current Financial Year		
(2020-21)	(2021-22)		
51.576	49.147		

Page 1 of 4

(IV) TOTAL PRODUCTION (MT):

During Previous Financial Year	During Current Financial Year
(2020-21)	(2021-22)
63,108.00	69,283.98

PART - C

DISCHARGED TO ENVIRONMENTAL / UNIT OF OUTPUT

Pollutants	Quantity of Pollutants Discharged (Mass/Day)	Concentration of Pollutants in Discharge (Mass/Valume)	Percentage of variation from prescribed standard with reasons
(a) Water	 No industri Discharge (online mon The waste discharged 	al effluent is generated. In con (ZLD), the web camera and flo itoring facilities. water generated from the office via septic tank and soak pits.	npliance to Zero Liquid w meter are installed with e toilet and mess has been
(b) Air	 Online mor with CPCB Continuous parameter i 	onitoring of PM & SO2 are installed with web connectivity B & SPCB. as Ambient Air Quality Monitoring System (CAAQMS) PM 1 is installed.	

PART – D

HAZARDOUS WASTE

(As specified under Hazardous Wastes (Management, Handling & Trans boundary Movement Rule, 2010)

Hazardous	Total Quantity (Ltrs.)			
Waste	During Current Financial Year (2020-21)	During Current Financial Year (2021-22) Used gear oil and lubricant are stored in drum and used in different Chain Drive within plant campus.		
a)From Process	Used gear oil and lubricant are stored in drum and used in different Chain Drive within plant campus.			
	Hazardous waste authorization issued vide letter no JSPCB / HO / RNC / HWM-1692559 /2018/25 dated 14/06/2018 valid up to 30/09/2022.	Hazardous waste authorization issued vide letter no JSPCB / HO / RNC / HWM-1692559/ 2018/25 dated 14/06/2018 valid up to 30/09/2022.		
(b) From Pollution Control Facilities	Not applicable	Not applicable		

PART – E

SOLID WASTE

		Total Quantity (MT)		
		During Previous Financial Year (2020-21)	During Current Financial Year (2021-22)	
(a)	From Process			
	1) Dolachar (Coal Chai)	43603.080	53300.000	
(b)	From Pollution Control Facility	Nil ·	Nil	
(c)	Quantity recycled or re- utilize	ed within the unit		
	1) Sold	23116.61	51449.22	
	2) Dispose	Nil	Nil	

PART - F

Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both the categories of wastes.

- Used gear oil and lubricant are stored in drum and used in different Chain Drive within plant campus.
- Coal Char (Chhai), the solid waste generated in process are being sold at present, the earlier stock of coal char are also being sold as per demand.

PART - G

Impact Of The Pollution Control Measures on Conservation of Natural Resources And Consequently On The Cost Of Production

- Unit has 3X100 TPD Sponge Iron kilns, installed three numbers of ESP attached to each kiln stack to control stack emission.
- Unit has installed seven numbers of bag filters at various material transfer points to control fugitive emissions.
- Unit has installed one hundred five numbers of water sprinklers at various places within
 plant premises to control dust emission / fugitive emission from haul roads.
- All conveyor belts are covered with M.S.Plate.
- · All raw materials are kept in covered shed.

PART – H

Additional Measures/Investments Proposal for Environment Protection Including Abatement of Pollution

Plantation are done surrounding the boundary wall area and road side within campus. We
are also doing support for plantation in nearby village during rainy season every year. New
plantations are also made every year in the plant during rainy season.

- EC issued vide letter no F.No.J-11011/215/2016-IA.II(I)dated 07th August, 2019.
- CTE issued vide letter no. JSPCB/HO/RNC/CTE-6089357/2020/366 dt 24.09.2020 from . JSPCB. Project work is going on.

PART - I

Any other particulates for improving the quality of environment

- Unit has installed two numbers of online Continuous Emission Monitoring System (CEMS) for measurement of particulate matter (PM) & SO2.
- The web camera & flow meter has installed with online monitoring facilities.* .
- Continuous Ambient Air Quality Monitoring System (CAAQMS) PM 10 parameter is installed with online monitoring facilities.
- Data of CEMS, Camera & flow meter are continuously updated on CPCB & SPCB server.
- 6 numbers of CCTV cameras has been installed within plant premises to monitor the . operationalization status of Air pollution Control Devices.

F. No. J-11011/215/2016-IA-II(I) Government of India Ministry of Environment, Forest and Climate Change (Impact Assessment Division)

Indira Paryavaran Bhawan Jor Bagh Road, Aliganj, New Delhi – 110003

E-mail: dirind-moefcc@gov.in Tel: 011-24695368

Dated: 7th August, 2019

To

Shri Alok Rungta, Owner, M/s. MAA Chhinnmastika Cement and Ispat Private Limited, Village Hehal, P.O. Barakhana, District Ramgarh, Jharkhand.

Tel: 8989500578.; E-mail: ramgarhjh@rediffmail.com

Subject:

Expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M/s. Maa Chhinnmastika Cement &Ispat Pvt. Ltd. located at Village Hehal, P.O. - Barkakhana, Dist.-Ramgarh, Jharkhand - Environment Clearance – regarding.

- This refers to the application of M/s. Maa Chhinnmastika Cement &Ispat Pvt. Limited made vide online proposal no. IA/JH/IND/84413/2004 dated 10th January, 2019 along with copies of EIA/EMP report and Form – 2 seeking Environmental Clearance (EC) under the provisions of the EIA Notification, 2006 for the project mentioned above. The proposed project activity is listed at SI. No. 3(a) Metallurgical Industries (Ferrous and Non-ferrous) under Category "A" EIA Notification, 2006 and the project is appraised at the Central level.
- The proposal cited above was considered during the 4th meeting of Re-Constituted Expert Appraisal Committee [EAC] (Industry-I) held on 20-22nd February, 2019 and further reconsidered in the 7th meeting of Re-Constituted Expert Appraisal Committee [EAC] (Industry-I) held on 29-31st May, 2019. The EAC proceedings of the proposal cited above is given as below.

Details submitted by the project proponent:

3. The proposed expansion project of M/s. Maa Chhinnmastika Cement and Ispat Private Limited is located at Village: Hehal, P.O.: Barkakana, District: Ramgarh, Jharkhand initially applied in the Ministry on 09.06.2016 for obtaining Terms of Reference (ToR) as per EIA Notification, 2006. The project was appraised by the Expert Appraisal Committee (Industry-1) during its 8th meeting held on 27-28th June 2016. Accordingly, the Ministry of

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M.s. Maa Chhinnmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand. Environment, Forest & Climate Change (MoEF&CC had prescribed ToR to the project on 11.08.2016 vide Lr.No. J-11011/215/2016-IA.II(I).

4. The project of M/s. Maa Chhinnmastika Cement and Ispat Private Limited located in Village: Hehal, P.O.: Barkakana, District: Ramgarh, Jharkhand is for setting up of a new units; Steel Making Shop for production of 72000 TPA Billets, Rolling Mill for production of 67,500 TPA rolled products, Iron Ore Crushing & Beneficiation Plant of capacity 1,67,300 TPA throughput, Briquette Plant of capacity 27,000 TPA, Slag Crushing Plant for SMS Slag of capacity 12,000 TPA along with 15 MW Captive Power Plant. The existing project of DRI unit with for production of 90,000 TPA sponge iron through 3x100 TPD DRI Kiln was installed after getting NOC vide letter No. N-502 dated 16.09.2005 and subsequently CTO from JSPCB. The compliance of CTO was submitted to Jharkhand State Pollution Control Board (JSPCB), Ranchi. The proposed capacity for different products for site area as below:

Name of unit No. of units		Capacity of each Unit	Production Capacity(TPA)
Existing Units		- AG	
Sponge Iron Unit	3 DRI Kilns	100 T	90,000
Proposed Units			A Contract of the second
Steel Making Shop, Induction Furnaces and Billet Caster	2	12 T	72,000
Rolling Mill – TMT Rebar Mill	15 Stand Mill with Direct Hot Charging	225 T	67,500
Power Plant Waste Heat Boilers AFBC Boiler	3 1	3 x 2 MW 1 x 9 MW	15MW
Iron Ore Crushing & Beneficiation Plant	Single stream (throughput)	80 – 100 TPH	167,300
Briquette Plant	1	90 TPD	27,000
Slag Crushing Plant for SMS Slag	Single stream	5 TPH	12,000

- 5. No additional land shall be required for the project. The project shall be installed within existing plant area of 12.42 Ha. No forest land is involved. It has been reported that no water body exist around the project and modification/diversion in the existing natural drainage pattern at any stage has not been proposed.
- 6. The topography of the area is Gently undulating and reported to lies between 23° 36' 57.25" to 23° 37'16.62" N Latitude and 85° 25' 30.31" to 85° 25' 52.79" E Longitude in Survey of

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M.s. Maa Chhinnmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand. India topo sheet 73 E/6 & 73 E/10 at an elevation of 260 m AMSL. The ground water table reported to ranges between 1.6 to 5.9 mbgl during the post-monsoon season and 2.25 to 11.19 mbgl during the pre-monsoon season.

- 7. No national park/wildlife sanctuary/biosphere reserve/tiger reserve/elephant reserve etc. are reported to be located in the core and buffer zone of the project. The area also does not report to form corridor for Schedule-I fauna. List of flora & fauna issued by Ramgarh Forest Division mentions that there are no endangered flora and fauna or Schedule-1 species in the region.
- The process of project showing the basic raw material used and the various processes involved to produce the final output, waste generated in process are given as below: <u>Basic Raw Material Used</u>

S.No.	Raw Quantit Material (TPA)		Source	Transport	
				Rail	Road
1	Iron Ore 167300	167300	Kaliga Mining Corporation, Odisha Kamaljeet Singh Ahuwalia, Odisha Kay Pee Enterprise, Odisha Serajuddin & Company, Odisha Tarini Mineral Pvt. Ltd., Odisha Indrani Patnaik, Odisha	Odisha to railway siding of Barkakhana, Bhurkunda – approx. 350 km	Railway siding to plant site – 7 km
2	Coal (Central Coal fields Ltd.)	189000	Ashoka, Jharkhand Piparwar, Jharkhand Amrapali, Jharkhand Magadh, Jharkhand		Jharkhand to plant site -80 km
3	Dolomite	23000	Jai Maa Bhagabati Enterprise, Jharkhand	-	Jharkhand to plant site-60 km
4	Pig Iron / Scrap	14200	Electrosteels Ltd, Bokaro, Jharkhand Atibir Industries Company Ltd., Giridih, Jharkhand Tata Steel, Jamshedpur	-	Jharkhand to plant site -150 km

Process involved

Iron Ore Beneficiation, Briquette Plant, Sponge iron production through Coal based DRI Kiln (Existing), Billet Production through Induction Furnace & Billet Caster, Rolling of Billet in Rolling Mill for TMT Bar production and generation of 15 MW Power through 3 nos. of WHRB and 1 no. of AFBC Boiler.

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M.s. Maa Chhinnmastika Cement & Ispat Pet. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand.

Item	Generation	Utilization	
		Recycled / Reused	Sold
Power Plant			and the second
Fly-Ash	18,000	-	18,000
Bottom Ash	7,000		7,000
Coal Fines	7,000	7,000	
Steel Making Shop			1. K. 4450
Bag Filter Dust	2,200	2,200	
Slag	13,200	1,320	11,880
Scale from Billet Caster	350	350	
Rolling Mill			
Mill Scale	1,150	1,150	
Iron Ore beneficiation pl	ant		
Iron Ore fines	21,500	21,500	1 Such 18
Tailing waste (cake from Press Filter)	1,800	-	-
Total	72,200	33,520	36,880

Waste Generated in process (Unit - TPA)

- 9. The targeted saleable capacities of the TMT Bar, Billet and Sponge Iron will be 67,500 TPA, 1,500 TPA and 16,500 TPA respectively. The Iron ore for the plant would be procured from West Singhbhum, Barbil and other places of Jharkhand. The raw material transportation will be done through rail and road.
- 10. The water requirement of the project is estimated at 2080 m³ /day will be met from Damodar River. Central Water Commission, DVRR Unit vide their letter dated 16.03.19 granted concurrence for drawl of 0.51 MGD water per year from Damodar River at Changarha, Barkakhana, Ramgarh.
- 11. The power requirement of the project is estimated 15 MW out of which 13.5 MW will be obtained from the Captive power plant and remaining balance power of 1.5 MW will be sourced from the Power Grid.
- 12. Baseline Environmental Studies were conducted during Post Monsoon Season i.e. from 01.10.2016 to 31.12.2016. Ambient air quality monitoring has been carried out at 8 locations during study period indicates: PM₁₀ (45.20 to 96.40 µg/m³), PM_{2.5} (27.60 to 57.70 µg/m³), SO₂ (7.7 to 16.10 µg/m³) and NOx (22.10 to 27.90 µg/m³). The results of the modeling study indicate that the maximum increase of GLC for the proposed project is 6.87 µg/m³ with respect to the PM₁₀, 22.96 µg/m³ with respect to SO₂ and 2.99 µg/m³ with respect to the NOx.
- 13. Ground water quality has been monitored in 8 locations in the study area and analyzed. pH: 7.27 to 8.04, Total Hardness: 187.05 to 328.78 mg/l, Chlorides: 64.16 to 139.26 mg/L, Fluoride: 0.88 to 1.32 mg/L. Heavy metals are within the limits. Surface water samples were analyzed from 2 locations. pH: 7.78 to 7.80, DO: 5.5 to 5.9 mg/l and BOD: 11.60 to 13.09 mg/l. COD from 48.73 to 50.10 mg/l.

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M.s. Maa Chhinnmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand.

- 14. Noise levels are in the range of 52.18 to 55.36 dB(A) for day time and 40.16 to 44.84dB(A) for night time.
- 15. It has been reported that there are no people in the core zone of the project has been displaced. No R&R is involved.
- 16. It has been reported that a total of approx. 72,200 TPA waste will be generated due to the project, out of which 33,520 TPA will be reused and 36,880 TPA remaining will be sold. It has been envisaged that an area of 4.36 ha will be developed as green belt around the project site to attenuate the noise levels and trap the dust generated due to the project development activities.
- It has been reported that the latest Consent to Operate from the Jharkhand State Pollution Control Board was obtained vide Lr. No JSPCB/HO/RNC/CTO-2204067 /2018/958 dated 06.06.2018 and consent is valid up to 31.12.2022.
- 18. The Public hearing of the project was held on 30.01.2018 at Rajkiyakrit Utkramit Madya Vidyalaya Village-Hehal, Sub Division: Patratu, P.O.- Barkakana, District-Ramgarh Jharkhand under the chairmanship of Mrs. Jyotsana Singh (Director-DRDA Ramgarh, an ADM Rank officer) for the expansion proposal.
- 19. The capital cost of the project is Rs 161.42 crores (including 1.45 Crs. for CER) and the capital cost for environmental management is proposed as Rs 962 Lakhs. The annual recurring cost towards the environmental management is proposed as Rs 101.40 Lakhs/year. The employment generation from the proposed project/expansion is 396. An amount of Rs 145 Lakhs (0.75% of Project cost) has been earmarked for CER based on public hearing issues and need based assessment. The detailed breakup of the activities is given as below:

SI. No.	Area of Concern	Name of the Village Represented in PH / SIA	Action Plan	Budget Allocated (in Lakhs)	Time Frame for Implementation from the date of EC
1	Drinking Water	Hehal Chaingara Masmohna Durgi Barkakana	Installation of 4 nos. of Hand Pumps in each of Hehal, Chaingara, Masmohna, Durgi and Barkakana Villages = Rs.10 lacs Installation of Rain Water Harvesting in 5 villages = Rs 5 lacs. Construction of Ponds in 5 villages - Estimated Cost- Rs 20 lacs	35	1 year
2	Health Care	Hehal Chaingara Masmohna Durgi Barkhakhana	Ambulance 24x7 for 5 villages = (20 Lakhs + Misc. 2 lacs) = 22 lacs Up gradation of local PHC (Chaingara PHC and Hehal PHS) by providing	30	3-6months

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M/s. Maa Chhimmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand.

Sl. No.	Area of Concern	Name of the Village Represented in PH / SIA	Action Plan	Budget Allocated (in Lakhs)	Time Frame for Implementation from the date of EC
			equipment and development in infrastructure - 8 lacs		
3	Educational Development	Hehal Chaingara Masmohna Durgi Barkakana Bhurkunda	Construction of Toilets in the following Schools (Rs. 50,000 x 6 Schools + Misc. 1 Lakhs = 4 Lakhs): Primary School Hehal Government Primary School, Masmohna Girls Middle School, Bhurkunda Government School, Barkakana Primary school, Durgi School, Chaingara Sponsoring Computers in Schools of 5 villages = 4 lacs Installation of Water coolers in 6 Schools = 4 lacs Infrastructure (Table, Chair etc.) + educational aids in Schools = 3 lacs	15	1 - 1.5 years
4	Infrastructure Facility	Hehal Chaingara Masmohna Durgi Barkakana Bhurkunda	Construction of approach road from Hehal Village to the Plant = 14 lakhs Installation of Street Lights in 4 Villages = 6 lacs Construction of Nallas for proper drainage in Hehal, Chaingara and Barkakana villages = 15 Lacs	20	1-2year 1 year
5.	Employment Opportunity	Hehal Chaingara	Vocational Training Center for Educated youth of villages Short term courses for skill up gradation for villagers	20	1 year
6.	Community Development & Support	Hehal Chaingara Durgi	Distribution of fruit bearing seedlings to the villagers of Hehal village	10	3-6 months
-		145			

20. Greenbelt will be developed in 4.36 Ha which is about 35.1% of the total acquired area. A 10 m wide greenbelt, consisting of at least 3 tiers around plant boundary will be developed as greenbelt and green cover as per CPCB guidelines. Local and native species will be planted with a density of 2500 trees per hectare. Out of 4.36 ha. area earmarked for greenbelt development, at present 5000 nos. of trees have already been planted in 2.24 ha. area. Additionally, 6000 trees shall be planted covering area more than 2.12 Ha.

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- 21. The proponent has mentioned that there is no court case or violation under EIA Notification to the project or related activity.
- Name of Environment Consultant M/s. Vardan Environet, Gurgaon [S.No. 156, List of QCI Accredited Consultant Organizations (Alphabetically) Rev. 73, February 08, 2019].

Recommendations of the EAC

23. The proposal cited above was considered during the 4th meeting of Re-Constituted Expert Appraisal Committee [EAC] (Industry-I) held on 20-22nd February, 2019 and further reconsidered in the 7th meeting of Re-Constituted Expert Appraisal Committee [EAC] (Industry-I) held on 29-31st May, 2019. After detailed deliberations, the Committee recommended the project cited above for grant of environmental clearance under the provisions of EIA Notification, 2006 subject to environmental safeguards.

Decision of MoEF&CC

24. The Ministry of Environment, Forest and Climate Change has considered the application based on the recommendations of the Expert Appraisal Committee (Industry-I) and hereby decided to grant Environmental Clearance for project cited above under the provisions of EIA Notification, 14th September, 2006, as amended, subject to strict compliance of the following Specific and General Conditions:

A. Specific conditions

- i. Particulate matter in the Stack emissions shall not exceed 30mg /Nm³.
- ii. Water for its plant operations shall be sourced by the project proponent from Damodar River, and no ground water shall be abstracted by them.
- iii. Project proponent shall undertake rain water harvesting and recharge, and the quantum of water so channelized shall be more than the water consumption in the project area.
- iv. The CER activities shall be implemented within a period of 3 years utilizing the earmarked funds of Rs.1.45 crores.

B. General conditions

I. Statutory compliance:

- i. The project proponent shall obtain Consent to Establish / Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State Pollution Control Board/ Committee.
- ii. The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water / from the competent authority concerned in case of drawl of surface water required for the project.
- The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.

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II. Air quality monitoring and preservation

- i. The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R 277 (E) dated 31st March 2012 (applicable to IF/EAF) as amended from time to time; S.O. 3305 (E) dated 7th December 2015(Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- iii. The project proponent shall install system carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM₁₀ and PM_{2.5} in reference to PM emission, and SO₂ and NOx in reference to SO₂ and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.
- iv. The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality / fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.
- v. Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources.
- vi. The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.
- vii. Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.
- viii. Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.
- ix. The project proponent shall use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.
- x. The project proponent shall provide covered sheds for raw materials like scrap and sponge iron, lump ore, coke, coal, etc.
- xi. The project proponent shall provide primary and secondary fume extraction system at all melting furnaces.
- xii. Design the ventilation system for adequate air changes as per ACGIH document for all tunnels, motor houses, Oil Cellars.

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III. Water quality monitoring and preservation

- The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R 277 (E) dated 31st March 2012 (applicable to IF/EAF) as amended from time to time; S.O. 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall monitor regularly ground water quality at least twice a year (pre and post monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognised under Environment (Protection) Act, 1986 and NABL accredited laboratories.
- iii. The project proponent shall submit monthly summary report of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.
- iv. Adhere to 'Zero Liquid Discharge'.
- v. Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.
- vi. The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277 (E) 31st March 2012 (applicable to IF/EAF) as amended from time to time.
- vii. Garland drains and collection pits shall be provided for each stock pile to arrest the runoff in the event of heavy rains and to check the water pollution due to surface run off
- viii. The projectproponent shall practice rainwater harvesting to maximum possible extent.
- ix. The project proponent shall make efforts to minimise water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.

IV. Noise monitoring and prevention

- i. Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.
- ii. The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.

V. Energy Conservation measures

- i. The project proponent shall provide waste heat recovery system (pre-heating of combustion air) at the flue gases of reheating furnaces.
- ii. Practice hot charging of slabs and billets/blooms as far as possible.
- iii. Ensure installation of regenerative type burners on all reheating furnaces.

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M.s. Maa Chhimnmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand.

- Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.
- v. Provide the project proponent for LED lights in their offices and residential areas.

VI. Waste management

- i. Used refractories shall be recycled as far as possible.
- ii. Oily scum and metallic sludge recovered from rolling mills ETP shall be mixed, dried, and briquetted and reused melting Furnaces
- iii. 100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.
- iv. The waste oil, grease and other hazardous waste shall be disposed of as per the Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016.

VII. Green Belt

- i. Green belt shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant
- ii. The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.

VIII. Public hearing and Human health issues

- i. Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
- ii. The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act.
- iii. Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.
- iv. Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.

IX. Corporate Environment Responsibility

 The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 1st May 2018, as applicable, regarding Corporate Environment Responsibility.

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- ii. The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / deviation / violation of the environmental / forest / wildlife norms / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.
- iii. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.
- iv. Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.
- v. Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.
- vi. All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the plants shall be implemented.

X. Miscellaneous

- i. The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
- ii. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- iii. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
- iv. The project proponent shall monitor the criteria pollutants level namely; PM₁₀, SO₂, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
- v. The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M.s. Maa Chhinnmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand.
- vi. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
- vii. The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
- viii. The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.
- ix. The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.
- x. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
- xi. Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- xii. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- xiii. The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.
- xiv. The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.
- xv. The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.
- xvi. Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
- 25. This issues with the approval of the Competent Authority.

(A.K. Agrawal) Director

Environmental Clearance for expansion of Sponge Iron plant to Mini Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by Ms. Maa Chhinnmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand.

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Copy to:-

- 1. The Secretary, Department of Environment, Government of Jharkhand, Secretariat, Ranchi.
- 2. The Additional Director General (C), Ministry of Environment and Forest, Regional Office (ECZ), Bungalow No. A-2, Shyamali Colony, Ranchi-834002.
- The Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, Delhi-110032.
- 4. The Chairman, Jharkhand State Pollution Control Board, T.A. Division Building (Ground Floor), HEC Campus, P.O. Dhurwa, Ranchi 834004, Jharkhand.
- 5. The Member Secretary, Central Ground Water Authority, West Block –II, Wing -3, Sector I, R.K.Puram, New Delhi 110086.
- 6. The District Collector, Ramgarh District, Jharkhand.
- 7. Guard File / Record File / Monitoring File.
- 8. MoEF&CC Website.

(A.K. Agrawal) Director

Environmental Clearance for expansion of Sponge Iron plant to Mint Steel Plant for production of 67,500 TPA Rolled Product by installation of 2x12 Ton Induction Furnace with Billet Caster, Iron Ore Crushing & Beneficiation by M.s. Maa Chhinnmastika Cement & Ispat Pvt. Ltd. located at Village Hehal, P.O.-Barkakhana, Dist.- Ramgarh, Jharkhand.

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6	वहिन पंजायन क्रमांक :
	वहिन की प्रकार (ट्रलर) हाइवा/ ट्रक/ ट्रपटर/ अप्य)
*1	्रियाहन चालक का नाम पता एवं एवं मोबाईल नंबरी :
	र्युविज केता / प्राप्तकर्ता का नाम
8.U	डी ओ क्रमांक / दिनॉक (यदि लाग हो) :
	why vina were the Sen Denten 2mins tous 2min
0.	1 SINGAL 2 EFINT GARZON LINAN ZILISTE MIZZO'S

तथा हस्ताक्षर तारीख सहित

तारीख सहित

Work Office : Jagmal Cho MANUFAC	S. Satg s: Latia Road, Aka owk, Bilaspur (C.G.) TURER OF STON GSTIN NO	LUP altara, I , Cell : (E CHIF D. 22ACI	U Distt. Ja 0930053 S & HIC HFS27341	Mine njgir-Cham 1818, 07978 GH GRADE E1ZG	erals pa (C.G.) 071527, 09 LIME STOT	338990809 TE Original For Buyer
Reverse Charge (Y/N) ·	<u>NI</u>		Transpor	tation Mode :		
Invoice No A 5 9 9			Vehicle N	lumber OD	11.2011	NBB
Invoice Date :	101000		Date of S	Supply :	21ALLS	1126
State CHHATTISGARH	State Code · @	20	Place of	Supply .	219102	-2.0 0
Details of B	wer / Billed to	-2	r lace of t	Details of Cor	h(JDZ)	inned to :
Name AITERT #20	ton 2440200 and	TAT	Namo :		isignee / Si	ipped to .
Address OT. Dis Za	10.000 Page A		Address			
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State: Con ADE	m 95470219	9	State :		C*	ata Cada i
State. 2412295		20		0	DATE	
No. Description of Good	ds HSN CODE	RATE	SIZE	CFT/CM/MT	RATE	AMOUNT
1 2217 Force		342	977 m	152140 mt	350) 27 27	> 464 2
Rupees in Word Bank Details : Bank Name : Central Bank o Bank Account No. 32463756 Bank IFSC : CBIN0280791 Terms & Condition : 1. All Subject to Bilaspur Juri	TEAL SAL		Total / Add : 4 Add : 1 Add : 1 Total /	Amount Befo CGST SGST IGST SX Amount After	re Tax Tax	54642 2762 56742

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eve	rse Charge (Y/N): N		Т	ransport	ation Mode :		an
void	ce No. 4451		V	/ehicle N		0464	4815
ivoid	ce Date: 6-2-	022		Date of S	upply :	6-8-0	022
tate	CHHATTISGARH S	State Code : 2	22 1	Place of 3	Supply : 20	signee / Shi	inned to :
	Details of Buyer / B	lied to	E BRUT	U lama :	letans of con	isignee / on	
lam	etti ter attrant	Protest 2	CICH I	Name.		Carl Parts	
ddr	ess: 316 1990 E Eleg g	ध्रम् मा	in mild /	COTIN	•		
SST	N:26AA Dem 95	47 cel ZY		State '		St	ate Code :
state	5412 29-5-	HSN CODE	GST	SIZE	Otv.	RATE	AMOUNT
r.	Description of Goods	HON CODE	RATE	UILL	CFT/CM/MT		
						125	
Rup	bees in Word	ज्यार ७०	21	Total	Amount Bef	ore Tax	10.605
Ban	k Details : k Name : Central Bank of India	452 our	12	- Add	SGST		10200
Ban	k Account No. 3246375616			Add	IGST S'A		220

IAt th

	परूप -1	
1	[िमा 4 (4) टेकिसी] हिंतीय पाल	/
	[नियम 4 (1) पांखप]	
-	खानज आमवहन पास (जनीव प्रिणमत धाएकों के लिए) 2990707	
	(alta lealar ares) acourter	
	पास क्र.	
-	J. 22800	
	टीप : प्ररूप भरने के पूर्व, पीछे अंकित अभियुक्तियों को ध्यानपूर्वक पढ़ें।	
	विकास मिनरल्स	
1.	अनुज्ञप्ति / पट्टेधारी का नाम : को उल्ट्रजीत कुमार	
	अनुज्ञप्ति / खान क्षेत्र का विवरण : मार्क्स् के के के कि के कि	
	ग्राम/तहसील/जिलाः	
	रकबा :	
	अवधिःरो	
	खनिज का नाम :	
2.	परिवहन किये जा रहे खनिज की श्रेणी :	
	साईज (लम्प/फाईन्स/स्टीम/स्लैक/अन्य)	
3.	परिवहन किये जा रहे खनिज की मात्रा : 2000 (टन/घन माटर)	1
	वाहन का ग्रॉस वेट(टन में) : २ २ 😳 🛱	2
	वाहन का टेयर बेट (टन में) :	5
4.	खनिज का विकय मूल्य :	7
5.	खनिज प्रेषण का दिनाँक :	>
	खनिज प्रेषण का समय (A.M. / P.M.) :	D
6.	वाहन पंजीयन क्रमांक	S
	वाहन का प्रकार (ट्रेलर/हाईवा/ट्रक/ट्रेक्टर/अन्य)	
7-	2 [वाहन स्वामी का नाम, पता एव मोबाइल नंबर] :	
	2[वाहन चालक का नाम,पता एवं एव मोबाईल नबर] :	
8.	खनिज क्रेता/प्राप्तकर्ता का नाम	
	डी. ओ. क्रमांक / दिनॉक (यदि लागू हा)	
9.	खनिज गंतव्य स्थल : भा दिनगर राजा दी कि दिन के दिन है।	
	1. ZZIA JAIII (ANI VINIE3	
10.	अन्य विवरण :	
आवि	भेकहन पास जारी करने वाहन चालक का नाम जाँचकर्ता का नाम	
ताल	ले व्यक्ति का नाम तथा हस्ताक्षर तथा हस्ताक्षर	
AIC	तारीख सहित तारीख सहित	

GSI	TAX		OICE	.120	Ľ	Original For Buyer
Reverse Charge (Y/N): N		Т	ransport	ation Mode :		1.4515
nvoice No. 4402		V	ehicle N	umber: 26	0424	4875
nvoice Date : 6+622	2	D	ate of S	upply :	6-8-1	622
State CHHATTISGARH State Cod	de:22	2 P	lace of S	Supply : Sye	ber dr?i	- 212-012
Details of Buyer / Billed to		-	D	etails of Cor	signee / Sh	ipped to :
lame . भा 1 दिल्ली मे 2.1 ते का व्यासन्ह (an deri	a N	lame :			
Address STG ALS EEIR-SEAR	121212	শ্বার্ট A	ddress :	STATISTICS.		and a state of the
SSTIN: 26 AA DEM 9547 @	124	0	STIN:			
State: State Con	de: 20	GS	state :		St	ate Code :
r. Description of Goods HSN C	ODE	GST	SIZE	Qty.	RATE	AMOUNT
					Za	
Rupees in Word	T Pur		Total Add : Add : Add : Add :	Amount Befo CGST SGST IGST 3	pre Tax	2172

RUNG RUNG RUNG Rungt	RUN a Chamber, Sadar B Phone - 0	NGTA azar, Chaib	TAX INV MINE basa, West 61 E-mail	OICE S LIMITE singhbhum,- Jharkl	D hand - 8 com	33201, INDIA	
	IRN: 558032e517d94	8eff857537b	12993363a2	22fe83ebd3d3d78cb4	7ed5330	dc2d4a	
Name of Supplier: Address:	RUNGTA MINES LIM Chaliyama Steel Plan Vill: Chaliyama, P.O - Ke P.S - Rajnagar, Dist - Seraikela-Kharsaw	IITED nt eshargaria, van - 833201		Invoice No: Invoice Date: PO No: PO Date: Transporter Name:	CSP12 28.10.2 MCCIP 29.09.2 Davalba	22D000028860 022 L/22-23/60 022 ag Transport	
State & Code: GSTIN: PAN:	Jharkhand, 20 20AABCR6463N2Z7 AABCR6463N			Vehicle No:	JH02A1	N2783	
<u>Billed</u> to Name of Customer: Address:	MAA CHHINNMASTI At Hehal P.O Barkak Dist Ramgarh Pin- 829103	KA CEMEN hana	T & ISPAT	Shipped to Name of Consigned Address:	e: MAA (At He Dist R Pin- 82	CHHINNMASTIKA hal P.O Barkakha lamgarh 9103	A CEMENT & ISPAT
Stote & Code: GN/UIN: PAN: Place of Supply	Jharkhand,20 20AADCM9547Q1ZY AADCM9547Q Ibarkhand 20			State & Code: GSTIN/UIN: Incoterms:	Jharkha 20AAD EX-WC	and,20 CM9547Q1ZY DRKS	
Desc	ription	HSN	Quantity	Packaging	UoM	Rate	Amount (Rs)
Taxable Amount CGST @ 9.00 % S() @ 9.00 %							172,620.00 15,535.80 15,535.80
Total Amount Inclusive	e of Taxes						203,691.60
ADD: Rounding					4	Total Pa	0.40
Total fovoice value (in w	vords): Two Lakh Three Th	housand Six H	lundred Ninet	y Two Rupees Only	_	10(011(3.	E. & O.E
Despatch Details	(Tax subject t	o reverse cha	arge - NO)			
Mode: Source: Destination:	By ROAD Chaliyama Steel I Ramgarh	Plant				For RUNGTA MIN Chaliyama Steel P	ES LIMITED
Enclosure:						Salaring	-
Declaration : Certified th there's no flow of addiot	nat the particulars given al ional consideration directl	bove are true y or indirectly	& correct and from the buye	the amount indicated ab	ove repre	Authorised Signate sents the price actu	ory ally charged and that
	Interest (All dispu Regd. Off: 8A, Express T	@18% per ani ites under this Fower, 42/A, S	num will be ch invoice are si shakespeare s	arged if bill not paid on pubject to Chaibasa Juris Sarani, Kolkata - 700017	presentati diction Or , Telefax I	on. Ily. No. (033) 2213751	256661

RUNG () RUNG Rungt	RUN a Chamber Sadar Ba	IGTA	TAX INV MINE	OICE S LIMITE	D nand - 83	Ø 33201, INDIA	roindori∎ Drindoriu Trindoriu
A ROUS Hange	Phone - 0 IRN: 30c865d068f1ec	6582-2552 54ad90426	61 E-mail - f5d6e334018	- csp@rungtamines 3fb58fd22b226cbd343	.com 323b7aa8	3401dd	
Nam of Supplier: Address:	RUNGTA MINES LIM Chaliyama Steel Plar Vill: Chaliyama, P.O - Ke P.S - Rajnagar, Dist - Seraikela-Kharsaw	ITED nt eshargaria, van - 833201		Invoice No: Invoicé Date: PO No: PO Date: Transporter Name:	CSP12 07.10.20 MCCIPI 29.09:20 SAHU F	2D000024143 022 _/22-23/60 022 ROADWAYS	
State & Code: GSTIN: PAN:	20AABCR6463N2Z7 AABCR6463N	601		Venicle NO.	01102/10		
Billed to Name of Customer: Address: State & Code:	MAA CHHINNMASTII At Hehal P.O Barkaki Dist Ramgarh Pin- 829103 Jharkhand,20 20AADCM9547Q1ZY	KA CEMEN' hana	T & ISPAT	Shipped to Name of Consignee Address: State & Code: GSTIN/UIN:	e: MAA C At Hel Dist R Pin- 829 Jharkha 20AAD	CHHINNMASTIKA hal P.O Barkakhan amgarh 9103 and,20 CM9547Q1ZY	CEMENT & ISPAT a
PAN: Place of Supply	AADCM9547Q Jharkhand,20			Incoterms:	EX-WO	RKS	
Desc	ription	HSN	Quantity	Packaging Description	UoM	Rate	Amount (Rs)
FE - 63.00 %(+/-0.5%)							
Taxable Amount CGST @ 9.00 %							408,380.00 36,754.20 36,754.20
Total Amount Inclusiv	e of Taxes			-			481,888.40
LESS: Rounding						Total Rs.	<u>0.40</u> 481,888.00
Total Invoice value (in w	vords): Four Lakh Eighty C	ne Thousand	I Eight Hundre	d Eighty Eight Rupees (Only		E. & O.E
Despatch Details Mode: Source: Destination:	By ROAD Chaliyama Steel F Ramgarh	Tax subject t Plant	o reverse cha	arge - NO)		For RUNGTA MINE Chaliyama Steel Pla	ant
Enclosure: Declaration : Certified th there's no flow of addiol	hat the particulars given at tional consideration directl	oove are true y or indirectly	& correct and from the buye	the amount indicated ab	oove repre	Authorised Signato sents the price actua	ry illy charged and that
	Interest (All dispu Regd. Off: 8A, Express T	@18% per an tes under this fower, 42/A, S	num will be ch s invoice are si Shakespeare S	arged if bill not paid on pubject to Chaibasa Juris Sarani, Kolkata - 700017	oresentation diction On , Telefax I	on. Iy. No. (033) 2213751 India: Ph.No. (06582)	256661

(See Rule.....)

Sale of Raw (E-Auction / FSA)

GSTIN : 20AAACC7476RHZT

Name : Central Coalfields Ltd

Address : KDH WB 2

GST DELIVERY CHALLAN

Date :

02:42:00 PM

CENTRAL COALFIELDS LIMITED

Det	ails of Receiver (Billed to)	Deta	ils of Consignee (Shipped to)			
Name :	: MAA CHHINNAMASTIKA CEMENT &		MAA CHHINNAMASTIKA CEMENT C			
Address :	HEHAL, BARKAKANA, PS-PATRATU ROAD	Address :	HEHAL, BARKAKANA, PS-PATRATU ROAD			
State :	20	State :	20			
State Code :	20	State Code :	20			
GSTIN :	20AADCM9547Q1ZY	GSTIN :	20AADCM9547017Y			
Unique ID :	que ID : 2000001724		2000001724			
Place of Sup	ply with name of State (in case of Inter State Trade or Commerce)	HEHAL, BARKAKAN 20	NA, PS-PATRATU ROAD			
Place of Del	ivery (where the same is different from the place of supply)	HEHAL, BARKAKANA, PS-PATRATU ROAD				

HSN Code : 2701

Description of Goods : Coals

Unit of Unique Particulars Quantity Measure Quantity Rate Amount ment Code usic Price 24.500 7342.00 179879.00 Transportation Charges 45.90 1124.55 Payloader Loading Charges 0.00 0.00 Service Charge 0.00 0.00 Sizing / Benefication Charges 0.00 0.00 Admin Charges 0.00 0.00 Evacuation Facility Charges Lolecr 60.00 1470.00 Management Fee 1.00 24.50 Covid19 Pandemic Cess 10.00 245.00 Forest Transit Fee 57.00 1396.50 Royalty 14.00% of Basic Price 25183.06 NMET 2.00% of Royalty 503.66 DMFT 30.00% of Royalty 7554.92 stal Value of Goods 217381.19 Discount (if any) 0.00 0.00 Total taxable Value of Goods or Services 217381.19 SGST 2.50 5434.53 CGST 2.50 5434.53 IGST 0.00 0.00 Clean Enery Cess 400.00 9800.00 Total Bill Value 238050.25 Net Payable Amount 238050.25

Amount Payable in words: Rupees Two Lakh Thirty Eight Thousand Fifty and Twenty Five Paise Only.

CO No	2245010001	00 00	05 (00 /0000				the second s
50 10	2242012001	50. DI.	2570872022	SO. QTY	5000	Scheme	BE-MARKETING
Mode	ROAD	Veh. No	JH01DK0291	Challan No	14144159	Time Out	14/10/2022 02:42:00 PM
Declar Pr KiD 4 N	at Cont. 200	Appr	oved by	C, Cilita KOH Proje	ot	Author	4.9.1 ised Signatory

GOT DEDITABUT CUMPTION (See Rule....)

Sale of Raw (E-Auction / FSA)

GSTIN : 20AAACC7476RHZT

Name Central Coalfields Ltd

झारखण्ड खरकार

Address : KDH WB 2

Date : CENTRAL COALFTELDS LIMITED

19

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GST DELIVERY

CHALLAN

Det	ails of Receiver (Billed to)	Deta	ils of Consignee (Shipped to)
Name :	MAA CHHINNAMASTIKA CEMENT &	Name :	MAA CHHINNAMASTIKA CEMENT (
Address :	HEHAL, BARKAKANA, PS-PATRATU ROAD	Address :	HEHAL, BARKAKANA, PS-PATRATU ROAD
State :	20	State :	20
State Code	: 20	State Code :	20
GSTIN :	20AADCM9547Q1ZY	GSTIN ·	20AADCM9547017V
Unique ID :	2000001724	Unique ID :	2000001724
Place of Supply with name of State (in case of Inter State Trade or Commerce) Place of Delivery (where the same is different from the place of supply)		HEHAL, BARKAKAN 20	NA, PS-PATRATU ROAD
		HEHAL, BARKAKAN	NA, PS-PATRATU ROAD

20

Description of Goods : Coals	HSN Code : 2701				
Particulars	Quantity	Unit of Measure ment	Unique Quantity Code	Rate	Amount
Basic Price	24.760			7342.00	181787.92
Transportation Charges				45.90	1136.48
Payloader Loading Charges				0.00	0.00
Service Charge				0.00	0.00
Sizing / Benefication Charges				0.00	0.00
Admin Charges				0.00	0.00
Evacuation Facility Charges				60.00	1485.60
Management Fee				1:.00	24.76
Covid19 Pandemic Cess				10.00	247.60
Forest Transit Fee				\$ 57.00	1411.32
Royalty 14.00% of Basic Price					25450.31
NMET 2.00% of Royalty					509.01
DMFT 30.00% of Royalty					7635.09
Total Value of Goods					219688.09
Discount (if any)				0.00	0.00
Total taxable Value of Goods or Services					219688.09
SGST		and the state of the		2.50	5492.20
CGST				2.50	5492.20
IGST				0.00	0.00
Clean Enery Cess				400.00	9904.00
Total Bill Value					240576.49
Net Payable Amount					240576.49

Rupees Two Lakh Forty Thousand Five Hundreds Seventy Six and Forty Nine Paise Amount Payable in words: Only.

SO No	3345019881	SO. DT.	25/08/2022	SO. QTY	5000	Scheme	BE-MARKETING
Mode	ROAD	Veh. No	JH02AN8518	Challan No	08173610	Time Out	08/10/2022 05:36:12 PM
Declar Prepar	ed	Appr Lita, Djogg	oved by	Checkenby	Ltd. roject Area	Author	4.9.1 ised Signatory

(Diet

(See Rule.....)

Sale of Raw (E-Auction / FSA)

GSTIN: 20AAACC7476RHZT

Name : Central Coalfields Ltd

Address : KDH WB 2

Date :

GST DELIVERY CHALLAN

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		CENTRAL (COALFIELI	S LIN	MITED		
De	tails of Red	ceiver (Billed to)		Detai	ils of Consid	mee (Shinney	d + a)
Name :	MAA CHHINN	AMASTIKA CEMENT &	Name	Name : MAA CHHINNAMASTIKA CEMENT			
mudiess :	HEHAL, BAR	KAKANA, PS-PATRATU ROAD	Addre	Address : HEHAL, BARKAKANA, PS-PATRATU ROA			α TU ROAD
State :	20		State	e :	20		
State Code	: 20		State	Code :	20		
Unique TD ·	2000001724	7Q1ZY	GSTIN	₹:	20AADCM9547Q1	ZY	
sundan the .	2000001724		Uniqu	le ID :	2000001724		
Solace of Sur	oply with nam State Trad	e of State (in case of : e or Commerce)	Inter HEHAL, 20	BARKAKAN	A, PS-PATRATU	ROAD	
Place of De	livery (where the plac	the same is different e of supply)	from HEHAL,	BARKAKAN	A, PS-PATRATU	ROAD	
Descrip	ption of Go	oods : Coals	20 HSN C	ode : 270)1		
	Particular	S	Quantit	Unit o y Measu ment	of Unique re Quantity t Code	Rate	Amount
Basic Price							
Transportati	on Charges		24.690)		7342.00	181273.98
Pavloader Lo	on charges					45.90	1133.27
Jestroadet PO	ading Charges	3)				0.00	0.00
Service Char	ge					0.00	0.00
Sizing / Ben	efication Cha	irges	ards and			0.00	0.00
Admin Charge	S	Man Man	SPORECE			0.00	0.00
-Evacuation F	acility Charg	ies				50.00	1481.4G
Management Fe	ee					1.00	24.69
Covid19 Pande	emic Cess					10.00	246.90
Forest Trans:	it Fee					57.00	1407.33
Royalty 14.0	0% of Basic E	rice					25378.36
NMET 2.00%	of Royalty						507.57
DMFT 30.00%	of Royalty						7613.51
"Total Value o	of Goods						219067.01
Discount (if	any)					0.00	0.00
Total taxable	Value of Goo	ods or Services					219067.01
SGST					d.	2.50	5476.68
CGST						2.50	5476.68
IGST						0.00	0.00
Clean Enery Cess						400.00	9876.00
Total Bill Va	lue						239896.37
Net Payable A	mount						239896.37
Amount Payable	e in words:	Rupees Two Lakh Thirty Paise Only	y Nine Thousand	Eight Hu	undreds Ninety	Six and Thir	ty Seven
0 No 33450100	881 66 50	virth.					
ode ROAD	Vol. DF.	25/08/2022	SO. QTY	5000	Scheme H	BE-MARKETING	
eclaration	ven. No	JH02AY4563	Challan No	27135910) Time Out	27/09/2022 0	1:59:14 PM

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Prepared by

Checked by

Author Author

4.9.1



JHARKHAND STATE POLLUTION CONTROL BOARD

T.A. DIVISION BUILDING (GROUND FLOOR), H.E.C., DHURWA, RANCHI -834004 Phone.:2400852, 2400851, Fax:0651- 2400850 www.jspcb.org

FORM 2

[See rule 6(2)]

FORM FOR GRANT OR RENEWAL OF AUTHORIZATION BY STATE POLLUTION CONTROL BOARD TO THE OCCUPIERS, RECYCLERS, REPROCESSORS, REUSERS, USER AND OPERATORS OF DISPOSAL FACILITIES

- 1. No. of authorization and date of issue: JSPCB/HO/RNC/HWM-1692559/2018/25 14/06/2018
- 2. Reference of appication(No. and date): 1692559 21/08/2017
- 3. MAA CHHINNMASTIKA CEMENT N ISPAT PRIVATE LIMITED of SHREE PARSURAM SINGH is hereby granted an authorisation based on the enclosed signed inspection report for generation, collection, reception, storage, transport, reuse, recycling, recovery, pre-processing, co-processing, utilisation, treatment, disposal or any other use of hazardous or other wastes or both on the premises situated at VILL- HEHAL, P.O- BARKAKANA, RAMGARH

Details of Authorisation

Sl.No.	Category of Hazardous Waste as per the Schedules I, II and III of these rules	Authorised mode of disposal or recycling or utilisation or co-processing, etc.	Quantity(ton/annum)
1	Burnt Oil - 5.1	Recovery and Reuse Captive	850 Litre/year

(1) The authorisation shall be valid for a period of 5 years

(2) The authorisation is subject to the following general and specific conditions (Please specify any conditions that need to be imposed over and above general conditions, if any):

A General conditions of authorisation:

- 1. The authorised person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
- 2. The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Control Board.
- 3. The person authorised shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorisation.
- 4. Any unauthorised change in personnel, equipment or working conditions as mentioned in the application by the person authorised shall constitute a breach of his authorisation.
- 5. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.

- 6. The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty"
- 7. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility.
- 8. The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
- 9. The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
- 10. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorisation.
- 11. The importer or exporter shall bear the cost of import or export and mitigation of damages if any.
- 12. An application for the renewal of an authorisation shall be made as laid down under these Rules.
- 13. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
- 14. Annual return shall be filed by June 30th for the period ensuring 31st March of the year.

B Specific conditions:

1. That, the occupier or the operator of facility shall store the hazardous wastes in lined tanks under cover and intact.

2. That, the occupier or the operator of facility shall maintain the working condition of the facility intact and shall not close it down without the prior permission of the State Pollution Control Board.

3. That, the occupier or the operator of facility shall not lend, sell or buy, transfer or receive or transport the hazardous wastes without the prior permission of the State Pollution Control Board.

4. That, the occupier or the operator of facility shall comply with the applicable provisions of the Hazardous wastes Management Rules, 2016.

5. That, the occupier or the operator of facility shall comply with the applicable provisions of the Water (Prevention & Control of Pollution) Act, 1974; the Air (Prevention & Control of Pollution) Act, 1981 and the Environment (Protection) Act, 1986.

6. That, the occupier or the operator of facility shall submit reports showing compliance of the conditions laid in paragraph 1 to 4 quarterly and shall submit application for its renewal 120 days prior to its period of expiry i.e. 30.09.2022

7. That, the occupier or the operator of facility shall practice PRAI proposal to establish and regularize the used and waste oil collection system and other issues related to management of used oil and waste oil in the country.

Memo No:JSPCB/HO/RNC/HWM-1692559/2018/25 Date: 14/06/2018 Ram Pravesh Kumar Section Head, Hazaribagh

Copy To: Regional office-Cum-Laboratory, Hazaribagh for information and necessary action.

Ram Pravesh Kumar Section Head, Hazaribagh



Damodar Valley Corporation Office of the Manager Reservoir Operations Maithan Dam, Dhanbad Jharkhand-828 207

Phone: 06540 279445

Dated-

June 21, 2019

No.: MRO/Tariff Cell/ MCCIPL 370

То

The Authorized Signatory, SRI PARASHURAM SINGH M/S. MAA CHHINAMASTIKA CEMENT ISPAT PVT. LTD. Village-Hehal, Post-Barkakana, Dist.- Ramgarh, Jharkhand, Pin.- 829103.

Sub.: Execution of Agreement for Water withdrawal of 0.51 (Zero point Five One) MGD of Raw Water for M/S MAA CHHINAMASTIKA CEMENT ISPAT PVT. LTD. Village-Hehal, Post-Barkakana, Dist.- Ramgarh, Jharkhand, Pin.- 829103. Dear Sir,

Enclosed, please find here with a copy of the Agreement for drawal of 0.51 (Zero point Five One) MGD of Raw Water for Maa Chhinamastika Cement Ispat Pvt. Ltd., on for your record.

Yours faithfully,

Md.

Dated. June 21, 2019

Oms. 21.00.2019 (Md Omair) Executive Engineer (Civil), Tariff Cell, MRO'S Office, DVC, Maithon

DAMODAR VALLEY CORPORATION



AGREEMENT

EXECUTED ON day of June-2019

BETWEEN

DAMODAR VALLEY CORPORATION AND

MAA CHHINAMASTIKA CEMENT ISPAT PVT. LTD. For Supply of RAW WATER

FOR

Sponge Iron, process units of mini steel plant like Power plant, Steel melting shop, TMT rolling mill & auxiliaries.

AT HEHAL

FROM

Damodar River near Changarha, Barkakana, U/S of Ramgarh

FOR

INDUSTRIAL (USES)

Allocated Quantity: 0.51 (Zero point Five One) MGD



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AGREEMENT Supply of Raw Water For Industrial Use

DAMODAR VALLEY CORPORATION, a Corporation constituted under the Damodar Vetley Corporation Act being Act No. XIV of 1948 (hereinafter referred to as "the said Act") and having its Headquarters of DVC Towers, VIP Road, Kolkata -700 054 in the state of West Bengal (hereinafter to as "the First Party", which term shall unless excluded by or repugnant to the subject or context include its successors-in-interest and assigns) of the ONE PART

AND

M/S. MAA CHHINAMASTIKA CEMENT ISPAT PVT. LTD., a Private Limited Company having their régistered office at Village-Hehal, Post-Barkakana, Dist.- Ramgarh, Jharkhand, Pin.- 829103. in the state of JHARKHAND (Hereinafter referred to as "the Second Party" which term shall unless excluded by or répugnant to the subject or context include its successors-in-interest and/or permitted assigns) of OTHER PART.

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Maa Chinnmastika Cement & Ispat Pvt. Ltd.

Md. Owe.

Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithon

Authorised Signatory

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WHEREAS one of the functions of the First party under Section 12(a) of the said Act is the promotion and operation of the schemes inter-alia for the supply of water in the Damodar Valley.

AND WHEREAS under the provisions of Section 15 of the said Act the First Party is vested with power to determine and levy rates for bulk supply and retail distribution of water for industrial purpose and specify the manner of recovery of such rates.

AND WHEREAS under the provisions of section 17 of the said Act construction, operation or maintenance in the Damodar Valley of any dam or other work of any installation for extraction of water shall not be effected by any person without the consent of the First Party.

AND WHEREAS the Second Party has requested the First Party under cover of its Letter No.-MCCIPL/198/2019-20 dated 04.06.2019, email dated 07.06.2019 & letter No.- MCCIPL/224/2019-20 dated 17.06.2019 annexed hereto, to allow it to construct, operate and/or maintain the supply of water from Damodar River near Changarha, Barkakana, U/S of Ramgarh for their Sponge Iron, process units of mini steel plant like Power plant, Steel melting shop, TMT rolling mill & auxiliaries. at Village-Hehal, Post-Barkakana, Dist.- Ramgarh, Jharkhand, Pin.- 829103. in accordance with the approved plan and drawing forwarded by Chief Engineer (Civil), DVC, Maithon under cover of his letter No. - Nil and letter No.- MRO/Tariff Cell/144 dated 18.03.2019 & MRO/Tariff Cell/846 dated 11.06.2019 of Dy. Chief Engineer (civil), Water Resources, DVC, Maithon and also the letter No. MD/DVRR/WA-6(PART - VIII/MAA CHHINAMASTIKA / 2019/609-14, dated 06.03.2019 of Member Secretary, DVRRC, CWC, Maithon annexed hereto for Industrial purpose as laid down in the relevant provisions of the said act.

AND WHEREAS the First Party has agreed to such construction, operation and/or maintenance of the water supply scheme and has further agreed to such supply of water to the Second Party for an initial period of five years as referred to in Clause- 16 here-in-under on the terms and conditions as hereinafter appearing.

NOW THIS AGREEMENT WITNESSTH AND IT IS HEREBY DECLARED AND AGREED AS FOLLOWS:-

01. (a) PERMISSION :

The "First Party" hereby grants to the "Second Party" the permission to construct, operate and/or (i) maintain the said water supply scheme in accordance with the Plan and Drawing annexed hereto and to extract such quantities of water from Damodar River near Changarha, Barkakana, U/S of Ramgarh for the purpose of Sponge Iron, process units of mini steel plant like Power plant, Steel melting shop, TMT rolling mill & auxiliaries. at HEHAL as the "Second Party" may require upto 0.51 (Zero point Five One) MGD at the point in the Damodar Valley indicated in the said plan and Drawing annexed hereto and in the manner hereinafter mentioned provided the "Second Party" desiring to increase or decrease the quantity of water to be extracted as permitted aforesaid the "First Party" may require the "Second Party" to give the "First Party" THREE(3) MONTHS' notice in writing and approach DVRRC stating the quantity of water required and the "First Party" after receipt of approval of DVRRC will permit the additional drawal of water depending on the condition prevailing at that time provided further that failure on the part of 'the First Party' will not be construed as breach of this Agreement, the sourcing point and allocation of water by DVRRC is function-specific. The allocation shall, in no way, be utilized /misused by 'the Second Party' by sale of water to any other consumer or its sister concern (or any agency on its behalf) for any purpose whatsoever. in the event of any such act, the same will be construed as breach of the terms and conditions of this agreement on the part of 'the Second Party' as specified in clause-17

Chinnmastika Cement & Ispat Pvi. Ltd.

Authorised Signatory

Md. Ome.

Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithare

01. (b) PERMISSION:

(i) The "First Party" who is seized and possessed of and is otherwise well and sufficiently entitled to the plots of land measuring Nil of DVC land, more particularly described in the drawing hereto annexed, hereby grants to the "Second Party" the right to use/build at his own cost, the intake works comprising the pump house supporting structures and approaches and also lay down pipes and other works on the above mentioned piece and parcel of land.

(ii) These structures and pumping installations shall be the property of the "Second party" and shall be maintained by them.

(iii) The "Second Party" shall apply to the "First Party" for extension of the license-period of the temporarily allotted piece of land for permissive possession/occupation for the specific use as mentioned hereinabove in Cl. 01.(b).(i) before expiry of every license-period/term of 11 (eleven) months as per the subsisting rules & regulations for temporary use/permissive possession/occupation. The "Second Party" hereby agrees to comply with all the existing terms and conditions as may be decided by the Corporation from time to time and agrees to pay the license fee as may be revised time to time without raising any dispute in this regard.

(iv) For the temporary use/occupation of the said Nil of DVC land, the second party shall pay the "First party" a license fee of 0.0 (Nil) @ Rs. 6/- sq.ft. per term of 11 (eleven) months from the date of permissive possession/occupation of the said land is made over to the 'Second Party'. The amount of 0.0 (Nil) for the term is to be paid in advance from the date of occupation of the said land by the 'Second Party'.

The aforesaid license-period and the rate of license fee may be altered and /or revised and/or enhanced as per discretion of 'the FIRST party' and 'the SECOND PARTY' agrees to make the payments as per the revised rate as and when made applicable.

(v) The "Second Party" shall not be entitled to transfer or let out the said land to others without the consent of the "First Party".

(vi) The "First Party" shall not put up any structure of its own on the aforesaid piece of land without the consent of the "Second Party" which shall not be unnecessarily withheld.

(vii) On the termination of the tenure of the temporary use and occupation period, the "Second Party" shall quit, vacate and deliver peaceful possession of the said land by removing the intake works built thereon and restoring it to its original condition at his own cost.

(viii) Neatness and cleanliness of the area occupied should be observed by the "Second Party"

02. APPROVAL OF PLAN & DRAWING INSPECTION:

The installation of the "Second Party" required for extraction of water at the point on the DVC Canal of DVC indicated in the said plan and Drawing shall be duly approved by the "First Party" before erection provided the "First Party" or its representatives duly authorized in that behalf shall, from time to time, and at all times be entitled to enter such installations of the "Second Party" for inspection.

Maa Chinomastika Cement & logat Pvt. Ltd.

Md. Ome

Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithor?

Authorised Signatory

03. (a) EXCESS DRAWAL :

No drawal in excess of the water, as permitted shall be made by "the second party" without obtaining the specific prior written permission/approval of DVRRC and subject to such terms and conditions as "the First Party" may like to impose. Notwithstanding, whatever is mentioned in this agreement regarding excess drawal, it is hereby agreed and accepted by the second party that, for the quantities of water consumed in excess of the approved monthly drawal and for any other unauthorized drawal of water, sanctioned quantum will be charged @ normal rate plus overdrawal/unauthorized drawal in excess of sanctioned drawal on monthly basis will be charged @ 2 (Two) times the normal rate.

(b) LESS DRAWAL:

The less drawal of water by 10% or more of the agreement quantity during any 5 (five) consecutive years will automatically call for revision of the agreement quantity. The revised agreement quantity will be reduced to average of preceding 5 yrs' actual drawal, without making any further reference to the consumer incorporating the actual average drawal. However, the consumer may opt to apply to DVRRC for increase the quantity as per provision under Clause -1(a) hereinabove.

04. MODE OF MEASUREMENT & METERS :

For the purpose of measurement of the quantity of water extracted, the "Second Party" shall under this Agreement, with the prior Approval of the First Party, install at such points as may be indicated by 'the First Party', as many meters or as equal to the different type or types of uses of water so as to register the quantity of water for the purpose of determining the water drawal pattern (excess/less drawal) of the Second Party in such units of measurement as may be adopted by "the First Party"

from time to time provided that for the purpose of checking the accuracy of the meter/meters installed by "the Second Party", "the First Party" may install check meters or other mutually agreed upon check measures and "the Second Party" shall provide all facilities such as log book etc. required by "the First Party" for such installation or such check.

It shall be responsibility of the 'Second Party' to repair/rectify/replacement of meter/meters within a period of 30 days from the date of detection of the fault by either party. And that 'the second party' has to submit a report certified by the representative of the first party every year regarding their compliance with proper and satisfactory functioning of meter with proper logging of meter readings which will be given due importance during periodic review of water utilization by DVRRC. Non-compliance of above may tantamount to cancellation of water allotment.

The reading of the meters referred to above shall be jointly taken by the accredited representative of the consumer and Corporation on/or as near as practicable to the last day of each English calendar month or as decided by the corporation and the reading so taken shall be binding, final and conclusive between the consumer and the Corporation as to the quantity of water drawal by the consumer , provided that in the event of any meter being found defective and the quantity of drawal of water during the period when the meter was defective shall be determined, unless otherwise mutually agreed as detailed in clause – 6 & 10 here-in-under.

a Chinnmastika Cement & Ispail Pro. Ltd.

Md. One

Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithor

Authorised Signatory

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05. SEALING OF METERS :

All meters referred to in the above mentioned Clause - 04 excepting the ones with automatic recorder on charts if any, shall be properly sealed on behalf of both the parties hereto and shall not be interfered with by either party except in the presence of the other party or its representatives duly authorized in that behalf.

06. METER READING, INSPECTION & BASIS OF PAYMENT :

The Control Valve House housing the meter/meters of 'the Second Party' shall remain in the custody of 'the second Party' and 'the First Party' through its representative duly authorized in that behalf shall at all times be entitled to enter the said Control Valve House and inspect the meter/meters. The meter reading shall be entered up daily at 9.00 hours in a register by the second Party or its representatives duly authorized in that behalf. The readings may be checked and attested by 'the First Party' or its representative duly authorized in that behalf, at convenient intervals

Provided that where it is not possible to record the quantity of water extracted for a particular use directly owing to the absence of a meter directly recording such quantity, the quantity extracted for such use shall be determined by taking the difference between the quantity recorded in the main meter, recording the total quantity extracted for all uses under this Agreement, and the quantity recorded for the other uses for which there may be direct meter/meters.

Provided further that if this meter/meters installed by 'the second party' for recording the quantity of water is/are out of order, the quantity of water extracted may be assessed by taking the average of the quantity extracted during the preceding 3 (three) months as per the reading of the meter/meters, provided further that nothing as aforesaid shall prevent the respective parties from arriving at a mutual settlement as regard the quantity of water extracted during the above period for the purpose of ascertaining excess/less drawal by the second party.

The basis of payment shall be the quantity of water extracted in a month. In other words, bills shall be raised monthly or quarterly or as decided by the corporation, based on the extracted quantity.

07. QUANTITY OF WATER CONSUMED OR EXTRACTED :

The Registers of meter reading referred to in the above mentioned Clause- 06 or the assessed quantity of water mutually agreed upon by and between both the parties hereto or the average of the quantity of water extracted during the three months as aforesaid or computed by taking the difference between the direct recording and main meter shall be the prima facie evidence of the quantity of water extracted by 'the second Party'.

08. PROPRIETARY RIGHT OF METERS AND UPKEEPMENT:

Meters as mentioned in the above mentioned Clause -04 shall be the property of 'the Second Party' and 'the Second Party' shall be liable for the upkeepment of the meter and for carrying out test once a year or more to the satisfaction of the First Party about the accuracy of such meter/meters.

a Chinomastika Cement & Frant Part Ltd.

Md. Oms.

Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithon

Authorised Signatory

09. ACCURACY OF METERS :

In the event of any dispute or difference between 'the First Party' and the Second Party as to the sufficiency or accuracy or state of repair or condition of the said meter or as to the quantity of water extracted through such meter, such difference or dispute shall be referred to and determined by an Engineer to be appointed by both the parties hereto.

10. BASIS OF ASSESSMENT IN ABSENCE OF METER :

(a) It is accepted and agreed by the 'Second Party' that the total quantity of consumption of water for the month shall be computed by the first party on the basis of allocation of water by DVRRC and the bills shall be raised on such quantity as referred to in Schedule-I & II. However, the Second Party is required to install and commission the meter(s) up to the satisfaction of the First Party for ascertaining excess/less drawal as referred to in clause 3.(a) & 3.(b) hereinabove.

(b) If at any time the meters installed for measurement of water extracted shall at any time, cease to register correctly or be removed for repair, calibration etc., then for the period until the said meters shall have been repaired replaced or otherwise adjusted as to register the quantity of water passing through it correctly, the quantity shall be computed as per proviso of clause 06 hereinabove. The First Party, however, shall be entitled to charge and 'the Second Party' shall be liable to pay for such quantity of water as mentioned in Schedule-II and the bills shall be continued to be raised by first party based on the **extracted** quantity as mentioned hereinabove.

Notwithstanding the bills shall be raised as per provisions contained in preceding cl. 10.(a). The Second Party shall make every Endeavour to get the meter repaired and installed to the satisfaction of the First Party within a period of 1(one) months.

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11. BILLS & PAYMENTS:

(a) Bills & Tariff:

The price for supply of water shall be charged to the 'Second Party' in accordance with Schedule-I & the First Party's 'Schedule of Rates' as given in Schedule-II and other conditions in force from time to time, provided that any levy such as any Surcharge, Sales Tax, Octroi or any another amount by whatever other name called known or made by the Corporation, the state Government or any other competent authorities on quantity of water allocated to the 'the second Party' under this agreement, shall be paid by 'the second Party'.

(b) Security Deposit: Applicable

The First Party may require the Second Party to deposit a Security Amount Rs. 11,26,772/- (Rs. Eleven Lakh Twenty Six Thousand Seven Hundred Seventy Two Only) equivalent to water charges for three calendar months, considering quantity allocated in 0.51 (Zero point Five One) MGD specified in Clause- 1(a) and given in the schedule –I annexed hereto and or as modified as per clause-13 here-inunder and as per the prevailing water rate mentioned in schedule of rates in Schedule-II. The Second Party shall have to pay altered security amount if the quantity of allocation is changed by DVRRC as per the terms of this agreement and as and when the water rates are revised and notified to the second party from time to time during the tenure of this agreement. In the event of termination of this agreement such security deposit shall be refunded after adjustment of dues, if any, to the Second Party without any interest thereon.

Maa Chinnmastika Cement & lopat dvi. Ltd.

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Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithon

(c) Periodicity of Billing:

Bills will be raised to the Second Party monthly/quarterly based on actual drawal quantity. It will be the responsibility of second party to make the aforesaid payment within the due date without raising any dispute in this regard.

(d) Mode of payment:

The 'second party' shall pay the bill amount to the first party's office at Kolkata by RTGS/Cheque/Demand Draft drawn on Kolkata Branch of any Nationalized Bank, payable to Chief Accounts Officer, DVC, Kolkata within within 30 days from the date of issue of the bill. The license fee, however, is to be paid by the second party as per terms mentioned in Clause- 1 (b).

(e) Provisional Billing for disputed bills:

In the case of any disputed bill(s) and or non-receipt/delayed receipt of bill, the second party shall collect the duplicate bill from the office of first party and make the payment immediately. However Delay Payment Surcharge, if applicable, as mentioned here-in-under in clause 11.(f) shall have to be borne by the second party. In case of disputed bills, the second party shall continue to pay full amount as per the bill raised by the first party. The necessary adjustment shall be done by the first party on resolution of dispute and/or differences.

(f) Delay Payment Surcharge:

If 'the second party' fails to make the payment of any bill amount within the due date, the second party shall pay the surcharge of 2.0 % per month on the amount of the bill from the due date of payment to the date of receipt of such amount in first party's office at Kolkata/ in Corporation's Account which shall be treated as date of payment. The rate of Delay Payment Surcharge is however liable to revision from such date as the Corporation may decide with prior notice of one month in writing to the consumer.

(g) Default in payment:

In the event any bill remaining unpaid for 60 days from the date of issue of the bill, the first party shall give the second party **7(Seven)** days' clear notice in writing of its intention to discontinue the supply of water and on the expiry of such period if the payment has not been received, 'the first party' may forthwith discontinue supply of water to the second party till the period the default continues. Such discontinuance of supply shall not be deemed as breach on the part of the Corporation to comply with any of the terms of this Agreement and shall not relieve the consumer of its obligations and liabilities under the Agreement.

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Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithon

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(h) Resolution of Dispute on Bill Amount:

In the event of any dispute on the amount of the bill the consumer shall submit the in details indicating the reason/reasons for such dispute and the aforesaid dispute/disputes normally shall be resolved by mutual discussion and/or mutual exchange of written documents between the consumer and the Corporation through authorized representative within **30 (thirty) days** from the date of receipt of such reference made by the second party to 'the First Party'.

12. MODE OF SUPPLY UNDER NORMAL & ABNORMAL CONDITION:

Save as provided herein 0.51 (Zero point Five One) MGD which, however, need not be continuous, throughout 24 hours, shall be available to 'the Second Party' provided that in case of draught or other unforeseen circumstances, force majeure or any other cause over which the First Party has no control, the First Party shall not be responsible for any diminution or discontinuance of supply on such occasions, but it shall restore the normal conditions of supply as soon as it reasonably can be done to the extent possible.

"The First Party" shall not be considered to be in default or in breach in supplying agreed quantity of raw water due to causes beyond the control of the "The First Party" such as acts of God, Natural Calamities, Civil Wars, Fire, Draught, Riot and acts of unsurpassed power, etc.

13. VALIDITY PERIOD OF QUANTUM OF WATER ALLOCATION:

Notwithstanding whatever is stated herein above, the allocated quantum of water for drawal by 'the Second Party' i.e. initial allocation of quantity (in MGD/Cusec) by DVC/DVRRC shall remain valid for INITIAL AGREEMENT period of **5 (five)** years.

In case the average drawal by the second party during the initial agreement period of five years is <u>not</u> <u>below 90%</u> of allocated quantity, then the allocated quantity as specified in Clause- 1(a) shall be treated as the 'allocated quantum' of water for drawal by 'the second party' during the forthcoming period provided that the average drawal during last consecutive **5** (five) years is <u>not less by more</u> <u>than 10%</u> of allocated quantity at the time of review by DVRRC.

In case the drawal is found <u>less by more than 10%</u>, the first party may reduce the quantum of allocation accordingly based on the average drawal. However, the second party shall have the liberty to apply for increasing the **re-allocated quantity** as per provision of Clause- 1(a). Any change in the allocated quantity after review by DVRRC Shall deem to replace the quantity of drawal specified in Clause- 1(a) and Schedule- I annexed hereto.

Fresh application for re-allotment of the earlier quantity of water for drawal by the second party, shall be required to be submitted by 'the Second Party' **twelve(12)** months prior to expiry of the initial agreement block of 5(five) years.

If the fresh application as above, is not submitted by 'the second party' in due time to the review committee of DVRRC, 'The first party' shall have the right to reduce ex-parte the re-allocation of water as decided by the committee as deemed fit for equitable distribution taking into consideration the average drawal by the second party during the preceding 5(five) years.

'The second party' hereby accepts and agrees to the aforesaid re-allocation of water without any dispute and the bills shall be raised on the basis of the **drawal quantity** in MGD.

Commastika Cement & Isc. - Pvt. Ltd.

Md. One.

Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithon.

Authorised Signatory

14. RULES & REGULATION:

'The Second Party' agrees to conform to and abide by all rules and regulations made by the First Party including guidelines for water allocation set by DVRRC now in force and/or which may from time to time be made by the First Party consistent with this agreement relating to the extraction of water from the First Party's sources within the statutory limit of the said Act.

'The second party' shall ensure the optimal use of allotted quantum for the specific purpose and surrender the wasteful usage from the allotted quota. 'The second party' shall take all cares to avoid any untoward hydraulic conditions and undesirable changes in the river/supply channel.

'The second party' shall also ensure that the minimum flow in the river channel required for ecological balance is not interfered with. The Second Party shall take care that the intake structure and drawl of water, under no circumstance be detrimental to the safety and operation procedures of adjoining intakes/reservoir bridges both upstream & downstream of the intake point and also that the proposed intake is strong enough to be able to withstand floods in the river.

Notwithstanding whatever is stated in Clause-13 above, the review committee for allocation of water shall have prerogative to review periodically to reflect and incorporate the changes which take place in the realm of Water Resource Management.

"The Second Party" will ensure that the effluent water discharging out of the plant/industry will conform to the latest rules/bye laws/ regulations/prescribed water quality parameters by pollution control board of respective State Governments and/or Central Government.

Notwithstanding that the Corporation may not have acted on some previous breach, defaults or event of like nature on the part of the second party, it shall be lawful for the Corporation to enforce the terms and conditions of these presents in the event of a subsequent breach, default or event of like nature in all matters related to withdrawal of raw water by 'the Second Party'.

Any waiver by 'the First Party' of any breach of the terms and conditions of this agreement by the Second Party shall not constitute waiver of any subsequent breach of any other terms or conditions of this agreement.

15. DISPUTE OR DIFFERENCE & ARBITRATION:

Any dispute(s) or difference(s) arising out of or in connection with the agreement at any time between the 'First Party' and the 'Second Party' shall to the extent possible be settled amicably between the parties.

In the event of any dispute(s) or difference(s) whatsoever arising under the agreement or in connection therewith including any question relating to existence, meaning and interpretation of the agreement or any alleged breach thereof, the same shall be referred to the Secretary/CEO of Damodar Valley Corporation, Kolkata-700 054, to nominate Sole Arbitrator for settlement of disputes.

The Arbitration shall be conducted in accordance with the provisions of the Arbitration and Conciliation Act, 1996 or any statutory modification thereof or for the time being in force or the latest. The decision/judgment of the Sole Arbitrator shall be final and binding on both the parties. The cost of Arbitration shall equally be borne by both the parties. The venue of Arbitration shall be at Kolkata.

However, in case the 'Second Party' is a Central Public Sector Enterprise/Govt. Department, the dispute arising between the parties shall be settled through **Permanent Arbitration Machinery (PAM)** of the Department of Public Enterprise, Govt. of India as per prevailing rules.



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Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithon

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All suits arising out of dispute(s) or difference(s) between the 'First Party' and the 'Second Party' are subject to jurisdiction of Court in the City of Kolkata.

16. TENNURE OF AGREEMENT OR VALIDITY :

This agreement shall subject as hereinbefore provided be and remain in force for a period of 5 (five) years initially from the date of commencement of supply under this Agreement and thereafter shall continue uninterruptedly under the existing terms and conditions until determined by either party after the expiration of the fifth or any subsequent year on giving 3 (Three) months' prior notice in writing of such intention and at the expiration of such notice this Agreement shall absolutely cease and determine but without prejudice to the rights and remedies, if any, of either party which may have accrued or arisen hereunder in the meantime and provided that the Second Party shall on giving the First Party 3 (three) months' prior notice in writing of such intention be at liberty at any time after the expiration of the fifth or any subsequent year to terminate this Agreement by making payment of the charges equal to water charges for one year as per Schedule of Rates (Annexed as Schedule-II) in force at that time.

17. TERMINATION:

If 'the 'Second Party' commits any breach of the terms and conditions of this agreement or if there is any default on the part of 'the second Party', 'the First party' will be at liberty to terminate this agreement upon one months' notice to 'the second party' without prejudice to the rights and remedies, if any, which may have accrued or arisen thereunder.

Maa Chinomastika Cement & Ispat Pvt. Ltd.

Authorised Signatory

Md. Oms

Executive Engineer (C) Water, Tariff Cell MRO'S Office, DVC, Maithon

IN WITNESS WHEREOF THE PARTIES TO THESE PRESENTS HAVE HERE UNTO PUT THEIR REPECTIVE HANDS AND SEALS EACH THE DAY AND YEAR FIRST ABOVE WRITTEN.

The Agreement along with Schedule of rates would come into effect on and from the date of commencement of water supply.

12106/19

SIGNED, SEALED AND DELIVERED FOR AND ON BEHALF OF DAMODAR VALLEY CORPORATION

मुख्य अभियन्ता (सिविल) दा०घा०नि०, मैथन डैम, धनबाद Chief Engineer (Civil) D.V.C., Maithon Dam, Dhanbad

WITNESS S.K. MAJI DCELOWR

Md. OWN (MD-OMAIR). 2.

(Name & Address)

1.

Executive Engineer (Q) Water, Tariff Cell MRC'S Office, DVC, Maithon

SIGNED AND ADDENNY ERFP PVI. Ltd. FOR AND ON BEHALF OF MAA CHHINAMASTIKA CEMENT ISPAT PVT. LTD.

> Registered Office: Village-Hehal, Post-Barkakana, Dist.-Ramgarh, Jharkhand, Pin.- 829103.

WITNESS

Ashok dal 1

2 (Name & Address)

21.06.19 27 9414 21.06.19

SCHEDULE- I

[Referred to in Clause-1(a)]

[N.B.: The quantity of raw water allocation as revised by DVRRC from time to time as per the proviso of the agreement shall from the integral part of this agreement]

SCHEDULE- II

[Referred to in Clause-11] SCHEDULE OF RATES

(Effective from 1st October 2012)

FOR

INDUSTRIAL WATER SUPPLY

TIERS (Based on allocation by DVRRC)

	T-1	T-II	T-III	T-IV
Source Of Drawal	(Up to 5 MGD)	(5+ to 10 MGD)	(10+ to 20 MGD)	(Above 20 MGD)
	Rate per KL	Rate per KL	Rate per KL	Rate per KL
Reservoirs /Rivers	Rs. 5.40	Rs. 5.50	Rs. 5.60	Rs. 5.70
Canals / Ponds	Rs. 5.95	Rs. 6.05	Rs. 6.15	Rs. 6.25

<u>Note:</u> 1) The Water Supply Bills shall be raised on the basis of actual drawal quantity as for all the consumers with the above tariff.

2) An incentive of 20% on the monthly billed amount will be allowed to those Industries who have taken appropriate measures for 'Zero Effluent Discharge". The said incentive will be applicable only if the payments are made within due date and on production of requisite certificate from State Pollution Control Authority.

N.B. : Revised rate will be applicable as and when notified by the Corporation.



1

For and on behalf of

MAA CHHINAMASTIKA CEMENT ISPAT PVT. LTD.

Registered Office: Village-Hehal, Post-Barkakana, Dist.- Ramgarh, Jharkhand, Pin.- 829103.

Maa Chinnmastika Cement & How How How

CHIEF ENGINEER

For झुन्न**उकीमचल (सिर्मि**ल) दाञ्चा**नीन, मैथन डैम, घ** C**Fiel Engineer (Civi** DAMODAR VALE, Maithon Dam, Dratton

Kolkata-700054

Authorised Signatory

Performa of information to be submitted by the company

DETAILS OF THE COMPANY

A. DETAILS OF APPLICANT:

01.Name in Capital Letters	SRI PARASHURAM SINGH
02 Designation	DIRECTOR
03 Relationship with Intending Consumer	DIRECTOR OF THE COMPANY
04.Complete Postal Address	Village-Hehal, Post-Barkakana, Dist Ramgarh, Jharkhand, Pin 829103.
05.Telephone No.	06553-226846
06.FAX No.	06553-226845
07.E.Mail Address	cementispat@rediffmail.com

DETAILS OF THE WATER CONSUMER:

1

В.

Details of Registered Office:

Registered Office	Postal Address:	Village-Hehal, Post-Barkakana, Dist Ramgarh, Jharkhand, Pin 829103.
	Telephone No. :	06553-226846
	FAX No. :	06553-226845
	E.Mail Address :	cementispat@rediffmail.com

-	
٠,	
~	

Details of Contact Person:

NAME:	SRI PARASHURAM SINGH			
Contact Person	Postal Address:	Near P.N. Bank, Main Road, Ramgarh Cantt., Dist Ramgarh, Jharkhand, Pin 829122.		
	Telephone No. :	06553-226846		
	FAX No. :	06553-226845		
	E.Mail Address :	cementispat@rediffmail.com		

a Chinnmastika Cement & Ispat Pvt. Ltd.

Authorised Signatory

Complete Billing Address:

	Postal Address:	Village-Hehal, Post-Barkakana, Dist Ramgarh, Jharkhand, Pin'829103.
Billing Address	Telephone No. :	06553-226846
-	FAX No. :	06553-226845
	E.Mail Address :	cementispat@rediffmail.com

C.

3

DETAILS OF PROJECT/UNIT/PUMP LOCATION ETC.:

01. Name of the Village/Place	e HEHAL	
02. Plot no.	1	
03. Dag No.	86	
04. Mouza Name & No.	HESLA, Sheet No 1	
05. J.L. No.	122 (Plot No.)	
06. Police Station Name & No.	Ramgarh, Thana no 138	
07. Name of Post Office with PIN	Barkakana, PIN- 829103	
08. District	RAMGARH	
09. Postal Address of the Plant/ Unit site	Village-Hehal, Post-Barkakana, Dist Ramgarh, Jharkhand, Pin 829103.	
10. Point of Water Withdrawal/	Latitude 23 ⁰ 38' 35.55 "N & Longitude 85 ⁰ 27 '40.47"E on left Bank of the River	
Telephone No.	06553-226846	
FAX No.	06553-226845	
E.Mail Address	cementispat@grediffmail.com	
11. Location of Water Treatment Plant	 (a) Water treatment plant proposed to be located near water reservoir inside plant permises. (b) From intake well (near Damodar river), water shall be brought to plant water reservoir, then to water treatment plant for further treatment as per requirement of plant. 	

Maa Chimmastika Cemeda (* 1997) vit vite

Authorised Signatory

Page 14 of 16

12. Station	Location of Pumping	Pump house and MCC room will be located on the left bank of river above H.F.L.
13. nstalle	Number of pumps	Two (02) (1 W + 1 S)
14.	Capacity of pumps	51.23 LPS (0.0512 m3/s) of Head - 24 m
15. meter	Location of water	Between pump and rising main.
16. point	Location of Intake	Nearly 3.5 Km from MCCIPL plant in village Hesla.
17 withdr (appro	Quantum of water rawal in MGD pved by DVRRC)	0.51 (Zero point Five One) MGD
18. Comr withdi	Date of nencement of water rawal from pumping n	01 January 2011

DETAILS OF RAW WATER USAGE: D.

(Attach Separate sneet, if necessary, giving details):

(1) Industrial Uses

Manoj Kumar

(2) Coal based sponge Iron plant 14 (3) Mini steel plant consisting of power plant, Steel melting shop & TMT rolling mill Signature with full name of person

signing the Agreement & Stamp/ Seai of Company

Maa Chinnmastika Cement & Ispat Pvt. Ltd.

Authorised Signatory



DAMODAR VALLEY CORPORATION

P.O-MAITHON DAM,

Tel No. (06540) 279402/279683/279445; Fax No. 06540-274313

ANNEXURES

ENCLOSURES FORMING THE PART OF THE AGREEMENT:-

Annexure (1) to (4) mentioned below and annexed hereto shall form the integral part of this Agreement:-

(1) ANNEXURE-'A'	Schedule -I & Schedule -II
(2) ANNEXURE-'B'	Detail of the Company
(3) ANNEXURE-'C'	MD/DVRR/WA-6(PART - VIII/MAA CHHINAMASTIKA / 2019/609- 14, dated 06.03.2019 of Member Secretary, DVRRC, CWC, Maithon
(4) ANNEXURE-'D'	MRO/Tariff Cell/144 dated 18.03.2019 & MRO/Tariff Cell/846 dated 11.06.2019 of Dy. Chief Engineer (civil), Water Resources, DVC, Maithon

For and on behalf of MAA CHHINAMASTIKA CEMENT ISPAT PVT. LTD.

Registered Office: Village-Hehal, Post-Barkakana, Dist.- Ramgarh, Jharkhand, Pin.- 829103. 101 110 Mag Linn

Authorised Signatory

CHIEF ENGINEER Forम्ब्रम्सिअस्तिम्भिक्ति दा॰घा॰नि॰, मैथन डैम, धनः Chief Engineer (Civil) DAMODAR VALLEY COR PORATION

Kolkata-700054


JHARKHAND BIJLI VITRAN NIGAM LIMITED (CIN No. U40108JH2013SGC001702) ELECTRIC SUPPLY AREA, HAZARIBAG

IULU PARK, HAZARIBAG, PIN - 825301

E-mail id:- general.manager12@gmail.com, Phone :- 06546-226949

Letter No.____/HESA

Dated

M/s Maa Chhinnmastika Cement Pvt. Ltd. Con. No.-BKL8320 Dir.- Sri Santosh Kumar Gupta, S/o Late Mohan Prasad Gupta, At.- Gola Road, Ramgarh, P.O.- Ramgarh P.S.+ Distt.- Ramgarh e-mail- cementispat@rediffmail.com

Sub:-

To,

E-MAIL

Enhancement of load from 950 KVA (HTS/ 11KV) to 6000 KVA load 33 KV supply under HTSS tariff to M/S Maa Chhinnmastika Cement Pvt. Ltd Con. No.-BKL8320 Dir.- Sri Santosh Kumar Gupta S/o Late Mohan Prasad Gupta At.- Gola Road, Ramgarh, P.O.- Ramgarh P.S.+ Distt.- Ramgarh bearing connection no -BKL-8320

Ref:-

Electrical Superintending Engineer, Electric Supply Circle, Ramgarh Letter no. 651dt. 11.04.2022

Sir,

Based upon your application and application fee & processing fee of Rs. 10500/vide M.R. No. 918371 dated 09.03.2022, the documents, and the feasibility report submitted by the Electrical Superintending Engineer, Electric Supply Circle, Ramgarh vide letter under reference, the undersigned is pleased to accord sanction of demand of 6000 KVA i.e. enhancement of load from 950 KVA to 6000 KVA on 33KV supply under H.T.S.S Tariff to your works at M/S Maa Chhinnmastika Cement Pvt. Ltd Con. No.-BKL8320 Dir.- Sri Santosh Kumar Gupta, S/o Late Mohan Prasad Gupta, At.- Gola Road, Ramgarh, P.O.- Ramgarh P.S.+ Distt.-Ramgarh with the terms and condition as enumerated here under :-

- The security amount as calculated and demanded by the Electrical Superintending Engineer, Electric Supply Circle, Ramgarh from 950 KVA to 6000 KVA load on 33 KV supply under HTSS tariff will have to be deposited in the office of the A.E.E., Electric Supply Sub-Division, Bhurkunda on any working day before execution of the agreement (Mode of payment of security money mentioned at Sl. No. 09 a & b).
- 2. The cost of 33 KV line if required will be borne by your firm.
- 3. Your firm will have to execute fresh agreement within one month in the prescribed form of the Nigam in the office of the Electrical Superintending Engineer, Electric Supply Circle, Ramgarh on any working day after deposit of security amount of Rs.6,46,80,000/- (Rupees Six Crore Forty-six Lakh Eighty Thousand Only). Already deposited security for 950 KVA may be deducted in this amount subject to verification/ submission of original security receipt of 950 KVA.
- 4. Your firm will have to provide meter room near the main gate, if it is not there.
- 5. A Suitable metering arrangement for installation of CTPT units etc shall have to be made by your firm.
- 6. A suitable check meter will be installed outside of your premises / at sending end.
- 7. The overhead line through naked wire will terminate about 50 meter away from the boundary wall. And from the terminating point to meter, power will be supplied only by armored cable of appropriate rating.
- 8. Your firm shall have to procure Power transformer with ISI mark for installation in your premises. The total capacity of the power transformer shall not exceed 150% of the sanctioned load. If the capacity of the transformer at any time is found more than 150% of the sanctioned load, action may be taken as per Nigam's norms.

9. Mode of Payment (As per JSERC Regulation 2015, Clause - 8.2.19 & 8.2.20).

- a. The amount payable towards security deposit shall be in the form of Bank Guarantee (BG) or Demand Draft (DD) drawn in favour of licensee. Demand Draft shall be payable at any branch of a scheduled commercial bank that is a member of the clearing house for the area where the concerned sub-division Officers is located.
 - b. The consumer whose total amount of security deposit exceeds Rs. 10 Lacs may, at his option, furnish irrevocable Bank Guarantee from a nationalized or schedule commercial Bank initially valid for a period of two years. It shall be responsibility of the consumer tokeep the Bank Guarantee valid at all times and to renew the Bank Guarantee at least two months
- 10. Your firm will have to install VCB with over current & earth fault relay of appropriate rating as directed by local officers of JBVNL.
- 11. The meter will be installed near the main gate of the premises inside the meter room (size10"x10"x12") concrete roof without any hole or window in any wall with compact gate of single sheet having sheet thickness 2.0mm to 3.0mm. So the firm have to construct the same before execution of agreement.
- 12. Your firm shall have to install shunt capacitor of adequate capacity of ISI mark so as to maintain the power factor at minimum 0.85.
- 13. Your firm shall have to obtain and submit statutory clearance from the Electrical Inspector, Govt. of Jharkhand, Ranchi in respect of your electrical installation and electrical equipments for which your firm shall have to apply before electrical inspector Govt. of Jharkhand, Ranchi
- 14. Your firm shall have to deposit all outstanding dues, if any, before execution of the
- 15. Your firm shall have to abide by Nigam's tariff as applicable from time to time.
- 16. Your firm shall have to submit a copy of each document with invoice and test report of your
- equipments like power transformer and protective devices before execution of the agreement.
- 17. Further conditions, if so required, will be communicated to your firm. 18. If the security amount is not deposited within one month from the date of the issue of the letter, the load sanctioned will be treated automatically cancelled.
- 19. Instructions as contained in letter no. 01 dated 03.01.2000 of the Secretary BSEB, Patna and circular no. 4 dated 03.04.2000 of the BSEB as communicated vide Secretary, JSEB, Ranchi letter no. 5188 dated 28.09.05 will have to be followed regarding energisation and

Dawyert

Please acknowledge the receipt of this letter.

Yours faithfully,

(Rakesh Pras General Manager-Cum-Chiel Engineer

G:\C&R\Load Sanction & Ors\28.04.22\Chinmastika Cement.docx.

MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

Registered Office & Works: At- Hehal, Post - Barkakana - 829103, Dist.- Ramgarh (Jharkhand) CIN:U26941JH2004PTC010665 ramgarh jh@rediffmail.com

MCCIPL/79/ 2020-21 To, Central Ground Water Authority (CGWA), Jamnagar House, 18/11, Man Singh Road Area, New Delhi - 110001.

Sub: - Regarding Installation & Commissioning of Telemetry Flow Meter and piezometer as per the Central Ground Water Authority (CGWA) NOC condition no – 1 & 3.

Ref: - CGWA NOC No. - CGWA/NOC/IND/ORIG/2020/9638, dated - 23/12/2020.

Dear Sir,

Kindly refer to the above subject, Our CGWA **NOC No. - CGWA/NOC/IND/ORIG/2020/9638, dated – 23/12/2020** for withdrawal of ground water 12 m3/day. We have done installation and commissioning of telemetry Flow Meter at our Bore well & piezometer (photographs are enclosed for your kind reference), as per the condition no. - 1 & 3 of NOC CGWA and we are uploading Flow meter data in web portal. Kindly find the below login details to view data report in web portal. Screenshot attached for your reference.

- URL http://www.vepolink.com/
- Login id jam.env2018@gmail.com
- password MCCIPL@123

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Thanking you.

Yours faithfully For MAA CHHINNMASTIKA CEMENT & ISPAT PVT LTD.

Smotosh Keimas Custa DIRECTOR

Encl.:- As above.

11/02/2021

Maa Chhinnmastika Cement & Ispat Pvt Ltd

Digital Water Flow Meter



Maa Chhinnmastika Cement & Ispat pvt Ltd

<u>Piezometer</u>







M/S M.L. CONSULTANCY ADDRESS: - WARD NO :32, RAM NAGARI, MOTI NAGAR, BALAGHAT (M.P.) Email: mlconsultency@gmail.com

Mobile: 8839929248, 9691835970

Ref No.: 101/Jabalpur

Date - 29/07/2022

RAIN WATER HARVESTING COMPLETION CERTIFICATE

This is Certify that I have installed rain water harvesting system at premises of M/S MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED, VILLAGE-HEHAL, POST-BARKANAKA, DISTRICT-RAMGARH, STATE-JHARKHAND, PINCODE-829103, Through 03 no. of recharge well (5feet Dia×8feet Depth) from those recharge system they have saved Approx. Per structure 25830 liter/ hour of rain water. Now the system is working properly.

Necessary Precautions-

- First two and three Flushes of rain water are not for se of recharging. It mustbe flushed out.
- This system works in Rainy Season and He will also have fresh water from industries.
- The System is designed For Purely Rain Water Harvesting. Please ensure that Run-off Water is Purely Rain Water/Fresh Water only & Contaminated free.
- Save Water Save Life.

(Regd. Hydro Geologist Jabalpur zone) Regd. No.609/2022 Mobile - 8839929248

COMPLETION REPORT

CONSTRUCTION OF GROUND WATER RECHARGE (ARTIFICIAL RECHARGE) WELL At MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

WORK DONE REPORT WITH PHOTOGRAPHS

Prepared By

à

M/S M.L. CONSULTANCY

CSEB ROAD, RAMNAGAR BHAWANI NAGAR, RAIPUR CHHATTISGARH PINCODE- 492001 Email: mlconsultancy@gmail.com, Mobile: 7000377676

Submitted to

MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

AT

HEHAL, POST – BARKAKANA – 829103, DIST. – RAMGARH, STATE – JHARKHAND CIN: U26941JH2004PTC010665 Email: ramgarhjh@rediffmail.com



1. INTRODUCTION:

MAA CHINNMASTIKA CEMENT AND PVT LTD was taken over by RC Rungta group in the year 2010. This project is to be set up as a mini-integrated Steel plant including Sponge Iron, Induction furnaces, Re-Rolling mills, Iron Ore Crushing Plant and captive Power Plant in Phases. Right now, the company is running its 90,000 TPA Sponge Iron plant at Village – Hehal, P.O.-Barakanaka, Ramgarh District Jharkhand.

2. OBJECTIVE:

The broad objectives of the study are:

- · To observe Hydro geological conditions and availability of ground water of in the area.
- To work out scope of Rooftop & Storm water harvesting within the premises and suitable rainwater harvesting systems.
- · To study more recharge possibilities in and around the plant.

3. RAIN WATER HARVESTING:

Rain water harvesting is collection and storage of rain water that runs off from roof tops, parks, roads, open grounds, etc. This water runoff can be either stored or recharged into the ground water. A rainwater harvesting systems consists of the following components:

- 1. Catchment from where water is captured and stored or recharged,
- Conveyance system that carries the water harvested from the catchment to the storage/recharge zone,
- 3. First flush that is used to flush out the first spell of rain,
- 4. Filter used to remove pollutants,
- 5. Storage tanks and/or various recharge structures.

3.1 ADVANTAGE:

The benefits of the rainwater harvesting system are listed below.

- Less cost.
- · Helps in reducing the water bill.
- Decreases the demand for water.
- Reduces the need for imported water.
- · Promotes both water and energy conservation.
- Improves the quality and quantity of groundwater.
- Does not require a filtration system for landscape irrigation.
- This technology is relatively simple, easy to install and operate.
- It reduces soil erosion, storm water runoff, flooding, and pollution of surface water with fertilizers, pesticides, metals and other sediments.

• It is an excellent source of water for landscape irrigation with no chemicals, dissolved salts and free from all minerals.

3.2 DISADVANTAGE:

In addition to the great advantages, the rainwater harvesting system has a few disadvantages like unpredictable rainfall, unavailability of the proper storage system, etc.

Listed below are a few more disadvantages of the rainwater harvesting process.

- Regular maintenance is required.
- Requires some technical skills for installation.
- · Limited and no rainfall can limit the supply of rainwater.
- If not installed correctly, it may attract mosquitoes and other waterborne diseases.
- One of the significant drawbacks of the rainwater harvesting system is storage limits.

3.3 METHODS OF RAIN WATER HARVESTING SYSTEM

Rooftop rainwater harvesting – The rooftop becomes the catchments, and the rainwater from the building and houses are collected. The components of the rooftop rainwater harvesting are:

- 1. First, flush.
- 2. Transportation.
- 3. Catchment.
- 4. Filter.



<u>Surface runoff harvesting</u> – It is the system that collects rainwater, which flows away as surface runoff. The runoff rainwater is caught and used to recharge aquifers by adopting appropriate techniques.





3.4 <u>FACTORS AFFECTING THE AMOUNT OF RAIN WATER</u> <u>HARVESTING</u>

- · Catchment features
- Quantum of runoff
- · The capacity of storage tanks

4. GEOLOGY OF RAMGARH:

Alluvium, soil/Boulders, Conglomerate, Older alluvium & Laterite. Lower Gondwana system/ Carbonaceous shale/ Sandstone/ Coal Seam, Chotanagpur Gneiss & Granophyre, Basic & ultrabasic.



5. HYDROGEOLOGY OF RAMGARH:

The district is having varied hydrogeological characteristics due to which ground water potential differs from one region to another. It is underlain by Chotanagpur granite gnciss of pre-Cambrian age in three-fourth of the district.

Aquifer systems Two types of aquifers are found. Weathered aquifer and fractured aquifers. Thickness of weathered aquifers varies from 10-20 m in granite terrain and 30-60m in lateritic terrain. In weathered aquifer ground water occurs in unconfined condition while in fractured aquifer ground water occurs in semi confined to confined condition.

6. CLIMATE & RAINFALL OF RAMGARH:

The area lies in the sub-humid region of Chotanagpur Plateau and enjoys semi-extreme type of climate. The day temperature rises around 40°C during the summers and drops down to around 10°C during the winter.

The average annual rainfall of the district is 1251.2 mm more than 80% of the precipitation is received during the monsoon months.

7. PHOTOGRAPHS OF RAINWATER HARVESTING STRUCTURE CONSTRUCTED ON BUILDING PREMISES

NUMBER OF STRUCTURE - 3 NOS (Size: 5 feet × 8 feet)

Feeling material of recharge well: Stone, Coal, Sand.

Two Structure with Bore well Depth 120 feet & Casing Depth 60 feet and one structure of without Bore well

S. No.	Location	Latitude	Longitude	
1	Near of Piezometer Station	23.620813	85.430525	
2	Near of new water reservoir	23.619372	85.430347	
3	Near of Electric Control Room (SMS Area)	23.625022	85.430626	

Average

coefficients considered for different surfaces as per CGWB norms aregiven below in table:

S. No.	Details	Values
1	Runoff coefficient for roof top	0.85
2	Runoff coefficient for yard & paved area	0.65
3	Runoff coefficient for green belt	0.15
4	Runoff coefficient for open area	0.20

Reference: Manual of Artificial Recharge of Ground Water (CGWB, 2007).



PHOTOGRAPHS

1. Structure: Near of Piezometer Station





2. Structure: Near of new water reservoir



3. Structure: Near of Electric Control Room (SMS Area)



8. CALCULATION OF RECHARFE FOR PER STRUCTURE.

DETAILS OF ARTIFICIAL RECHARGE STRUCTRE & ITS RECHARGE QUANTUM MEASURES

We have implemented total 03 nos. of recharge structure in which all of recharge well is of 5 feet $Dia \times 8$ feet Depth.

QUANTUM OF RAIN WATER RECHARGE THROUGH RECHARGE WELL OF 5 FEET DIA × 8 FEET DEPTH:

1. Volume of water within free Board (Settlement Chamber) = $\pi r^2 h = 4$. 44 Cubic meter

2. Volume of water in Gravel filled part, i.e., Volume of water within the pore spaces of sand, gravel filled part $@45\% = 3.14 \times (0.75)^2 \times 0.5 \times 0.45 = 0.3974$ Cubic meter

3. Volume of water in recharge well through which recharge will be done Intake capacity of recharge well = $20000 \text{ lph} = 20 \text{ m}^3/\text{hour}$

4. Settlement chamber of 1 cubic meter of capacity

Therefore, total volume to be recharge through an individual structure will be = (4. 44+0.3974+20+1) = 25.83 Cubic meter / hour = 25830 liter / hour

Thus, the Rain water recharging well can accommodate 25.83 cubic meter/hour of the Rain water.

9. DECLERATION:

Recharge of ground water table is a gradual process; we cannot suddenly increase the ground Water table after constructing recharge structures, by constructing any type of recharge structure, And we can give our contribution in aquifer recharge. This will help to rejuvenate the depleting Ground water resources. Also help to save the little amount of rain water which used to drain Away from many years. Thus, it is concluded that implementation of RWH: MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED would result in the form of the best approach to deal with present scenario of water scarcity and storing huge quantity of 25830 liters / hour.



<u>ANEXXURE – 10</u>

GREENBELT



Greenbelt Plantation





Plant Premises









lets start thinking about nature for tomorrow

Recognized by JSPCB, Ranchi Accredited by NABL, ISO/IEC 17025:2017

TEST REPORT

Unique Lab Report No. (ULR No.)		TC994822000001204F			
Name of Industry	M/s Maa Chhinnmastika Cement & Ispat Private Limited	Work order No	15043832(Date-19.12.2022)		
Address Vill-Hehal, P.OBarkakana District- Ramgarh, State-Jharkhand		Particular of the Plant	Sponge Iron Plant		
Discipline	Chemical	Group	Atmospheric Pollution		
Date of Sampling	20.12.2022 to 21.12.2022	Sample Collected by	Ranjeet Yadav & Team		
Type of Sample	Suspended Dust and Gases	Sample Condition	Sealed and Preserved		
Sample Details	Ambient Air	Sample Drawn By	Sabz Care Lab		
Sample ID	SCECPL/TR/22/380/AA-331	Report Release Date	23.12.2022		
Period of Analysis	21.12.2022 to 22.12.2022	Plant Status	Operational		

A. GENERAL INFORMATION

Location-1: Near Main Gate (Coordinates- 23°37'15.35"N to 85°25'51.80"E) Location of Sampling: Location-2: North East Side of the Unit (Coordinates- 23°37'8.73"N to 85°25'40.13"E) Location-3: West Side of the Unit (Coordinates- 23°36'59.40"N to 85°25'33.87"E)

Duration of Sampling: 24 hours

B. METEOROLOGICAL INFORMATION

- 1. Average Ambient Temperature (°C) : 18.0 : 48
- 2. Relative Humidity (%)
- 3. Barometric Pressure (mmHg) : 752
- 4. Smell or Odour 5. Weather condition
- : No Remarkable smell : Clear

C. TEST RESULTS

S.N.	PARAMETERS	UNIT	TEST METHOD	RESULTS (Location-1)	RESULTS (Location-2)	RESULTS (Location-3)	Requirements/ Specifications as per CPCB
1.	Particulate Matter as PM _{2.5}	µg/m ³	IS 5182 (Part 24)	46.71	55.86	58.76	60 (µg/m ³)
2.	Particulate Matter as PM ₁₀	µg/m ³	IS 5182 (Part 23)	89.24	96.73	97.51	$100 (\mu g/m^3)$
3.	Sulphur Dioxide as SO ₂	µg/m ³	IS 5182(Part 2)	25.83	23.33	22.50	80 (µg/m ³)
4.	Nitrogen Dioxide as NO ₂	µg/m ³	IS 5182(Part 6)	36.03	39.50	37.42	80 (µg/m ³)

*** END OF REPORT ***

Remarks: The ambient air quality with respect to Particulate matters, SO2 and NO2 are within the prescribed National Ambient Air Quality Standard.

- Test values are reported based on the samples received.
- Samples will be destroyed after 15 days from date of issues of the Test Report subject to nature of preservation. Samples will be preserved as per the standard method.



ISO 9001 : 2015 CERTIFIED COMPANY : OHSAS : 45001 : 2018 CERTIFIED LAB

Registered Office : Aarti Bhawan, Bawan Bighas, PO- Madhupur, Dist-Deoghar-815353 (Jharkhand) Contact: 09334315731, 07563048389, e-mail: scecplmdp@gmail.com

MAA CHHINNMASTIKA CEMENT AND ISPAT PRIVATE LIMITED

Registered Office & Works: At- Hehal, Post - Barkakana - 829103, Dist.- Ramgarh (Jharkhand) CIN:U26941JH2004PTC010665 ramgarh jh@rediffmail.com ramgarh ih@

cementispat@rediffmail.com ramgarh_jh@rediffmail.com

MCCIPL/029/2022-23

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22/06/2022

To, The Member Secretary, Jharkhand State Pollution Control Board, HEC Campus, TA Division Building, Durwa, Ranchi - 834 004. Jharkhand

Sub: Submission of Environmental Statement Report from the period of April 2021 to March 2022 for our Coal based Sponge Iron.

Ref.:- CTO Ref. No. - JSPCB/HO/RNC/CTO-2204067/2018/958, Dated 06/06/18.

Dear Sir,

With reference to the above, we are enclosing herewith the Environmental Statement Report

for the period from April 2021 to March 2022 of our Sponge Iron.

Please find above in order and do the needful.

Thanking you,

Yours faithfully, For MAA CHHINNMASTIKA CEMENT & ISPAT PVT.LTD.

10

Manoj Kumar Manager (Environment)

Encl: As above.

CC to: - The Regional Officer, Regional Office, State Pollution Control Board, Hazaribagh (Jharkhand)

RJ2185285611N IVR:82742185285

Counter No:1,23/06/2022,11:14 To:THE REBIDWAL OFFICER,H BAGH India Post PIN:825301, Hazaribagn HD From:ACICROSCERIA DESTRIES, HARA Wt:25gns Amt:27.00(Cash) (Track on www.indiapost.gov.in) (Dial 18002666868) (Wear Masks, Stay Safe)

ENVIRONMENTAL STATEMENT Maa Chhinnmastika Cement & Ispat Pvt. Ltd. Period from: April 2021 to March 2022

FORM – V PART – A

1.	Name and address of the Owner / Occupier of the Industry operation or process	Maa Chhinnmastika Cement & Ispat Pvt. Ltd. Occupier name – Santosh Kumar Gupta Village – Hehal, P.O – Barkakana, Dist. – Ramgarh, Jharkhand – 829103
2.	Industry Category Primary (S.T.C. Code) Secondary (S.T.C. Code)	Red Category
3.	Production Capacity	Sponge Iron – 300 TPD
4.	Year of Establishment	02.06.2004
5.	Date of the last Environmental Statement Submitted	22/09/2021

PART - B

WATER AND RAW MATERIAL CONSUMPTION

(I)	Water consumption in m3/day:		
	Process & Cooling	:	174.92 m3/day
	Domestic	:	5.41 m3/day

	Process Water Consumption per Unit of Product Output					
Name of Product	During Previous Financial Year (2020-21)	During Current Financial Year (2021-22)				
Sponge Iron	0.9215	0.9215				

(II) RAW MATERIAL CONSUMPTION:

Name of Raw Material	Name of Product	Consumption of Raw Material Per Unit of Output			
		During Current Financial Year (2020-21)	During Current Financial Year (2020-21)		
Iron ore/Iron Ore Pellets		2.108	2.446		
Coal	Sponge Iron	· 1.242	1.272		
Dolomite		0.089	0.034		

(III) POWER CONSUPTION (KWH/MT of Sponge Iron):

During Previous Financial Year	During Current Financial Year
(2020-21)	(2021-22)
51.576	49.147

Page 1 of 4

(IV) TOTAL PRODUCTION (MT):

During Previous Financial Year	During Current Financial Year
(2020-21)	(2021-22)
63,108.00	69,283.98

PART - C

DISCHARGED TO ENVIRONMENTAL / UNIT OF OUTPUT

Pollutants	Quantity of Pollutants Discharged (Mass/Day)	Concentration of Pollutants in Discharge (Mass/Valume)	Percentage of variation from prescribed standard with reasons
(a) Water	 No industri Discharge (online mon The waste discharged 	al effluent is generated. In con (ZLD), the web camera and flo itoring facilities. water generated from the office via septic tank and soak pits.	npliance to Zero Liquid w meter are installed with e toilet and mess has been
(b) Air	 Online mor with CPCB Continuous parameter i 	nitoring of PM & SO2 are insta & SPCB. Ambient Air Quality Monitor s installed.	alled with web connectivity ing System (CAAQMS) PM 10

PART – D

HAZARDOUS WASTE

(As specified under Hazardous Wastes (Management, Handling & Trans boundary Movement Rule, 2010)

Hazardous	Total Quantity (Ltrs.)		
Waste	During Current Financial Year (2020-21)	During Current Financial Year (2021-22)	
a)From Process	Used gear oil and lubricant are stored in drum and used in different Chain Drive within plant campus.	Used gear oil and lubricant are stored in drum and used in different Chain Drive within plant campus.	
	Hazardous waste authorization issued vide letter no JSPCB / HO / RNC / HWM-1692559 /2018/25 dated 14/06/2018 valid up to 30/09/2022.	Hazardous waste authorization issued vide letter no JSPCB / HO / RNC / HWM-1692559/ 2018/25 dated 14/06/2018 valid up to 30/09/2022.	
(b) From Pollution Control Facilities	Not applicable	Not applicable	

PART – E

SOLID WASTE

		Total Quantity (MT)		
		During Previous Financial Year (2020-21)	During Current Financial Year (2021-22)	
(a)	From Process			
	1) Dolachar (Coal Chai)	43603.080	53300.000	
(b)	From Pollution Control Facility	Nil	Nil	
(c)	Quantity recycled or re- utilized within the unit			
	1) Sold	23116.61	51449.22	
	2) Dispose	Nil	Nil	

PART - F

Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both the categories of wastes.

- Used gear oil and lubricant are stored in drum and used in different Chain Drive within plant campus.
- Coal Char (Chhai), the solid waste generated in process are being sold at present, the earlier stock of coal char are also being sold as per demand.

PART - G

Impact Of The Pollution Control Measures on Conservation of Natural Resources And Consequently On The Cost Of Production

- Unit has 3X100 TPD Sponge Iron kilns, installed three numbers of ESP attached to each kiln stack to control stack emission.
- Unit has installed seven numbers of bag filters at various material transfer points to control fugitive emissions.
- Unit has installed one hundred five numbers of water sprinklers at various places within
 plant premises to control dust emission / fugitive emission from haul roads.
- All conveyor belts are covered with M.S.Plate.
- · All raw materials are kept in covered shed.

PART – H

Additional Measures/Investments Proposal for Environment Protection Including Abatement of Pollution

Plantation are done surrounding the boundary wall area and road side within campus. We
are also doing support for plantation in nearby village during rainy season every year. New
plantations are also made every year in the plant during rainy season.

- EC issued vide letter no F.No.J-11011/215/2016-IA.II(I)dated 07th August, 2019.
- CTE issued vide letter no. JSPCB/HO/RNC/CTE-6089357/2020/366 dt 24.09.2020 from . JSPCB. Project work is going on.

PART - I

Any other particulates for improving the quality of environment

- Unit has installed two numbers of online Continuous Emission Monitoring System (CEMS) for measurement of particulate matter (PM) & SO2.
- The web camera & flow meter has installed with online monitoring facilities.*_ .
- Continuous Ambient Air Quality Monitoring System (CAAQMS) PM 10 parameter is installed with online monitoring facilities.
- Data of CEMS, Camera & flow meter are continuously updated on CPCB & SPCB server.
- 6 numbers of CCTV cameras has been installed within plant premises to monitor the . operationalization status of Air pollution Control Devices.